

RH-9820

电脑圆头锁眼机

ELECTRONIC EYELET BUTTON

零件手册

PARTS BOOK

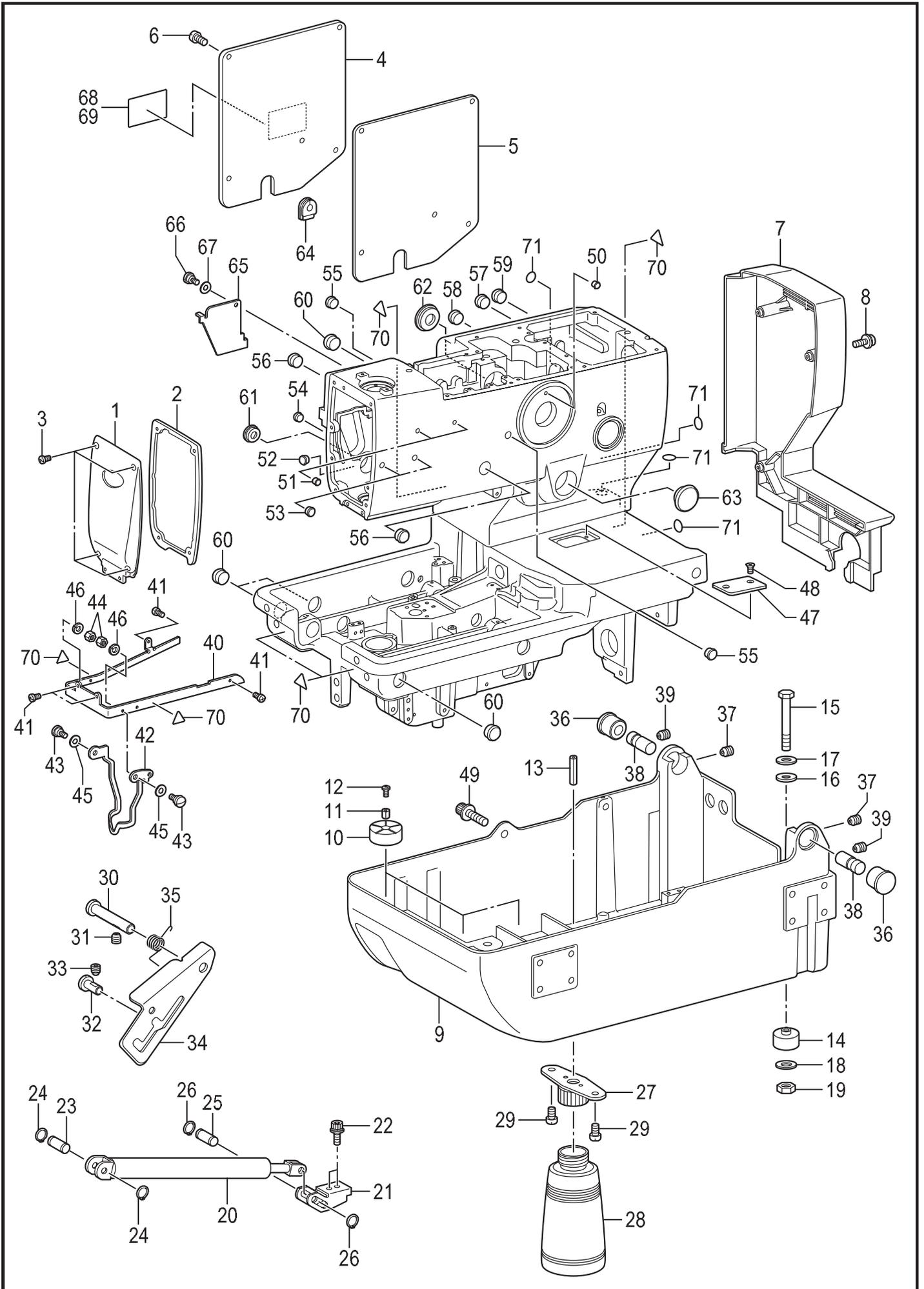
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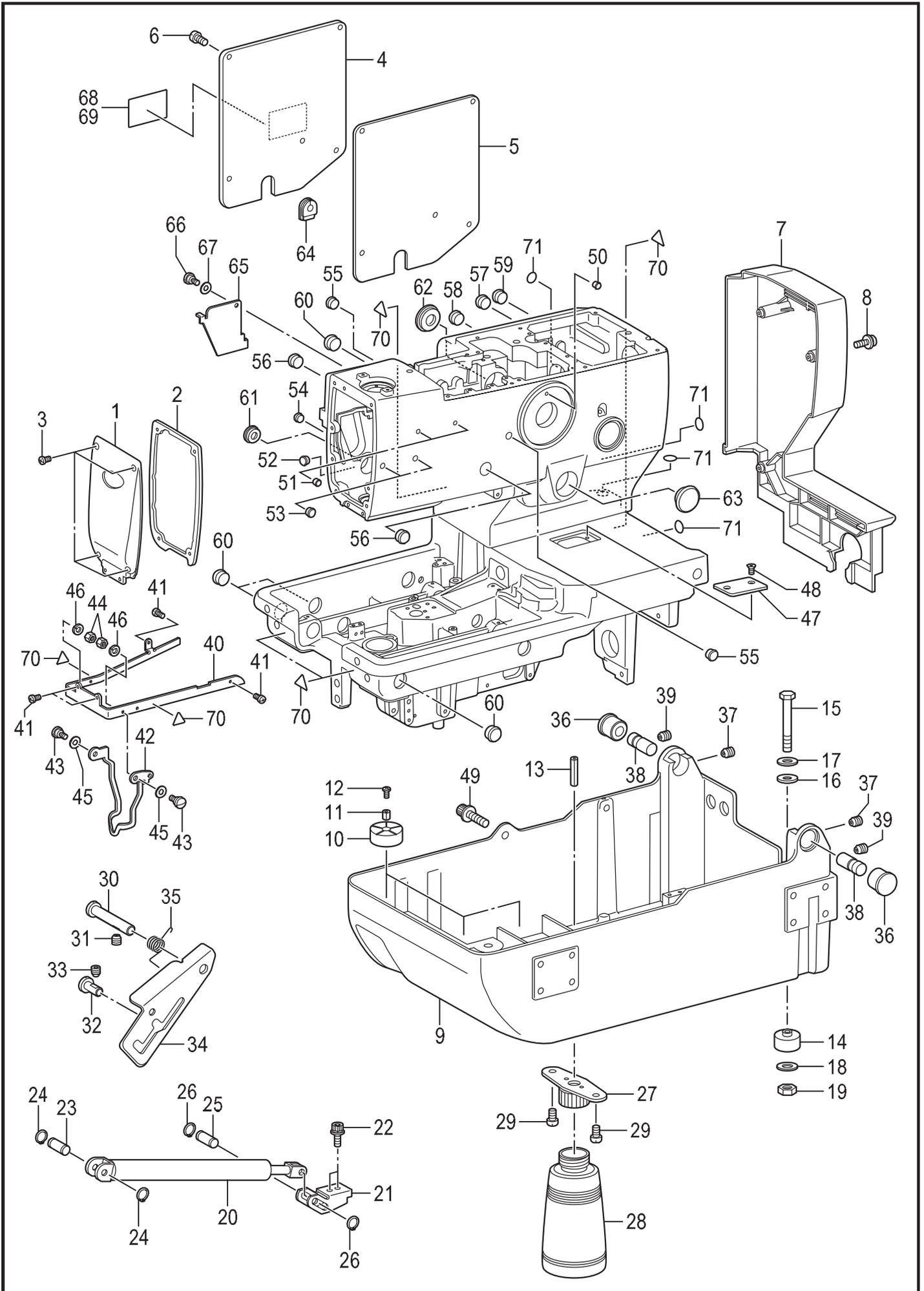
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5746001	1	主面板	MAIN PLATE	
2	SA5747001	1	主面板垫片	MAIN PLATE PACKING	
3	062501216	4	螺钉 M5X12	SCREW PAN M5X12	
4	SA5749001	1	侧板	REAR COVER	
5	SA5750001	1	侧板垫片	REAR COVER PACKING	
6	062501216	5	螺钉 M5X12	SCREW PAN M5X12	
7	SA5751001	1	皮带罩	BELT COVER	
8	0A4401606	4	螺栓(带垫圈) M4X16DA	SCREW PAN (S/P WASHER) M4X16	
9	SA5752201	1	底板台	BED BASE	
10	SA5753001	3	底座防震垫	BED BASE CUSHION	
11	SA7556001	3	垫块 4X6.5	SPACER 4X6.5	
12	060401216	3	螺钉 M4X12	SCREW BIND M4X12	
13	047502242	1	弹簧销 AW5	PIN SPRING ROLL AW5	
14	158827009	4	底座防震垫 A	BED BASE CUSHION, A	
15	S21728001	4	螺栓 M6X80	BOLT M6X80	
16	159458009	4	橡皮垫	RUBBER SHEET	
17	115947101	4	垫圈 6.35	WASHER PLAIN 6.35	
18	025060336	4	平垫圈 L6	WASHER PLAIN L 6	
19	021060106	4	螺母 M6	NUT 1 M6	
20	SA5754001	1	缓冲器	GS SPRING	
21	SA5763001	1	GS支撑板	GS SUPPORT PLATE	
22	S55477001	2	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16	
23	S35218101	1	GS销 F	SUPPORT PIN, F :GS	
24	048080142	2	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
25	SA5764001	1	GS支撑轴	GS SUPPORT SHAFT	
26	048080142	2	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
27	154465001	1	废油盖支撑组件	DUST OILER SUPPORT ASSY	
28	114486002	1	油壶	OILER	
29	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
30	SA5765101	1	铰链杆轴	HINGE LEVER SHAFT	
31	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
32	SA5766001	1	铰链支撑轴	HINGE SUPPORT SHAFT	
33	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
34	SA5791101	1	头部支撑手柄	HEAD SUPPORT LEVER	
35	SA5792001	1	弹簧 A	SPRING TWIST A	
36	SA5802001	2	铰链 B	HINGE B	
37	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
38	SA7044001	2	底板铰链轴	BED HINGE SHAFT	
39	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
40	SA5803001	1	针导向盖	NEEDLE GUIDE COVER	
41	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
42	SA5804001	1	护指器	FINGER GUARD	
43	S35221101	2	段螺钉 M4	SHOULDER SCREW M4	
44	021400206	2	六角螺母 M4	NUT 2 M4	
45	107017001	2	弹簧垫圈	WAVE WASHER	
46	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
47	SA5805001	1	底板盖	BED COVER	
48	004401003	2	螺钉 M4X10	SCREW, FLAT M4X10	
49	S58636001	1	螺栓(带垫圈) M8X30	BOLT SOCKET (S/P WASHER)M8X30	
50	104833001	1	橡皮塞 4.3	RUBBER CAP, 4.3	
51	104833001	2	橡皮塞 4.3	RUBBER CAP, 4.3	
52	S32263001	1	橡皮塞 8.5	RUBBER CAP, 8.5	
53	S32263001	2	橡皮塞 8.5	RUBBER CAP, 8.5	
54	S32263001	1	橡皮塞 8.5	RUBBER CAP, 8.5	
55	104821001	2	橡皮塞 10.5	RUBBER CAP, 10.5	
56	150756000	2	橡皮塞 18.5	RUBBER CAP, 18.5	
57	150756000	1	橡皮塞 18.5	RUBBER CAP, 18.5	
58	150756000	1	橡皮塞 18.5	RUBBER CAP, 18.5	
59	150756000	1	橡皮塞 18.5	RUBBER CAP, 18.5	
60	158882001	4	橡皮塞 22	RUBBER CAP, 22	
61	SA5810001	1	橡皮塞 23.5	RUBBER CAP 23.5	
62	SA5811001	1	橡皮塞 38.5	RUBBER CAP 38.5	

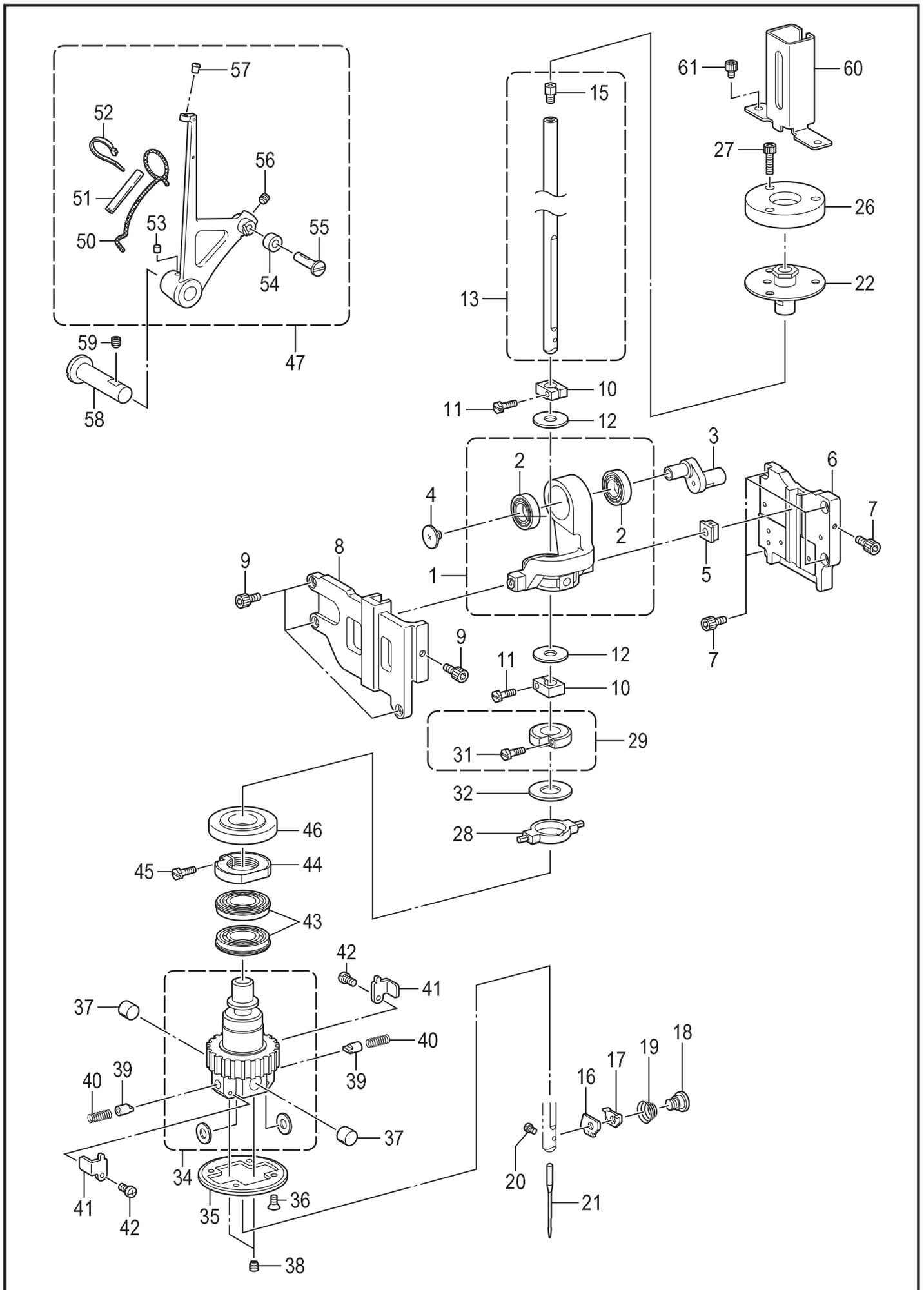
A. 机体部分 / Machine body



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参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
63	SA5819001	1	橡皮塞	RUBBER CAP	
64	SA5820001	1	线管	CORD BUSH	
65	SA5821001	1	窗盖	Z-WINDOW COVER	
66	S35221101	1	段螺钉 M4	SHOULDER SCREW M4	
67	107017001	1	弹簧垫圈	WAVE WASHER	
68	SA0793001	1	<用于日本以外> 操作注意标签(中/英)	<Except for Japan> LABEL, CAUTION CHN/ENG	
69	SA0792001	1	<用于日本> 操作注意标签(日/英)	<For Japan only> LABEL, CAUTION JPN/ENG	
70	S36924001	6	警告标记	INJURY MARK	
71	S37060001	4	接地标记	LABEL, GROUNDING	

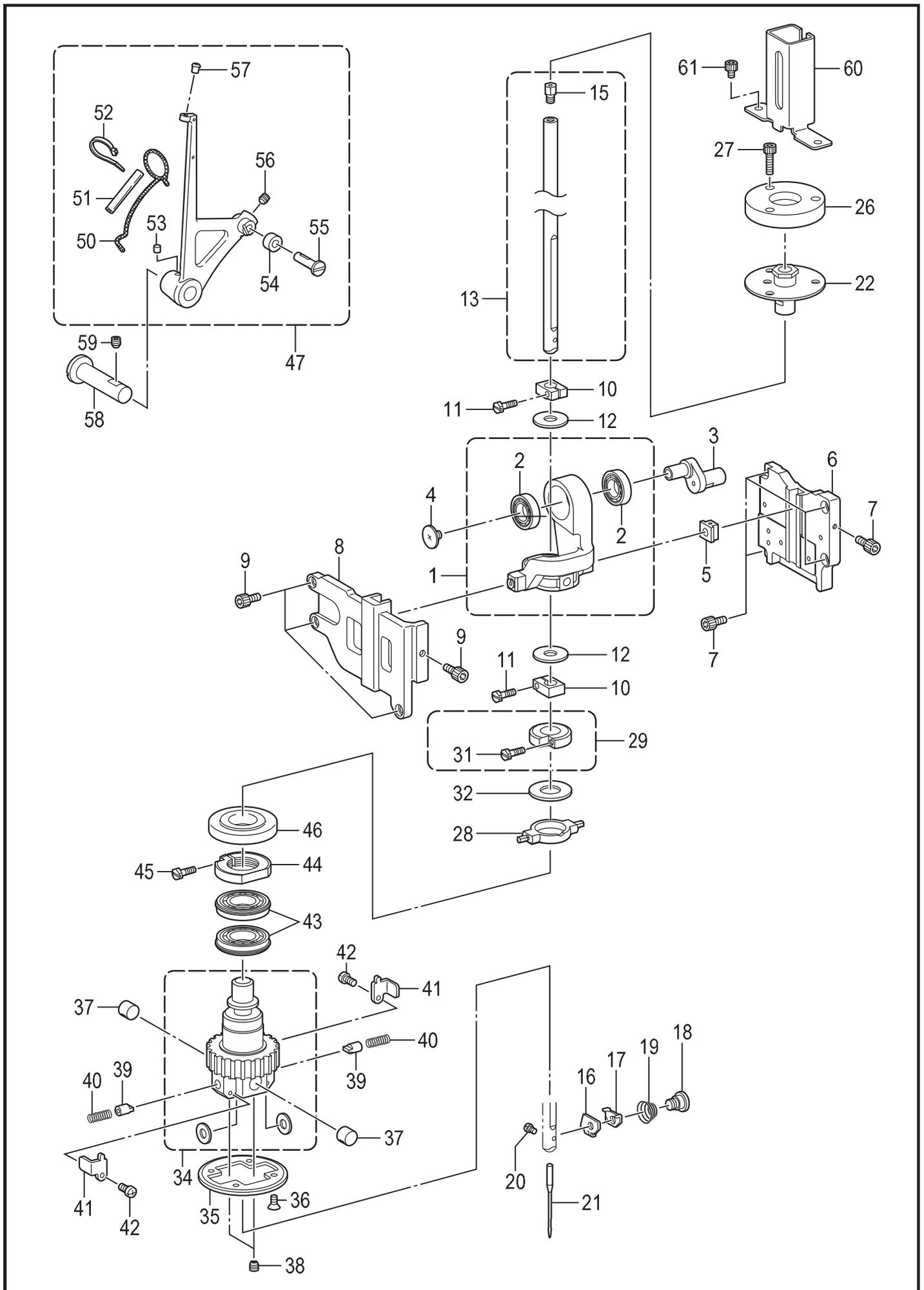
B. 针杆·挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆 · 挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5936001	1	曲柄连杆总组件	CRANK ROD UNIT	
2	SA5570001	2	轴承 608ZZ	BALL BEARING 608ZZ	
3	SA6652001	1	针杆曲柄	NEEDLE BAR CRANK	
4	145465001	1	螺钉 SM3. 57-40X6L	SCREW, SM3.57-40X6 L	
5	SA6653001	1	滑块 8X10D	SLIDE BLOCK 8X10D	
6	SA6654101	1	滑块导向 D	SLIDE BLOCK GUIDE D	
7	018401036	5	螺栓 M4X10	BOLT SOCKET M4X10	
8	SA6655001	1	滑块导向 F	SLIDE BLOCK GUIDE F	
9	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
10	S35332001	2	针杆抱箍	NEEDLE BAR CLAMP	
11	S59242001	2	固定螺钉	NEEDLE BAR BRACKET SCREW	
12	SA6656001	2	垫圈 8X21X1.5	WASHER 8X21X1.5	
13	SA6657001	1	针杆组件 L	NEEDLE BAR ASSY L	
15	SA6659001	1	针杆线口 S	NEEDLE BAR YARN FEEDER S	
16	S41310101	1	线导向 A	NEEDLE GUIDE, A	
17	S41251101	1	压线板 A	NEEDLE THREAD HOLDER PLATE, A	
18	141514002	1	段螺钉 SM3. 18	SHOULDER SCREW, SM3.18	
19	S35118101	1	调整弹簧	TENSION SPRING	
20	140553102	1	固定螺钉 SM3. 18	SET SCREW, SM3.18	
			<用于-00>	<For -00>	
21	SA4857016	1	机针 DOX558-NY2 (#16)	NEEDLE, DO x 558-NY2 (#16)	
			<用于-01>	<For -01>	
21	SA4857014	1	机针 DOX558-NY2 (#14)	NEEDLE, DO x 558-NY2 (#14)	
			<用于-02>	<For -02>	
21	SA4857018	1	机针 DOX558-NY2 (#18)	NEEDLE, DO x 558-NY2 (#18)	
			<用于-00>	<For -00>	
21	S35133016	1	机针 DOX558 (#16)	NEEDLE, DO x 558 (#16)	
			<用于-01>	<For -01>	
21	S35133014	1	机针 DOX558 (#14)	NEEDLE, DO x 558 (#14)	
			<用于-02>	<For -02>	
21	S35133018	1	机针 DOX558 (#18)	NEEDLE, DO x 558 (#18)	
22	SA5830001	1	针杆轴套组件 U	NEEDLE BAR BUSH U ASSY	
26	SA5833001	1	针杆轴套支撑基座 C	NEEDLE BAR BUSH HOLDER BASE C	
27	018402036	3	螺栓 M4X20	BOLT SOCKET M4X20	
28	SA5834001	1	针摆水平连杆	ZIGZAG HORIZON LINK	
29	SA5835001	1	针杆支架组件	NEEDLE BAR BLOCK BRACKET ASSY	
31	S59242001	1	固定螺钉	NEEDLE BAR BRACKET SCREW	
32	S35113001	1	针杆管套	NEEDLE BAR BLOCK COLLAR	
34	SA5837001	1	针杆齿轮基座组件	NEEDLE BAR GUAND BLOCK ASSY	
35	SA7609001	1	手轮法兰	PULLEY FLANGE	
36	S06696004	4	螺钉 M3X6	SCREW, FLAT M3X6	
37	SA5907001	2	针杆导向管套	NEEDLE BAR GUIDE COLLAR	
38	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
39	S35137001	2	针杆导向	NEEDLE BAR GUIDE	
40	S35136001	2	弹簧	NEEDLE BAR GUIDE SPRING	
41	SA5908001	2	针杆导向支撑板	NEEDLE BAR GUIDE SUPPORT PLATE	
42	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
43	SA5919001	2	轴承 6805ZZNR	BALL BEARING 6805ZZNR	
44	SA5920001	1	针杆齿轮螺母	NEEDLE BAR GUARD NUT	
45	S59242001	1	固定螺钉	NEEDLE BAR BRACKET SCREW	
46	SA5923001	1	齿轮螺母盖	GEAR NUT COVER	
47	SA7531001	1	跳线杆总组件	THREAD TAKE-UP LEVER UNIT	
50	SA5843001	1	油线 2X2	WICK 2X2	
51	SA5849001	1	油管	OIL TUBE	
52	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
53	S25328001	1	油毡	FELT	
54	SA5850001	1	滚轮	ROLLER	
55	SA5865001	1	滚轮轴	ROLLER SHAFT	
56	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
57	SA5842001	1	线导向	THREAD GUIDE	

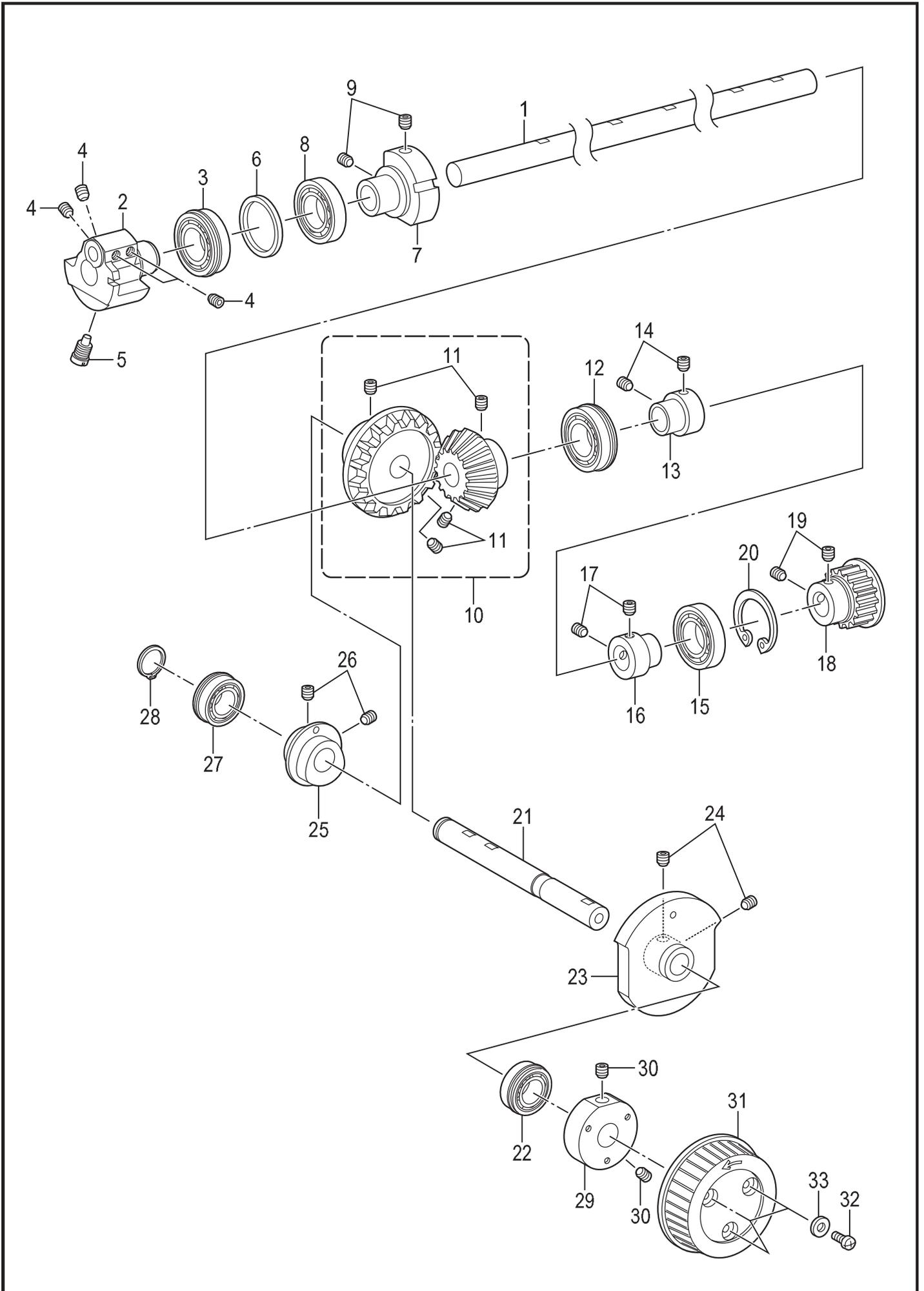
B. 针杆·挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆 · 挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
58	SA5880001	1	跳线杆支撑轴	THREAD TAKE-UP L SUPPORT SHAFT	
59	014060636	1	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
60	SA5889001	1	针杆护架	NEEDLE BAR GUARD	
61	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	

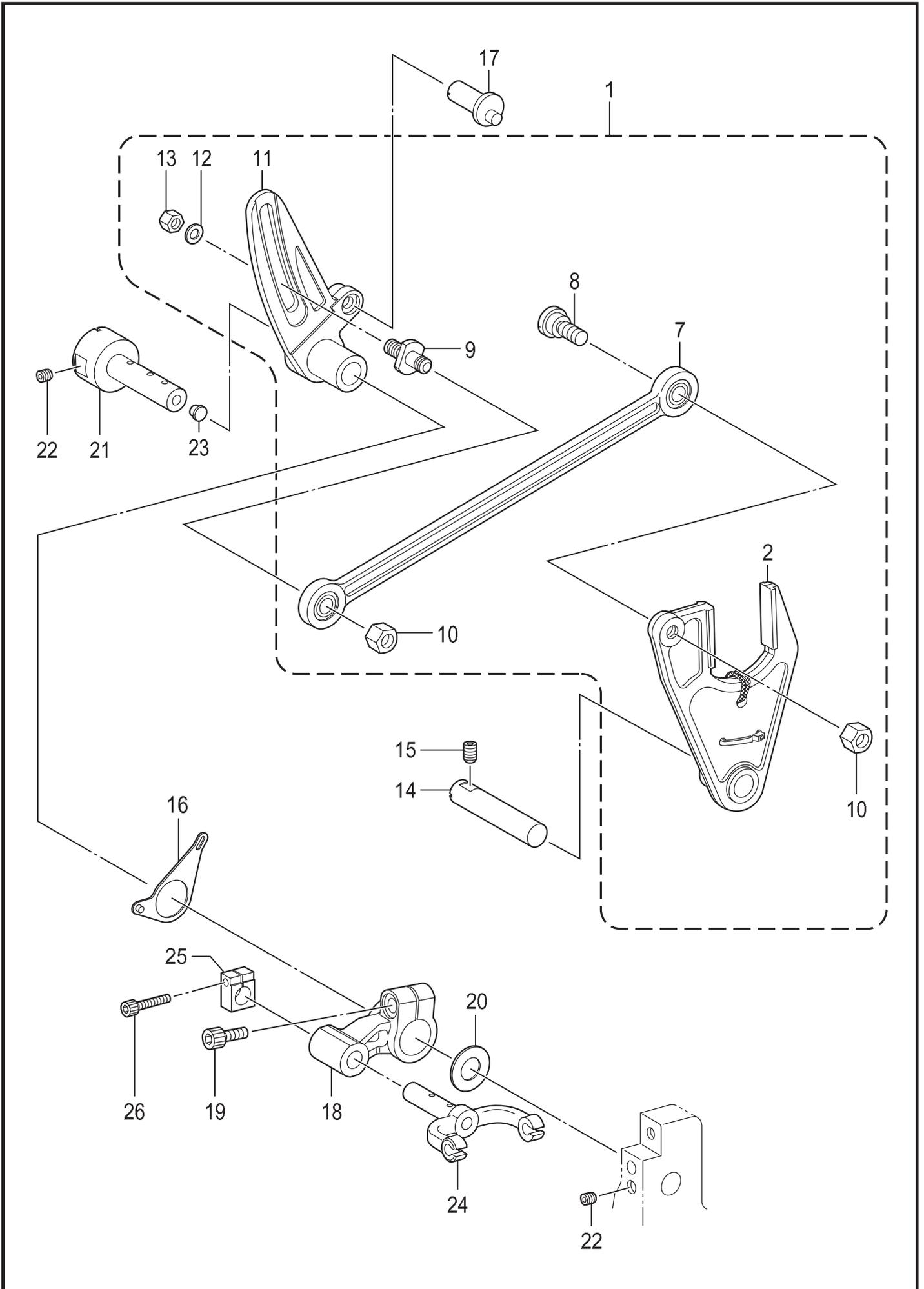
C . 上轴装置 / Upper shaft mechanism



C. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5890001	1	上轴	UPPER SHAFT	
2	SA5893001	1	上轴曲柄	UPPER SHAFT CRANK	
3	SA5571001	1	轴承 6004ZZNR	BALL BEARING 6004ZZNR	
4	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
5	S25235001	1	螺钉 M8	SCREW M8	
6	SA5897001	1	垫圈 34X42	SPACER 34X42	
7	SA6661001	1	平衡管套	BALANCE COLLAR	
8	SA5572001	1	轴承 6004ZZ	BALL BEARING 6004ZZ	
9	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA6662001	1	伞齿轮组件	HYPOID GEAR ASSY	
11	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA5573001	1	轴承 6204ZZNR	BALL BEARING 6204ZZNR	
13	SA5564001	1	轴承管套	BEARING COLLAR	
14	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	SA6667001	1	轴承 6304ZZ	BALL BEARING 6304ZZ	
16	SA5564001	1	轴承管套	BEARING COLLAR	
17	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
18	SA5549001	1	同步手轮组件	TIMING PULLEY ASSY	
19	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
20	048520242	1	孔用挡圈 C52	RETAINING RING INTERNAL C52	
21	SA6668001	1	轴	ORTHOGONAL SHAFT	
22	SA6669001	1	轴承 6202DDUNR	BALL BEARING 6202DDUNR	
23	SA6671001	1	挑线杆凸轮	CAM ROLLER TAKE-UP	
24	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
25	SA6673001	1	针摆凸轮	ZIGZAG CAM	
26	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA6674001	1	轴承 6002ZZNR	BALL BEARING 6002ZZNR	
28	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15	
29	SA4629001	1	上轮基座	PULLEY BASE	
30	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
31	SA6676001	1	手轮	PULLEY	
32	062401016	3	螺钉 M4X10	SCREW PAN M4X10	
33	SA5158101	3	垫圈 L4	WASHER PLAIN L 4	

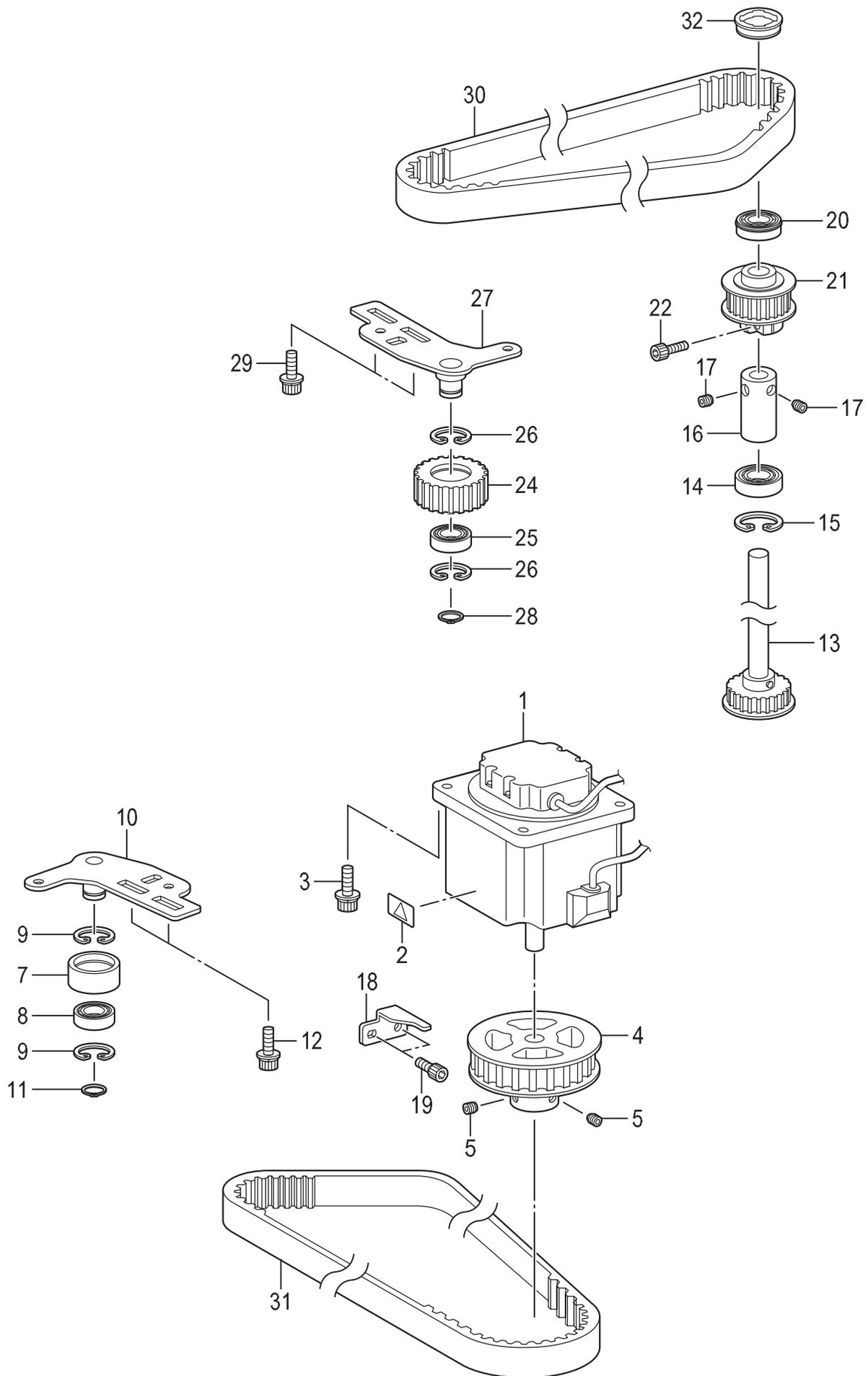
D. 针摆装置 / Zigzag mechanism



D. 针摆装置 / Zigzag mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6677001	1	针摆复合件	ZIGZAG UNIT	
2	SA6678001	1	针摆叉组件	ZIGZAG FORK ASSY	
7	SA6682001	1	针摆连杆组件	ZIGZAG CONNECTING ROD ASSY	
8	SA6684001	1	段螺钉 M6	SHOULDER SCREW M6	
9	SA6685001	1	双头螺栓	ZIGZAG CRANK SCREW	
10	021060106	2	螺母 M6	NUT 1 M6	
11	SA6686001	1	针摆曲柄	ZIGZAG CRANK	
12	155559001	1	平垫圈	WASHER PLAIN	
13	S35251101	1	螺母 M6	NUT M6	
14	SA6687001	1	针摆叉轴	ZIGZAG FORK SUPPORT SHAFT	
15	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
16	SA6688001	1	针位调整板组件	N-POSITION CONTROL PLATE ASSY	
17	S35252001	1	针摆偏心销	Z-ECCENTRIC PIN	
18	SA6691001	1	针摆驱动杆	ZIGZAG DRIVING LEVER	
19	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16	
20	SA6692001	1	垫圈	SPACER	
21	SA6693001	1	针摆动轴	ZIGZAG COAXIAL ROCK SHAFT	
22	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
23	156482000	1	橡皮塞 4	CAP, 4	
24	SA6694001	1	针摆臂	ZIGZAG LEVER	
25	S35332001	1	针杆抱箍	NEEDLE BAR CLAMP	
26	018301236	1	螺栓 M3X12	BOLT SOCKET M3X12	

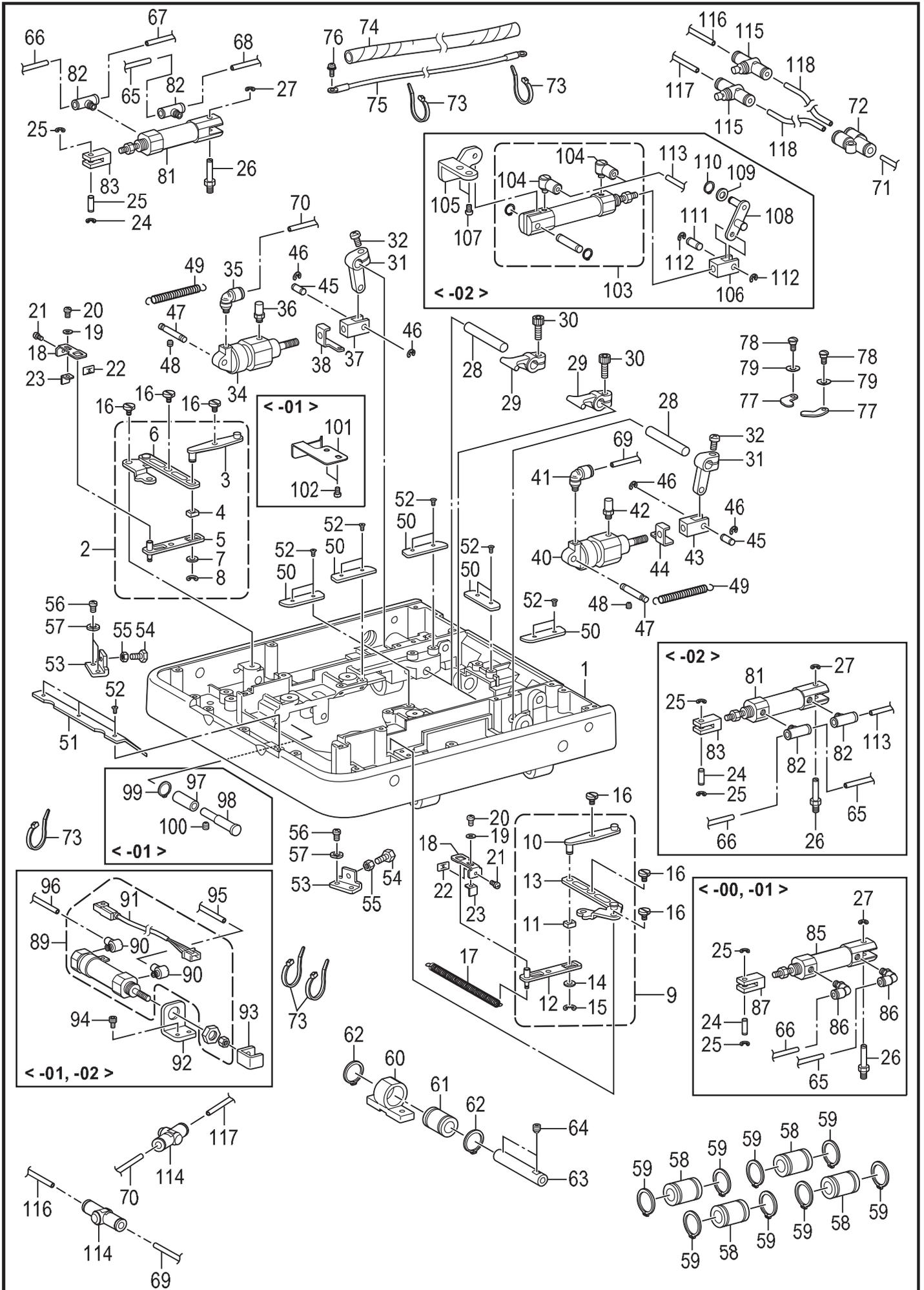
E. 针杆摆动装置 / Needle bar rocking mechanism



E. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6542001	1	脉冲马达组件 R	PULSE MOTOR ASSY R	
2	J03663001	1	高温标签 13X20	LABEL, HIGH TEMP. 13X20	
3	S55487001	4	螺栓(带垫圈) 5X16	BOLT SOCKET (S/P WASHER)M5X16	
4	SA6695001	1	送布轮组件 M	THETA M PULLEY ASSY	
5	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
7	S35284101	1	张力轮	TENSION PULLEY	
8	SA5574001	1	轴承 6000ZZ	BALL BEARING 6000ZZ	
9	048260242	2	孔用挡圈 C26	RETAINING RING INTERNAL C26	
10	SA5552001	1	支架组件	T PULLEY HOLDER ASSY	
11	048100142	1	轴用挡圈 C10	RETAINING RING EXTERNAL C10	
12	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
13	SA6699001	1	弯针移动轴组件	DRIVING LOOPER SHAFT ASSY	
14	SA6702001	1	轴承 6201ZZ	BALL BEARING 6201ZZ	
15	048320242	1	孔用挡圈 C32	RETAINING RING INTERNAL C32	
16	SA6703001	1	紧圈	SET SCREW COLLAR	
17	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
18	SA6704001	1	马达定位	MOTOR STOPPER	
19	018061236	2	螺栓 M6X12	BOLT SOCKET M6X12	
20	SA6705001	1	轴承 6001ZZNR	BALL BEARING 6001ZZNR	
21	SA6707001	1	竖轴张力轮组件 U	V-PULLEY T-PULLEY U ASSY	
22	018401636	1	螺栓 M4X16	BOLT SOCKET M4X16	
24	SA6711001	1	张力轮 U	TENSION PULLEY U	
25	SA5574001	1	轴承 6000ZZ	BALL BEARING 6000ZZ	
26	048260242	2	孔用挡圈 C26	RETAINING RING INTERNAL C26	
27	SA5552001	1	支架组件	T PULLEY HOLDER ASSY	
28	048100142	1	轴用挡圈 C10	RETAINING RING EXTERNAL C10	
29	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
30	SA6712001	1	T皮带 580-5GT	T BELT 580-5GT	
31	SA6713001	1	T皮带 810-5GT	T BELT 810-5GT	
32	SA6714001	1	橡皮塞 32.5	RUBBER CAP 32.5	

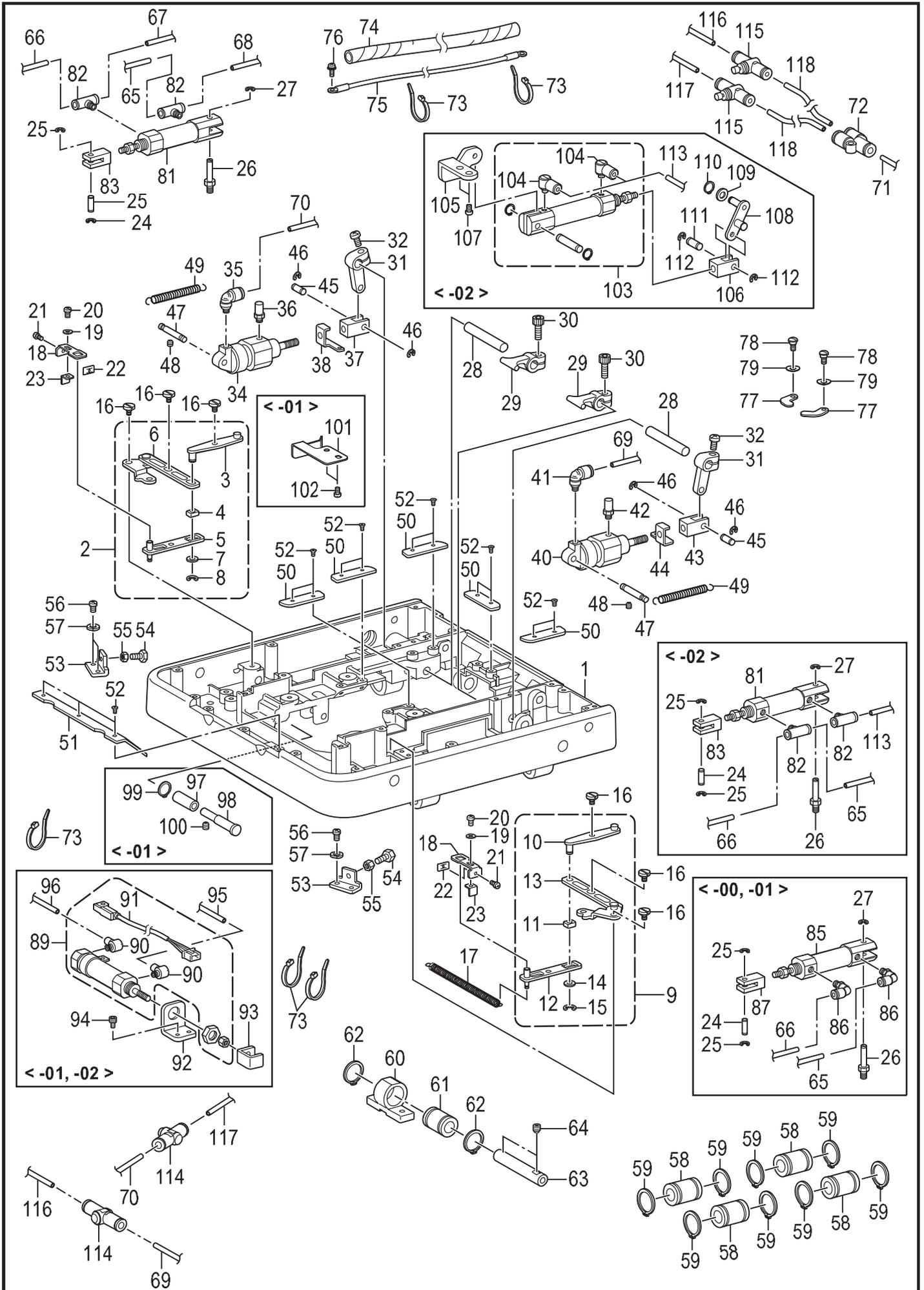
F1. 压脚装置 / Presser foot mechanism



F1. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00、-01和-02>	<For -00, -01 & -02>	
1	SA5690001	1	送布台	FEED BAR	
2	SA5677001	1	打开连杆组件 L	OPENING CONNECTING ROD ASSY L	
3	SA7176001	1	支点杆板	FULCRUM LEVER PLATE	
4	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
5	SA5557001	1	摇动杆	ROCKER LEVER	
6	SA5579001	1	打开驱动杆组件 L	OPENING DRIVING LEVER ASSY L	
7	109763002	1	垫圈	WASHER	
8	048050342	1	挡圈 E5	RETAINING RING E5	
9	SA5678001	1	打开连杆组件 R	OPENING CONNECTING ROD ASSY R	
10	SA7176001	1	支点杆板	FULCRUM LEVER PLATE	
11	102630001	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
12	SA5557001	1	摇动杆	ROCKER LEVER	
13	SA5578001	1	打开驱动杆组件 R	OPENING DRIVING LEVER ASSY R	
14	109763002	1	垫圈	WASHER	
15	048050342	1	挡圈 E5	RETAINING RING E5	
16	SA7527001	6	段螺钉 M5	SHOULDER SCREW M5	
17	S35429101	1	弹簧	EXTENSION SPRING	
18	SA5583001	2	定位板	STOPPER PLATE OPENING	
19	026040236	2	平垫圈 M4	WASHER PLAIN M 4	
20	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
21	062301016	2	螺钉 M3X10	SCREW PAN M3X10	
22	S34968000	2	螺母 M3	SPEED NUT M3	
23	S35328001	2	定位板	STOPPER PLATE	
24	S34969001	2	气缸连杆销 B	ROD PIN, B :CYLINDER	
25	048030342	4	挡圈 E3	RETAINING RING E3	
26	SA5584001	2	气缸螺栓	CYLINDER SCREW	
27	048050142	2	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
28	S35239101	2	压脚杆轴	CLAMP LEVER SHAFT	
29	S35240001	2	压脚杆 B	CLAMP LEVER, B	
30	018501236	2	螺栓 M5X12	BOLT SOCKET M5X12	
31	SA5582001	2	压脚驱动杆	CLAMP DRIVING LEVER	
32	062501202	2	螺钉 M5X12	SCREW PAN M5X12	
34	S35350000	1	气缸 16X10	CYLINDER 16X10	
35	S53488000	1	接头	JOINT	
36	S13955000	1	消音器	AIR BOLSTER	
37	SA5558001	1	气缸连杆	CLAMP CYLINDER ROD	
38	S35457001	1	弹簧挂钩 L	SPRING HOOK, L	
40	S35350000	1	气缸 16X10	CYLINDER 16X10	
41	S53488000	1	接头	JOINT	
42	S13955000	1	消音器	AIR BOLSTER	
43	SA5558001	1	气缸连杆	CLAMP CYLINDER ROD	
44	S35458001	1	弹簧挂钩 R	SPRING HOOK, R	
45	S35305001	2	气缸连杆销	CYLINDER ROD PIN	
46	048030342	4	挡圈 E3	RETAINING RING E3	
47	S35304001	2	气缸支架杆	CLAMP CYLINDER SUPPORT	
48	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
49	S35456101	2	弹簧	SPRING	
50	SA5675001	5	导向板 A	GUIDE PLATE A	
51	SA5676001	1	导向板 B	GUIDE PLATE B	
52	S06696004	13	螺钉 M3X6	SCREW, FLAT M3X6	
53	S35327001	2	气缸定位	OPENING CYLINDER STOPPER	
54	017401616	2	螺栓 M4X16	BOLT M4X16	
55	021400202	2	六角螺母 M4	NUT 2 M4	
56	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
57	028040242	4	弹簧垫圈 2-4	WASHER SPRING 2-4	
58	S12004000	4	线性轴套	LINEAR BUSH	
59	S02460001	8	轴用挡圈 C19	RETAINING RING, EXTERNAL C19	
60	SA5692001	1	Y轴支座	Y BEARING	
61	S12004000	1	线性轴套	LINEAR BUSH	
62	S02460001	2	轴用挡圈 C19	RETAINING RING, EXTERNAL C19	
63	SA5691001	1	Y导向轴	Y GUIDE SHAFT	
64	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

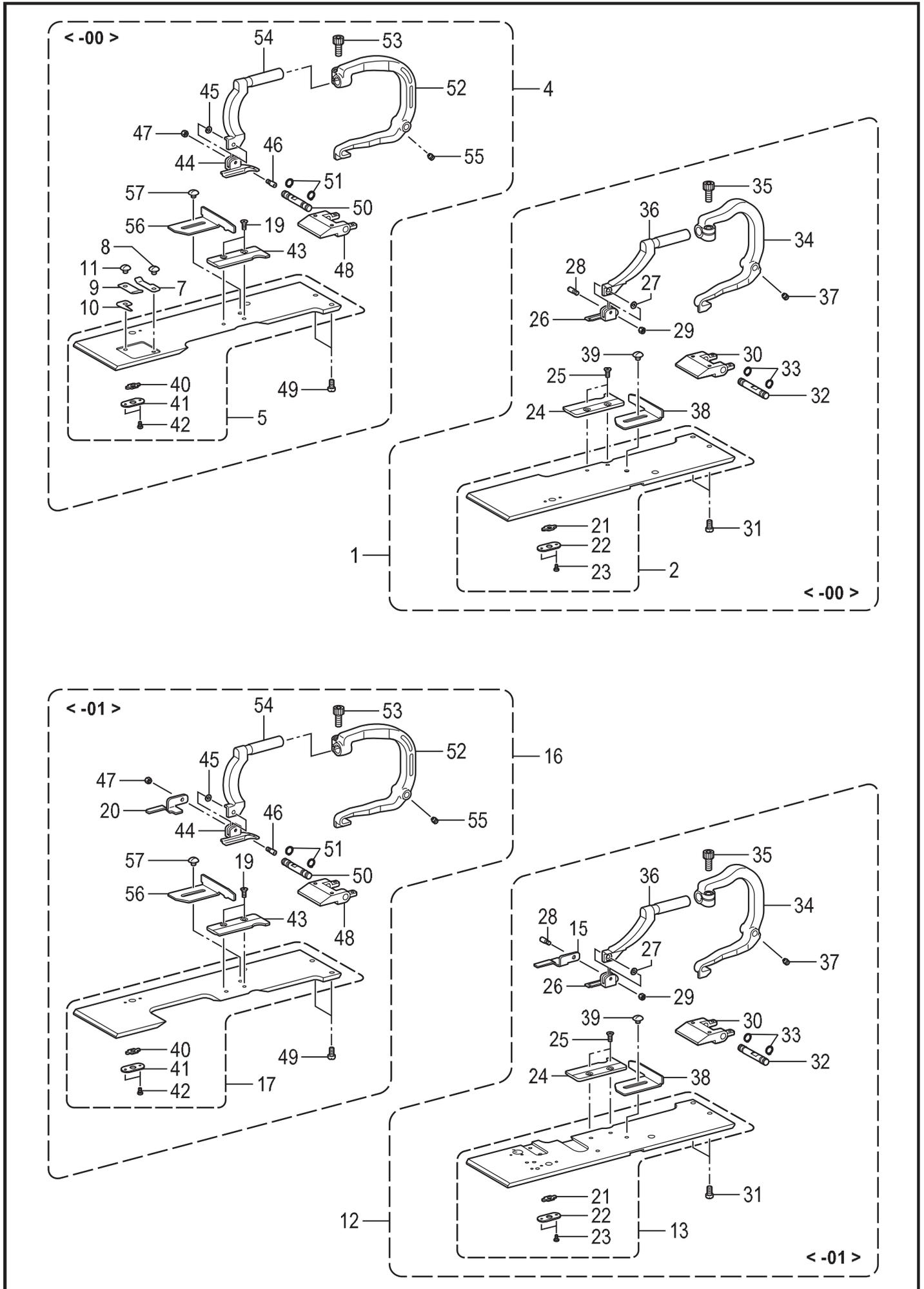
F1. 压脚装置 / Presser foot mechanism



F1. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
65	SA5681001	1	空气管 4X2.5-24	AIR TUBE 4X2.5-24	
66	SA5682001	1	空气管 4X2.5-23	AIR TUBE 4X2.5-23	
67	SA5683001	1	空气管 4X2.5-15	AIR TUBE 4X2.5-15	
68	SA5684001	1	空气管 4X2.5-16	AIR TUBE 4X2.5-16	
69	SA7973001	1	空气管 4X2.5-21	AIR TUBE 4X2.5-21	
70	SA7974001	1	空气管 4X2.5-22	AIR TUBE 4X2.5-22	
71	SA7975001	1	空气管 4X2.5-18	AIR TUBE 4X2.5-18	
72	S12104000	1	结合管接头 Y4	UNION Y4	
73	S04557000	5	电线夹 PLT1M	BAND, PLT1M	
74	SA5688101	1	螺旋卷线 L	SPIRAL L	
75	SA5435001	1	接地线 550	GROUND WIRE 550	
76	052400606	1	螺钉(垫圈3点) M4X6	SCREW, PAN (S/P WASHER) M4X6	
77	SA6727001	2	板夹	PLATE PRESSER	
78	S35324201	2	段螺钉 M4	SHOULDER SCREW M4	
79	S36345000	2	垫圈	WASHER, BENDING	
<用于-00和-01>				<For -00 & -01>	
81	SA7043001	1	气缸组件 T 16X15	CYLINDER ASSY T 16X15	
82	SA1828001	2	管接头 KQ2T04-M5	JOINT, KQ2T04-M5	
83	S34970001	1	气缸杆	CYLINDER ROD OPENING	
85	SA7050001	1	气缸组件 L 16X15	CYLINDER ASSY L 16X15	
86	S11426000	2	弯管接头 4M5	ELBOW UNION 4M5	
87	S34970001	1	气缸杆	CYLINDER ROD OPENING	
<用于-01和-02>				<For -01 & -02>	
89	SA5679001	1	气缸组件 B 16X30	CYLINDER ASSY B 16X30	
90	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
91	SA6527001	1	感应器连线组件	LOWER OFF SENSOR ASSY	
92	S34914101	1	气缸支架	T-TRIM. CYLINDER SUPPORT PLATE	
93	S34913001	1	气缸手柄	THREAD TRIMMER CYLINDER CLAW	
94	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
95	SA5680001	1	空气管 4X2.5-19	AIR TUBE 4X2.5-19	
96	SA5561001	1	空气管 4X2.5-20	AIR TUBE 4X2.5-20	
<用于-01>				<For -01>	
97	SA7053001	1	轴套	G-THREAD TAKE-UP GUIDE COLLER	
98	SA7054001	1	短轴	G-THREAD TAKE-UP GUIDE SHAFT	
99	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
100	014400532	1	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
101	SA7555001	1	板弹簧	FEED BAR PLATE SPRING	
102	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
<用于-02>				<For -02>	
81	SA7043001	2	气缸组件 T 16X15	CYLINDER ASSY T 16X15	
82	SA1828001	4	管接头 KQ2T04-M5	JOINT, KQ2T04-M5	
83	S34970001	2	气缸杆	CYLINDER ROD OPENING	
103	SA6719001	1	气缸组件 10X15	CYLINDER ASSY 10X15	
104	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
105	SA6720001	1	辅助压脚 S 支架	AUX CLAMP S HOLDER	
106	S35351001	1	气缸杆	CYLINDER ROD	
107	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
108	SA6721001	1	气缸杆销	AUX CLAMP CONNECTING ROD ASSY	
109	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
110	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
111	SA6726001	1	气缸连杆销	CYLINDER ROD PIN	
112	048030342	2	挡圈 E3	RETAINING RING E3	
113	SA7131001	2	空气管 4X2.5-150	AIR TUBE 4X2.5-150	
114	SA7795001	2	快速排气管	QUICK EXHAUST	
115	SA7793001	2	速控 4	SPEED CONTROLLER	
116	SA7976001	1	空气管 4X2.5-25	AIR TUBE 4X2.5-25	
117	SA7977001	1	空气管 4X2.5-26	AIR TUBE 4X2.5-26	
118	SA7978001	2	空气管 4X2.5-27	AIR TUBE 4X2.5-27	

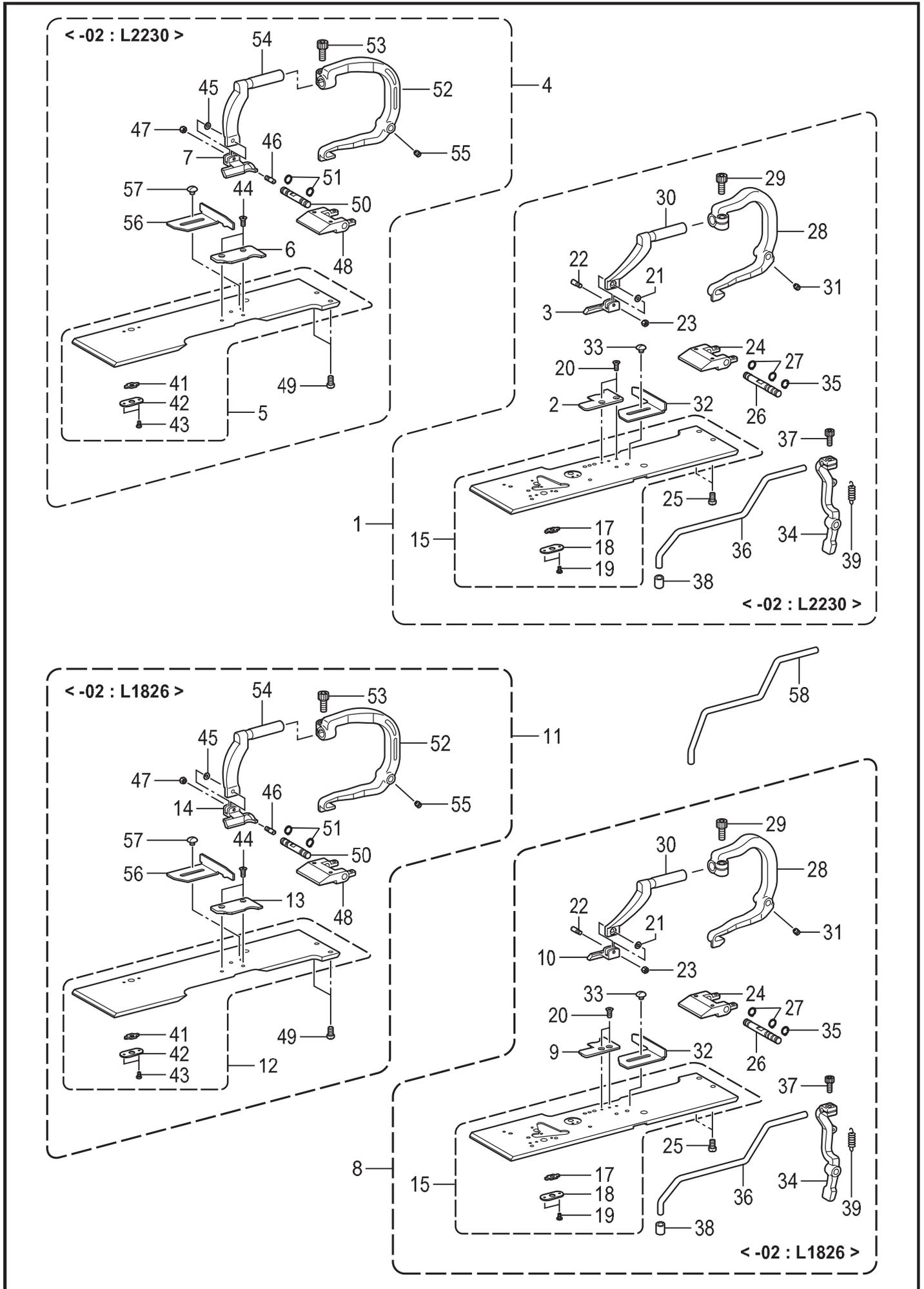
F2 . 压脚装置 / Presser foot mechanism



F2. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00>	<For -00>	
1	SA7079001	1	压脚板总组件 R30	WORK CLAMP PLATE R30 UNIT	
2	SA7080001	1	布压板组件 R	WORK CLAMP PLATE R ASSY	
4	SA7082101	1	压脚板总组件 L30	WORK CLAMP PLATE L30 UNIT	
5	SA7083001	1	布压板组件 L	WORK CLAMP PLATE L ASSY	
7	SA7149001	1	板弹簧	PLATE SPRING	
8	S35326101	1	螺钉 M3.5	SCREW M3.5	
9	SA7150101	1	切线 A	THREAD TRIMMER A	
10	SA7151101	1	切线 B	THREAD TRIMMER B	
11	S35326101	1	螺钉 M3.5	SCREW M3.5	
			<用于-01>	<For -01>	
12	SA7055001	1	压脚板总组件 RS30	WORK CLAMP PLATE RS30 UNIT	
13	SA7056001	1	布压板组件 RS	WORK CLAMP PLATE RS ASSY	
15	S35330001	1	压料板 R	WORK CLAMP PLATE, R	
16	SA7060001	1	压脚板总组件 LS30	WORK CLAMP PLATE LS30 UNIT	
17	SA7061001	1	布压板组件 LS	WORK CLAMP PLATE LS ASSY	
20	S35329001	1	压料板 L	WORK CLAMP PLATE, L	
19	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
21	S35315001	1	角块	OPENING SLIDE BLOCK	
22	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
23	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
24	SA5673001	1	针板 R-42	NEEDLE PLATE R-42	
25	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
26	S39932101	1	压布 R-30	CLOTH WORK CLAMP, R-30	
27	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
28	S35235001	1	支架销	SUPPORT PIN, CLAMP	
29	021300306	1	螺母 M3	NUT 3 M3	
30	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
31	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
32	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
33	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
34	SA5585001	1	夹杆 R	CLAMP LEVER R	
35	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
36	SA5576001	1	夹臂 R	CLAMP ARM R	
37	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
38	SA7550001	1	布挡板 R	CROTH GUIDE R	
39	S35326101	1	螺钉 M3.5	SCREW M3.5	
40	S35315001	1	角块	OPENING SLIDE BLOCK	
41	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
42	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
43	SA5672001	1	针板 L-42	NEEDLE PLATE L-42	
44	S39931101	1	压布 L-30	CLOTH WORK CLAMP, L-30	
45	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
46	S35235001	1	支架销	SUPPORT PIN, CLAMP	
47	021300306	1	螺母 M3	NUT 3 M3	
48	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
49	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
50	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
51	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
52	SA5671001	1	夹杆 L	CLAMP LEVER L	
53	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
54	SA5577001	1	夹臂 L	CLAMP ARM L	
55	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
56	SA7551001	1	布挡板 L	CROTH GUIDE L	
57	S35326101	1	螺钉 M3.5	SCREW M3.5	

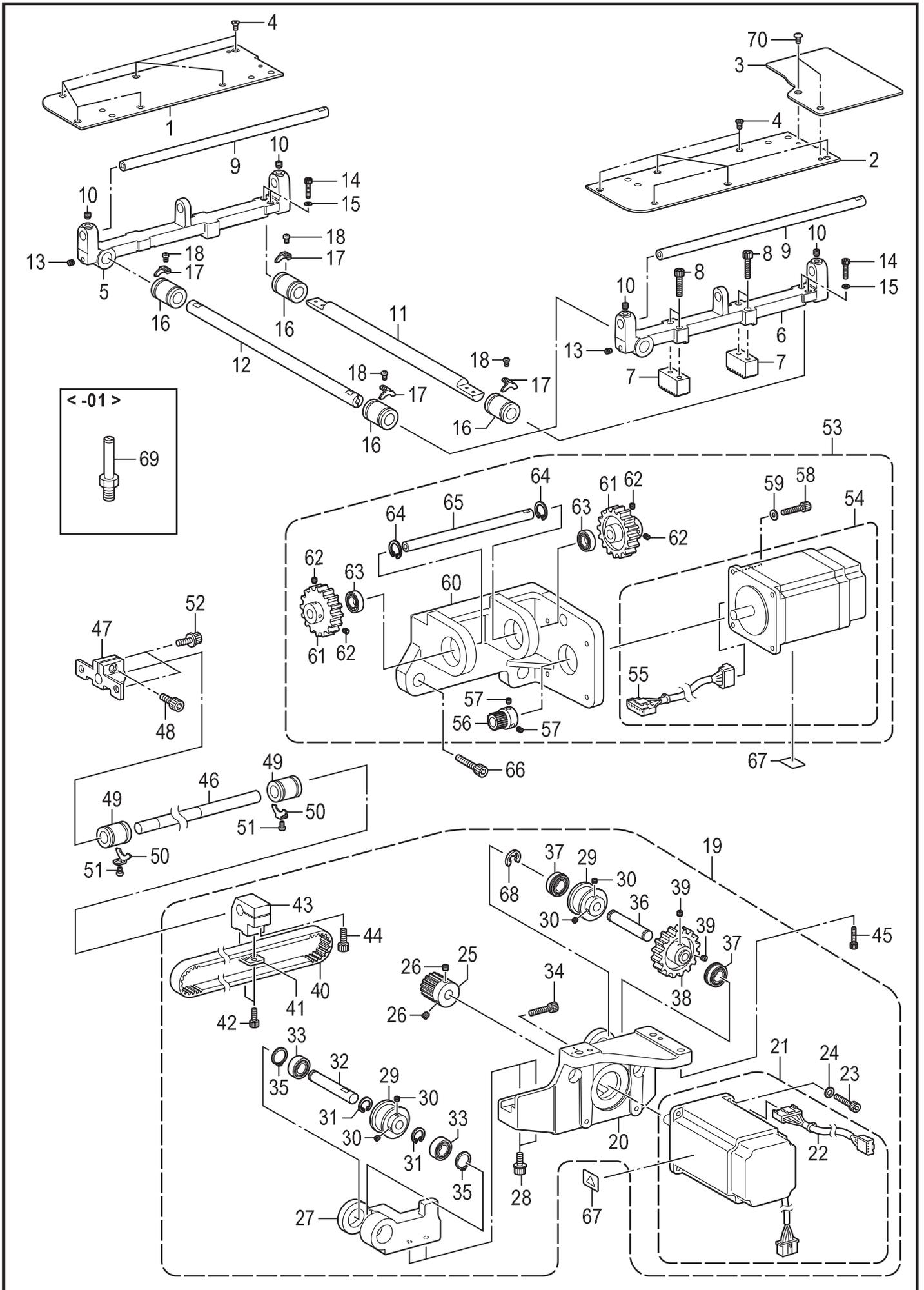
F3 . 压脚装置 / Presser foot mechanism



F3. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-02: L2230>	<For -02 : L2230>	
1	SA6728001	1	压脚板组件 R2230	WORK CLAMP PLATE R2230 UNIT	
2	SA6731001	1	针板 L2230R	NEEDLE PLATE L 2230R	
3	SA6732001	1	压布板 R-JL2230	WORK CLAMP R-JL2230	
4	SA6738001	1	压脚板组件 L2230	WORK CLAMP PLATE L2230 UNIT	
5	SA6739001	1	布压板组件 JL	WORK CLAMP PLATE JL ASSY	
6	SA6741001	1	针板 L2230L	NEEDLE PLATE L 2230L	
7	SA6742001	1	压布板 L-JL2230	WORK CLAMP L-JL2230	
			<用于-02: L1826>	<For -02: L1826>	
8	SA7187001	1	压脚板组件 R1826	WORK CLAMP PLATE R1826 ASSY	
9	SA7105001	1	针板 L1826R	NEEDLE PLATE L1826R	
10	SA7095001	1	布压板 R-JL1826	WORK CLAMP R-JL1826	
11	SA7186001	1	压脚板组件 L1826	WORK CLAMP PLATE L1826 ASSY	
12	SA6739001	1	布压板组件 JL	WORK CLAMP PLATE JL ASSY	
13	SA7100001	1	针板 L1826L	NEEDLE PLATE L1826L	
14	SA7090001	1	布压板 L-JL1826	WORK CLAMP L-JL1826	
15	SA6729001	1	布压板组件 JR	WORK CLAMP PLATE JR UNIT	
17	S35315001	1	角块	OPENING SLIDE BLOCK	
18	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
19	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
20	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
21	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
22	S35235001	1	支架销	SUPPORT PIN, CLAMP	
23	021300306	1	螺母 M3	NUT 3 M3	
24	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
25	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
26	SA6733001	1	支点轴 J	CLAMP FULCRUM SHAFT J	
27	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
28	SA5585001	1	夹杆 R	CLAMP LEVER R	
29	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
30	SA6734001	1	夹臂 R-J	CLAMP ARM R-J	
31	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
32	SA7550001	1	布挡板 R	CROTH GUIDE R	
33	S35326101	1	螺钉 M3.5	SCREW M3.5	
34	SA6735001	1	辅助压脚臂	AUX CLAMP ARM	
35	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
36	SA6736001	1	辅助压脚杆	SUB AUX CLAMP WRIST	
37	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
38	S05356000	1	扣夹 A	BUTTON CLAMP, A	
39	SA6737001	1	回复弹簧	AUX CLAMP TSWIST SPRING	
41	S35315001	1	角块	OPENING SLIDE BLOCK	
42	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
43	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
44	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
45	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
46	S35235001	1	支架销	SUPPORT PIN, CLAMP	
47	021300306	1	螺母 M3	NUT 3 M3	
48	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
49	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
50	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
51	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
52	SA5671001	1	夹杆 L	CLAMP LEVER L	
53	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
54	SA6743001	1	夹臂 L-J	CLAMP ARM L-J	
55	014400532	2	螺钉 M4X5	SET SCREW SOCKET (CP) M4X5	
56	SA7551001	1	布挡板 L	CROTH GUIDE L	
57	S35326101	1	螺钉 M3.5	SCREW M3.5	
			<选购件>	<Option parts>	
58	SA7152001	1	辅助压脚杆 L	SUPPORT WORK CLAMP ARM L	

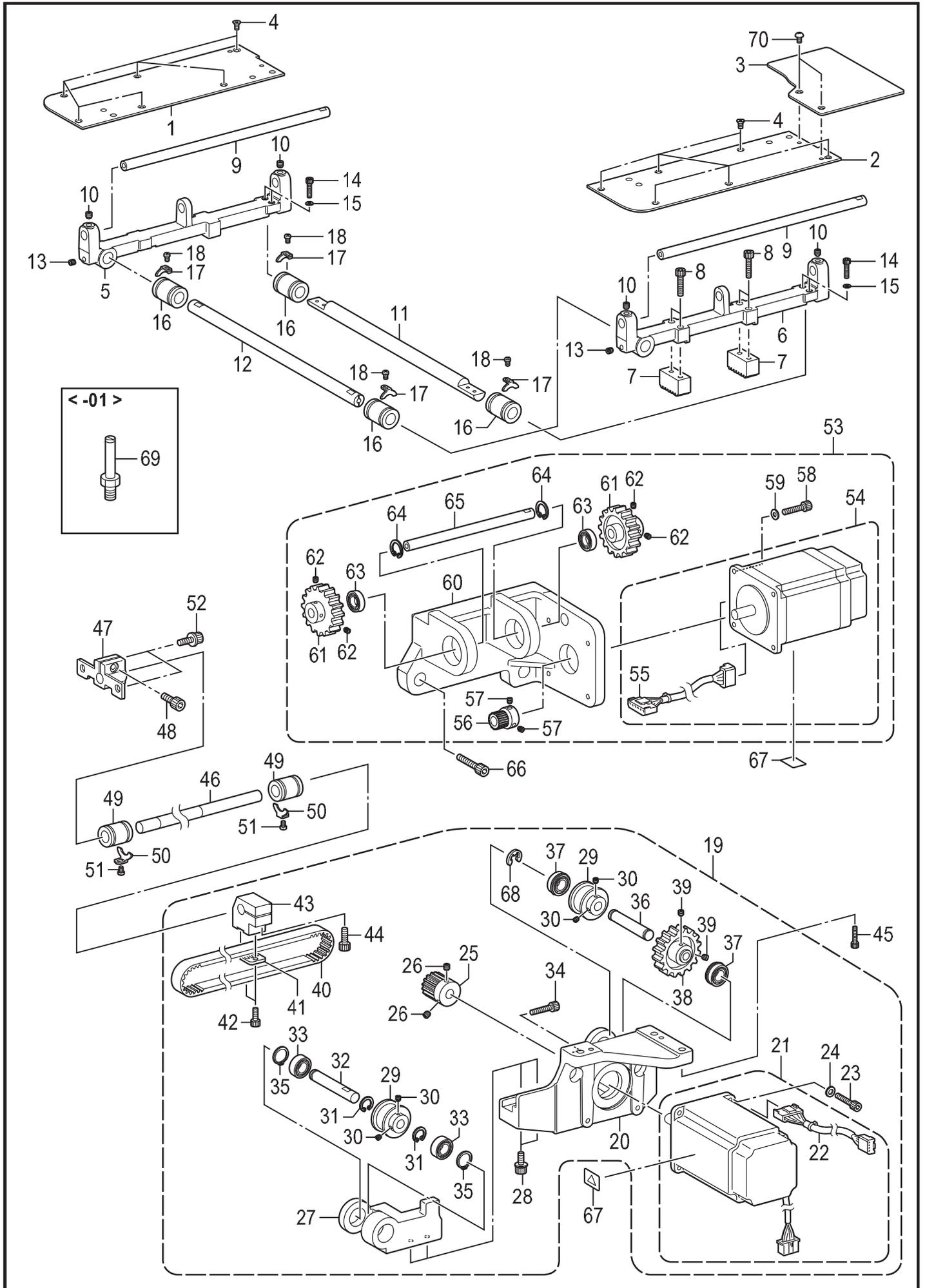
G. 送布装置 / Feed mechanism



G. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6744001	1	送料台盖 L	FEED BAR COVER L	
2	SA6745001	1	送料台盖 R	FEED BAR COVER R	
3	SA8121001	1	送料台盖组件 U	FEED BAR COVER U ASSY	
4	004401003	12	螺钉 M4X10	SCREW, FLAT M4X10	
5	SA6747001	1	X送布轴架 S	X FEED SHAFT HOLDER S	
6	SA6748001	1	X送布轴架 N	X FEED SHAFT HOLDER N	
7	SA6749001	2	X齿条	X RACK	
8	018501636	4	螺栓 M5X16	BOLT SOCKET M5X16	
9	SA6750001	2	Y送布导向轴	Y FEED GUIDE SHAFT	
10	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	SA6751101	1	X送布导向轴 A	X FEED GUIDE SHAFT A	
12	SA6752101	1	X送布导向轴 B	X FEED GUIDE SHAFT B	
13	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
14	018401636	4	螺栓 M4X16	BOLT SOCKET M4X16	
15	025040136	4	平垫圈 S4	WASHER PLAIN S 4	
16	S35183000	4	直线形轴套 12	LINEAR BUSH, 12	
17	SA5562001	4	定位板	BALL BEARING STOPPER	
18	062300416	4	螺钉 M3X4	SCREW PAN M3X4	
19	SA6753001	1	Y送料组件	Y FEED ASSY	
20	SA6754001	1	Y送布基座	Y FEED BASE	
21	SA6521001	1	脉冲马达组件 Y	PULSE MOTOR ASSY Y	
22	SA6522001	1	马达接线 Y	MOTOR HARNESS Y	
23	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
24	026040136	4	平垫圈 S4	WASHER PLAIN S 4	
25	SA6755001	1	驱动齿轮 20	DRIVING GEAR 20	
26	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA6756001	1	Y轮基座	Y PULLEY SUPPORT	
28	3A6001001	2	螺栓(带垫圈) M5X20	BOLT SOCKET (S/P WASHER) M5X20	
29	SA6757001	2	Y同步轮组件	Y TIMING PULLEY ASSY	
30	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
31	048160242	2	轴用挡圈 C16	RETAINING RING INTERNAL C16	
32	SA6760001	1	Y手轮轴 R	Y PULLEY SHAFT R	
33	530138001	2	微轴承 8	BALL BEARING MICRO 8	
34	018502536	1	螺栓 M5X25	BOLT SOCKET M5X25	
35	048080142	2	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
36	SA6761001	1	Y手轮轴 F	Y PULLEY SHAFT F	
37	070688850	2	R球轴承 688ZZ	BALL BEARING RADIAL 688ZZ	
38	SA6762001	1	空转齿轮 40	IDLER GEAR 40	
39	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
40	SA6763001	1	T皮带 320-5GT	T BELT 320-5GT	
41	SA6764001	1	皮带支板	BELT HOLDER	
42	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
43	SA6765001	1	Y驱动轴支架	Y DRIVING SHAFT HOLDER	
44	018501636	1	螺栓 M5X16	BOLT SOCKET M5X16	
45	018061636	3	螺栓 M6X16	BOLT SOCKET M6X16	
46	SA6766001	1	Y轴	Y SHAFT	
47	SA6767001	1	Y轴支架	Y SHAFT HOLDER	
48	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
49	S12004000	2	线性轴套	LINEAR BUSH	
50	SA5562001	2	定位板	BALL BEARING STOPPER	
51	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
52	S55476001	2	螺栓(带垫圈) M6X12	BOLT SOCKET (S/P WASHER)M6X12	
53	SA6768001	1	X送料组件	X FEED ASSY	
54	SA6517001	1	脉冲马达组件 X	PULSE MOTOR ASSY X	
55	SA6518001	1	马达接线 X	MOTOR HARNESS X	
56	SA4197001	1	送料齿轮	FEED GEAR	
57	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
58	018401436	4	螺栓 M4X14	BOLT SOCKET M4X14	
59	026040136	4	平垫圈 S4	WASHER PLAIN S 4	
60	SA6769001	1	X马达支座	X MOTOR SUPPORT	
61	SA6770001	2	空转齿轮	IDLER GEAR	
62	012060636	4	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
63	SA6771001	2	轴承 6001ZZ	BALL BEARING 6001ZZ	

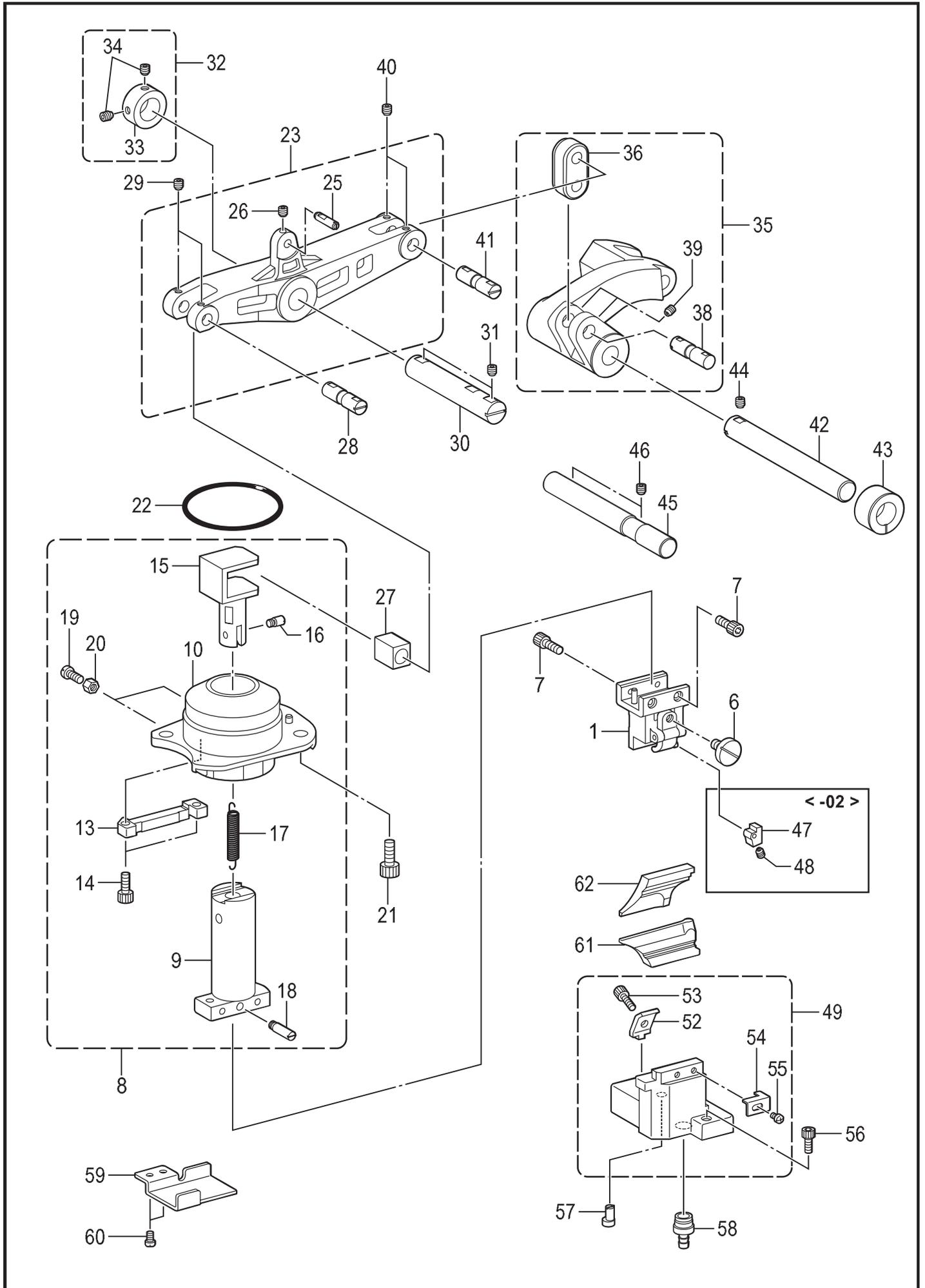
G. 送布装置 / Feed mechanism



G. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
64	048280242	2	孔用挡圈 C28	RETAINING RING INTERNAL C28	
65	SA6772001	1	X空转齿轮轴	X IDLER GEAR SHAFT	
66	018061636	3	螺栓 M6X16	BOLT SOCKET M6X16	
67	J03663001	2	高温标签 13X20	LABEL, HIGH TEMP. 13X20	
68	048060342	1	挡圈 E6	RETAINING RING E6	
70	008401204	2	螺钉 M4X12	SCREW TRUSS M4X12	
69	SA5584001	1	<用于-01> 气缸螺栓	<For -01> CYLINDER SCREW	

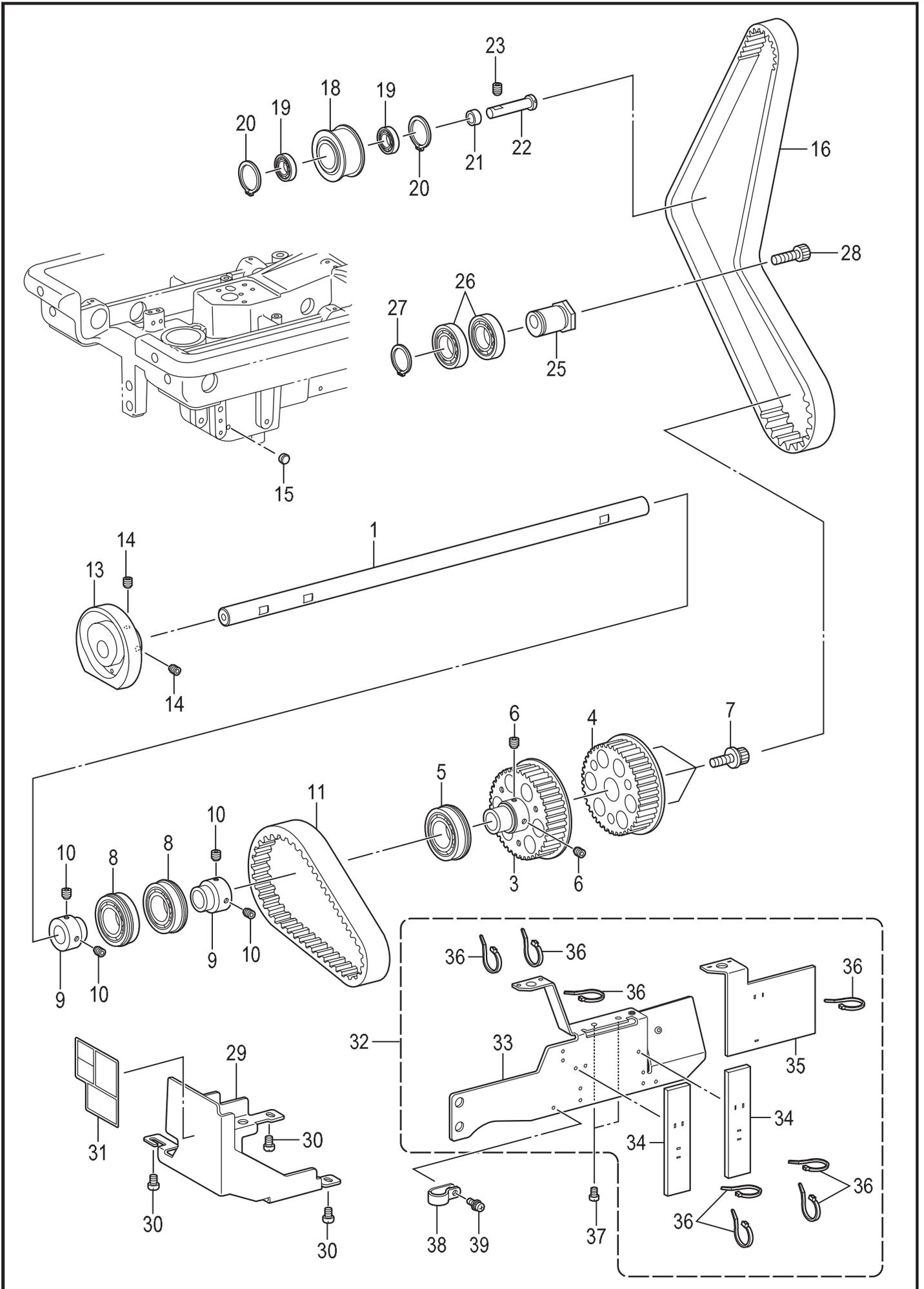
H. 切刀装置 / Cutter mechanism



H. 切刀装置 / Cutter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6773101	1	气锤基座组件	HAMMER BRACKET ASSY	
6	S35091101	1	螺栓 M5	KNOB SCREW M5	
7	018401036	4	螺栓 M4X10	BOLT SOCKET M4X10	
8	SA6776301	1	切刀动作轴组件	CUTTER DRIVING SHAFT ASSY	
9	SA6777001	1	切刀动作轴	CUTTER DRIVING SHAFT	
10	SA6778301	1	切刀轴套组件	BUSH C-SHAFT ASSY	
13	SA6781001	1	回转制动	GUIDE BLOCK	
14	018401236	2	螺栓 M4X12	BOLT SOCKET M4X12	
15	SA6782001	1	切刀轴压杆	DRIVING SHAFT PRESSER	
16	SA6783001	1	弹簧挂钩 U	SPRING HOOK PIN U	
17	SA6784001	1	弹簧	SPRING EXTENSION	
18	SA6785001	1	弹簧挂钩 D	SPRING HOOK PIN D	
19	SA6786001	2	螺钉 4	BOLT 4	
20	021400206	2	六角螺母 M4	NUT 2 M4	
21	018061236	3	螺栓 M6X12	BOLT SOCKET M6X12	
22	081050870	1	O形圈 S50	O RING S50	
23	SA6787001	1	切刀臂组件	CUTTER ARM ASSY	
25	SA6789001	1	切刀销	C-SENSOR PIN	
26	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
27	SA6790001	1	切刀臂滑块	C-ARM SLIDE BLOCK	
28	SA5563001	1	切刀臂销	C-ARM PIN	
29	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
30	SA6791001	1	切刀臂轴	C-ARM SHAFT	
31	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
32	SA6792001	1	紧圈组件	SET SCREW COLLAR ASSY	
33	SA6793001	1	紧圈	SET SCREW COLLAR	
34	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
35	SA6794001	1	切刀杆组件	CUTTER LEVER ASSY	
36	SA6795001	1	切刀连接杆	CUTTER LINK	
38	SA5563001	1	切刀臂销	C-ARM PIN	
39	014500836	2	螺钉 M5X8	SET SCREW SOCKET (CP) M5X8	
40	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
41	SA5563001	1	切刀臂销	C-ARM PIN	
42	SA6797001	1	切刀杆轴	CUTTER REVER SHAFT	
43	SA6798001	1	切刀杆轴套	BUSH C-LEVER SHAFT	
44	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
45	SA6799001	1	气缸支撑轴	CYLINDER SUPPORT SHAFT	
46	014060836	2	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
			<用于-02>	<For -02>	
47	SA6800001	1	气锤垫块	HAMMER SPACER	
48	014400536	1	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
49	SA6801301	1	切刀基座总组件	KNIFE BRACKET UNIT	
52	S35097101	1	切刀基座架	KNIFE BLOCK HOLDER	
53	018501636	1	螺栓 M5X16	BOLT SOCKET M5X16	
54	S35098000	1	基座定位板	BLOCK STOPPER PLATE	
55	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
56	018501636	3	螺栓 M5X16	BOLT SOCKET M5X16	
57	SA6804001	1	偏心销	ECCENTRIC PIN	
58	SA6805001	1	切刀屑接头	KNIFE GARBAGE JOINT	
59	SA6985001	1	管夹板	TUBE GUIDE	
60	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
61	SA6806001	1	切刀 2.8X4.3-42	KNIFE 2.8X4.3-42	
62	* P. 102	1	气锤	HAMMER	

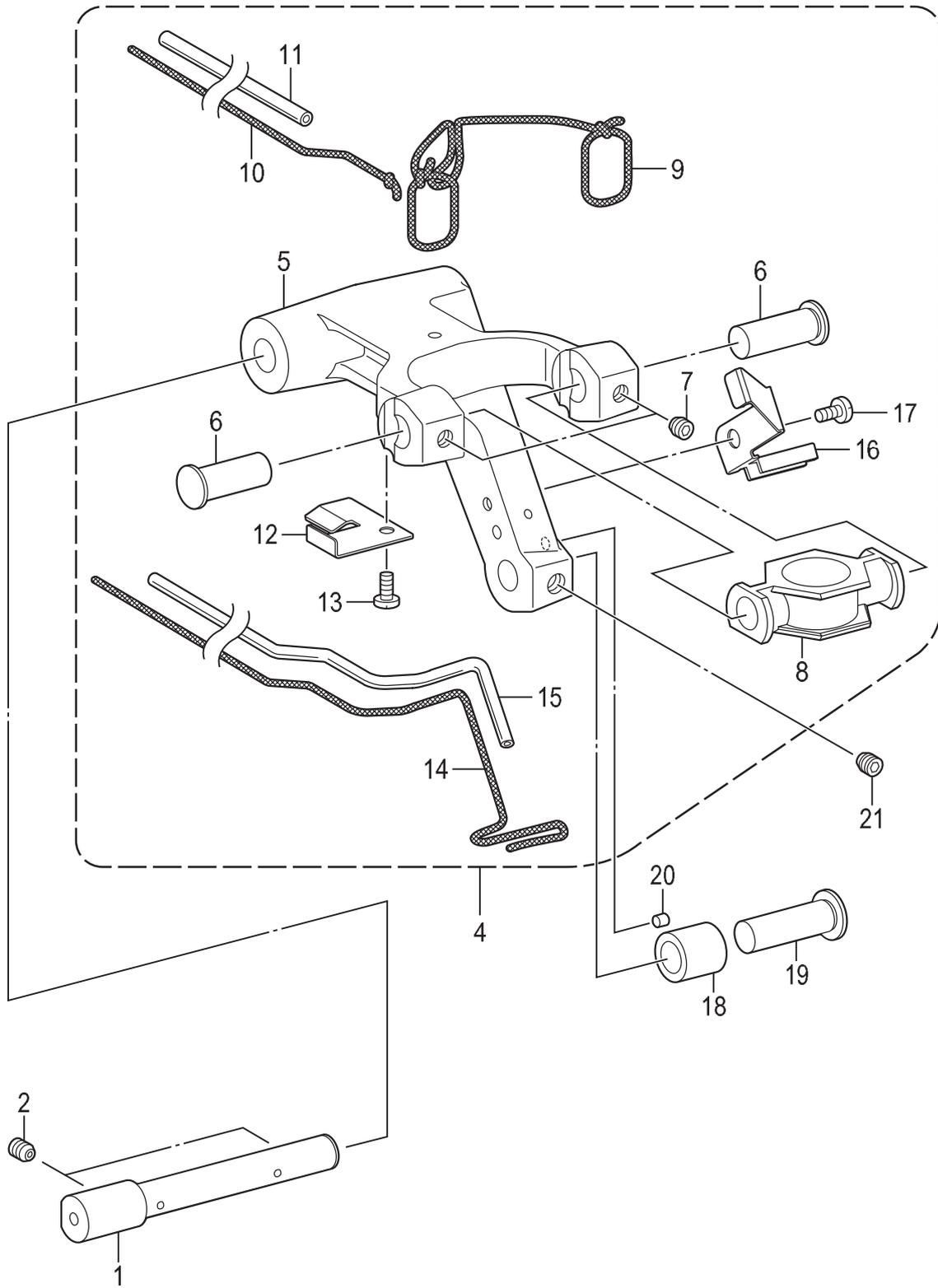
J. 下轴装置 / Lower shaft mechanism



J. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6807001	1	下轴	LOWER SHAFT	
3	SA6809001	1	下轴T手轮 A	LOWER SHAFT TENSION PULLEY A	
4	SA6810001	1	下轴T手轮 B	LOWER SHAFT TENSION PULLEY B	
5	SA5571001	1	轴承 6004ZZNR	BALL BEARING 6004ZZNR	
6	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
7	S47270001	3	螺栓(带垫圈) M6X30	BOLT SOCKET (S/P WASHER)M6X30	
8	SA5573001	2	轴承 6204ZZNR	BALL BEARING 6204ZZNR	
9	SA5564001	2	轴承管套	BEARING COLLAR	
10	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	SA6812001	1	T皮带 375-5GT	T BELT 375-5GT	
13	SA6814001	1	下轴凸轮	LOWER SHAFT CAM	
14	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
15	104833001	1	橡皮塞 4.3	RUBBER CAP, 4.3	
16	SA6815001	1	T皮带 1115-5GT	T BELT 1115-5GT	
18	SA6817001	1	空转轮组件	IDLER PULLEY ASSY	
19	SA5570001	2	轴承 608ZZ	BALL BEARING 608ZZ	
20	048220242	2	孔用挡圈 C22	RETAINING RING INTERNAL C22	
21	S50168001	1	惰轮管套	COLLAR	
22	SA6819001	1	空转轮轴	IDLER PULLEY SHAFT	
23	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
25	SA6821001	1	张力轮套	TENSION PULLEY COLLER	
26	SA5572001	2	轴承 6004ZZ	BALL BEARING 6004ZZ	
27	048200142	1	轴用挡圈 C20	RETAINING RING EXTERNAL C20	
28	018084036	1	螺栓 M8X40	BOLT SOCKET M8X40	
29	SA6822001	1	凸轮盖	CAM COVER	
30	062500816	3	螺钉 M5X8	SCREW PAN M5X8	
31	SA6823001	1	底线穿线表	LOWER THREADER LABEL	
32	SA6824001	1	下轴盖组件	LOWER SHAFT COVER ASSY	
33	SA6825001	1	下轴盖	LOWER SHAFT COVER	
34	SA6826001	2	下轴盖油毡 A	LOWER SHAFT COVER FELT A	
35	SA6827001	1	下轴盖油毡 B	LOWER SHAFT COVER FELT B	
36	228475000	8	电线夹 1.9X80	FASTENING BAND 1.9X80	
37	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
38	S10243000	1	尼龙夹 NK-3N	CORD HOLDER, NK-3N	
39	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	

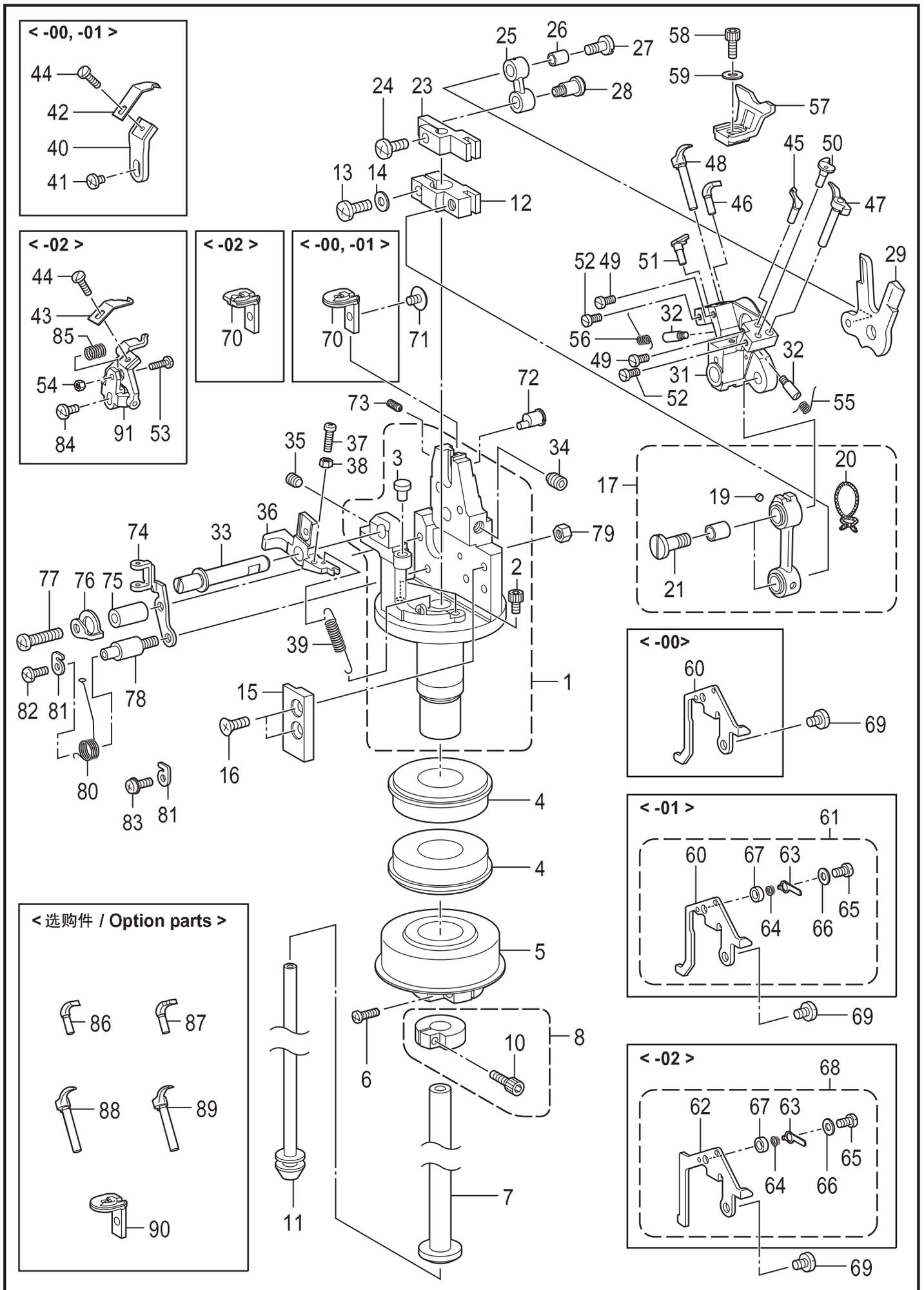
K. 弯针装置 / Looper mechanism



K. 弯针装置 / Looper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6828001	1	弯针杆轴	LOOPER LEVER SHAFT	
2	014500836	2	螺钉 M5X8	SET SCREW SOCKET (CP) M5X8	
4	SA6829001	1	弯针杆组件	LOOPER LEVER ASSY	
5	SA6830001	1	弯针杆	LOOPER LEVER	
6	SA6831001	2	短轴 6.35	SHAFT 6.35	
7	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
8	SA6834001	1	弯针作动台	LOOPER DRIVING PLATE	
9	SA6835001	1	油线 2X2	WICK 2X2	
10	SA6836001	1	油线 2X2	WICK 2X2	
11	SA5565001	1	油管	OIL TUBE	
12	SA6837001	1	油管夹 A	LOOPER TUBE CLAMP A	
13	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
14	SA6838001	1	油线 3X3	WICK 3X3	
15	SA6839001	1	油管	OIL TUBE	
16	SA6840001	1	油管夹 B	LOOPER TUBE CLAMP B	
17	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
18	SA6832101	1	下轴凸轮管套	LOWER SHAFT CAM COLLER	
19	SA6833001	1	弯针凸轮滚轮轴	LOOPER CAM ROLLER SHAFT	
20	S12718000	1	毡	CHEMICAL FELT	
21	014060632	1	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	

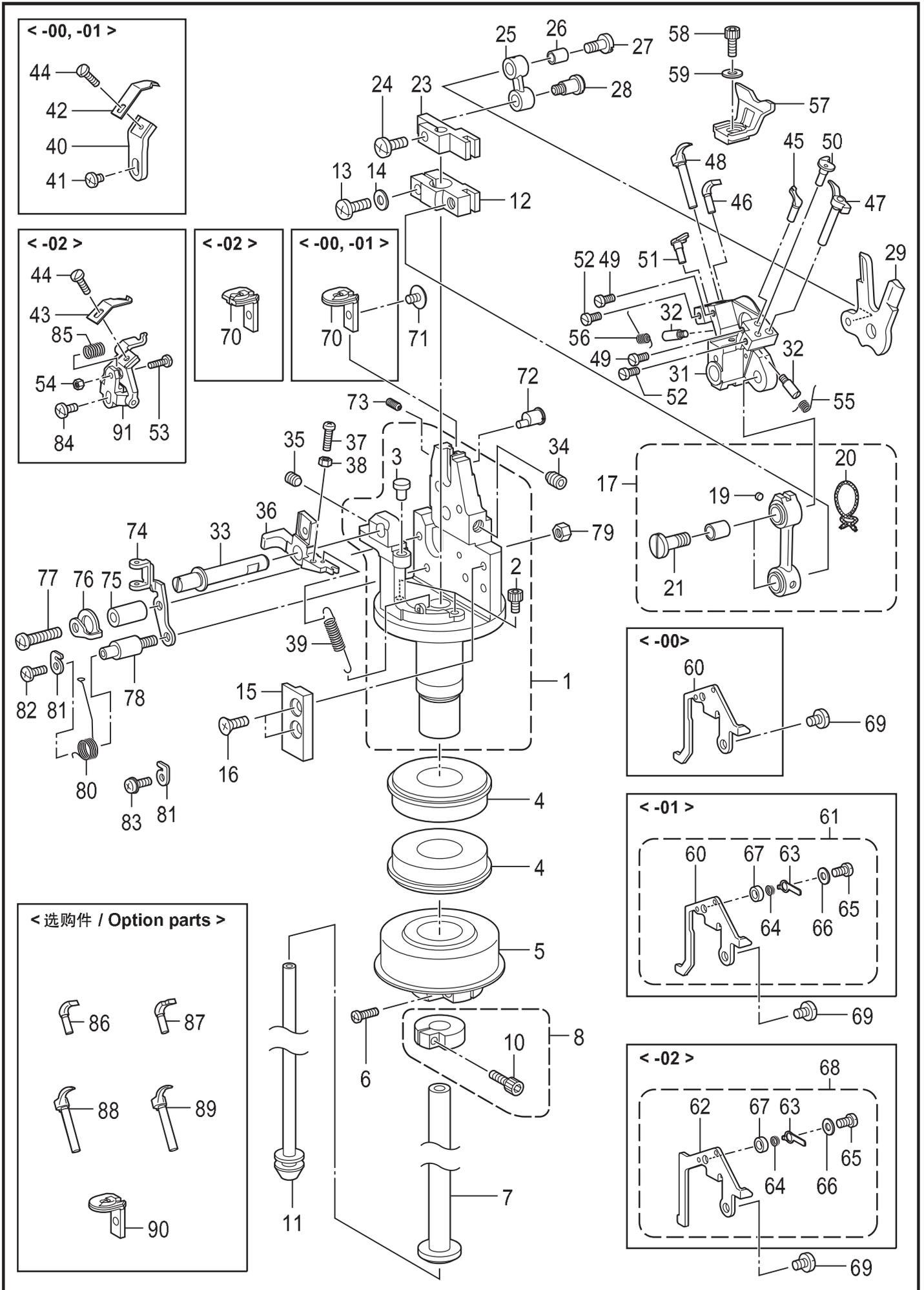
L. 双链式弯针装置 / Double chain stitch looper mechanism



L. 双链式弯针装置 / Double chain stitch looper mechanism

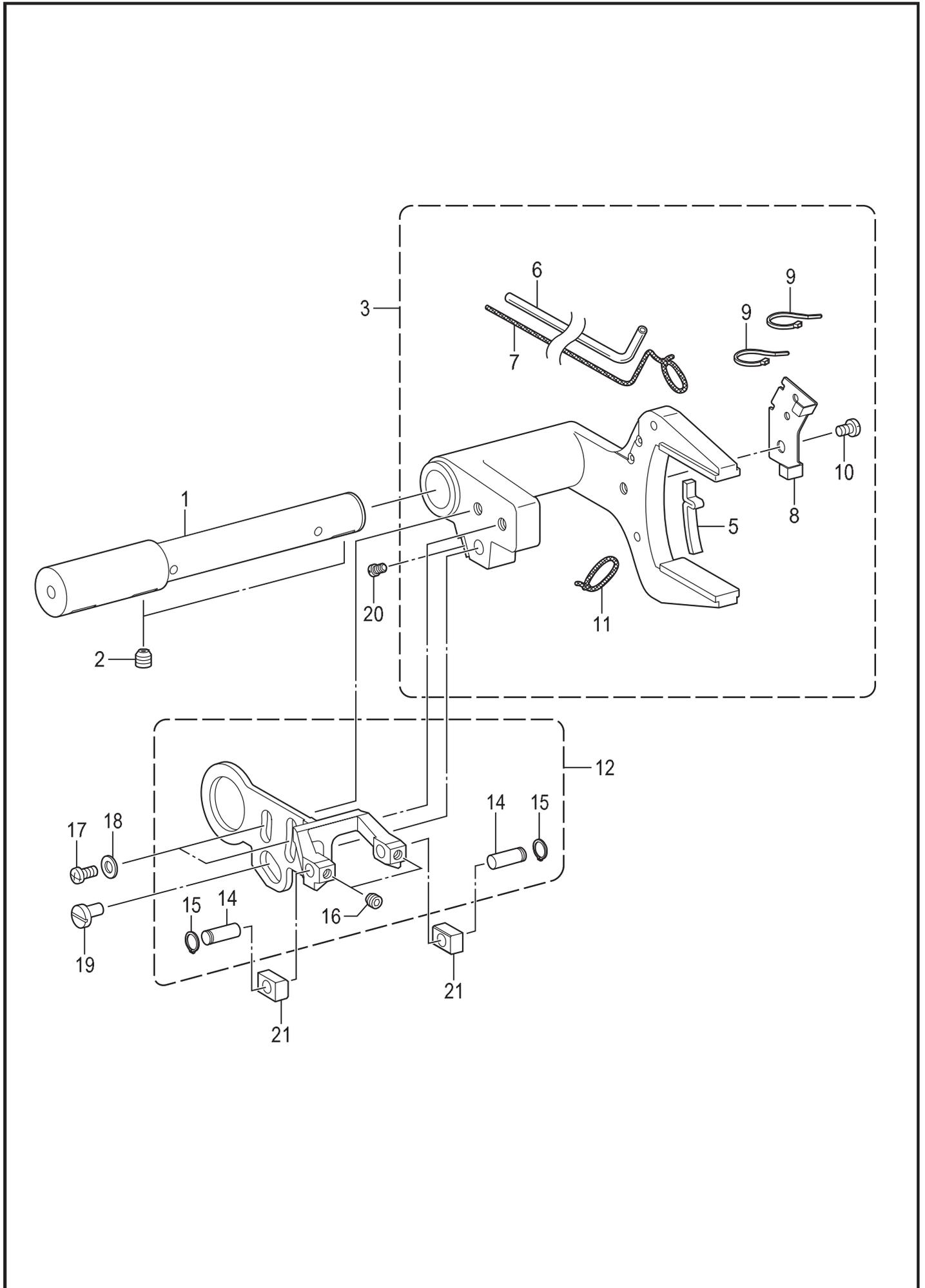
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6841101	1	弯针座组件	LOOPER BASE ASSY	
2	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
3	SA6844001	1	定位销 4	INPUT PIN 4	
4	SA5571001	2	轴承 6004ZZNR	BALL BEARING 6004ZZNR	
5	SA6845001	1	弯针轮组件	LOOPER PULLEY ASSY	
6	062351615	1	螺钉 M3.5X16	SCREW PAN M3.5X16	
7	SA6848001	1	弯针驱动轴	LOOPER DRIVING SHAFT	
8	SA6849001	1	弯针驱动轴抱箍组件	LOOPER DRIVING SHAFT ASSY	
10	018301436	1	螺栓 M3X14	BOLT SOCKET M3X14	
11	SA6851001	1	叉板连杆轴	SPREADER LINK SHAFT	
12	SA6852001	1	弯针连杆支点	LOOPER LINK CLAMP	
13	060401416	1	螺钉 M4X14	SCREW BIND M4X14	
14	026040136	1	平垫圈 S4	WASHER PLAIN S 4	
15	SA6853001	1	LS滑块导向	LS SLIDE GUIDE	
16	004401003	2	螺钉 M4X10	SCREW, FLAT M4X10	
17	SA7204101	1	弯针连杆总组件	LOOPER LINK UNIT	
19	S52832000	1	油毡	FELT	
20	SA6857001	1	油线 2X2	WICK 2X2	
21	SA6858001	2	固定螺栓	LOOPER LINK FASTENING SCREW	
23	SA6859001	1	叉板连杆基座	SPREADER LINK BASE	
24	060401016	1	螺钉 M4X10	SCREW BIND M4X10	
25	SA6860001	1	叉板凸轮连杆	SPREADER CAM LINK	
26	S35018001	1	凸轮连杆管套	CAM LINK COLLOR	
27	S35014001	1	段螺钉 M4	SHOULDER SCREW, M4	
28	S35019001	1	段螺钉 M4	SHOULDER SCREW, M4	
29	SA6861001	1	叉板作动凸轮	SPREADER DRIVING CAM	
31	SA6863001	1	LS支撑基座	LS HOLDER BASE	
32	SA6864001	2	弹簧导向螺钉	SPRING GUIDE SCREW	
33	SA6865001	1	支撑短轴	HOLDER PRESSER SHAFT	
34	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
35	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
36	SA6866001	1	切线杆基座	THREAD TRIMMER LEVER BRACKET	
37	062301016	1	螺钉 M3X10	SCREW PAN M3X10	
38	021300306	1	螺母 M3	NUT 3 M3	
39	SA6867001	1	U切线弹簧	U THREAD TRIMMER SPRING	
			<用于-00和-01>	<For -00 & -01>	
40	SA7064001	1	上动刀台	UPPER MOVABLE KNIFE	
41	060300416	1	螺钉 M3X4	SCREW BIND M3X4	
42	S35029001	1	上动刀 A	UPPER MOVABLE KNIFE, A	
			<用于-02>	<For -02>	
43	S37723101	1	上动刀 B	UPPER MOVABLE KNIFE, B	
44	105288001	1	螺钉 SM2.38	SCREW SM2.38	
45	S35410001	1	弯针 R	LOOPER, R	
46	SA7547101	1	有孔弯针	EYE LOOPER	
47	S35412101	1	右叉板 R	SPREADER, R	
48	S35413101	1	左叉板 L	SPREADER, L	
49	S35032101	2	螺钉 M2.6X5.5	SCREW, M2.6X5.5	
50	S35034001	1	叉板定位 R	SPREADER STOPPER, R	
51	S35033001	1	叉板定位 L	SPREADER STOPPER, L	
52	S35032101	2	螺钉 M2.6X5.5	SCREW, M2.6X5.5	
			<用于-02>	<For -02>	
53	S37724001	1	螺钉 SM2.38	SCREW, SM2.38	
54	S47932001	1	螺母 SM2.38-56	NUT, SM2.38-56	

L. 双链式弯针装置 / Double chain stitch looper mechanism



L. 双链式弯针装置 / Double chain stitch looper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
55	S35035101	1	叉板弹簧 R	SPRING, TWIST :R	
56	S35036101	1	叉板弹簧 L	SPRING, TWIST :L	
57	SA6872001	1	护针 U	NEEDLE GUARD U	
58	018300836	1	螺栓 M3X8	BOLT SOCKET M3X8	
59	025030136	1	平垫圈 S3	WASHER PLAIN S 3	
60	SA7063001	1	<用于-00> 芯线导向 C	<For -00> GIMP THREAD GUIDE C	
61	SA7578001	1	<用于-01> 芯线导向组件 C	<For -01> GIMP THREAD GUIDE C ASSY	
60	SA7063001	1	芯线导向 C	GIMP THREAD GUIDE C	
63	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
64	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
65	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
66	025030236	1	平垫圈 M3	WASHER PLAIN M 3	
67	SA7615001	1	管套 3	COLLAR 3	
68	SA6873001	1	<用于-02> 芯线导向组件 C-J	<For -02> GIMP THREAD GUIDE C-J ASSY	
62	SA6874001	1	芯线导向 C-J	GIMP THREAD GUIDE C-J	
63	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
64	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
65	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
66	025030236	1	平垫圈 M3	WASHER PLAIN M 3	
67	SA7615001	1	管套 3	COLLAR 3	
69	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
70	SA7065001	1	<用于-00和-01> 针孔板 1.6	<For -00 & -01> THROAT PLATE 1.6	
70	S37752001	1	<用于-02> 针孔板 1.8-J	<For -02> THROAT PLATE, 1.8-J	
71	S35326101	1	螺钉 M3.5	SCREW M3.5	
72	SA6875001	1	销	VERTICAL PIN	
73	014300832	1	螺钉 M3X8	SET SCREW SOCKET (CP) M3X8	
74	SA6876001	1	底线导线板	THREAD GUIDE PLATE	
75	SA6877001	1	管套	COLLAR	
76	SA6878001	1	L夹线弹簧导向	L TR TAKE-UP SPRING SUPPORT	
77	062402016	1	螺钉 M4X20	SCREW PAN M4X20	
78	SA6879001	1	弹簧导向轴	SPRING GUIDE SHAFT	
79	021400316	1	六角螺母 M4	NUT 3 M4	
80	SA6880001	1	夹线弹簧	THREAD TAKE-UP SPRING	
81	SA6881001	2	L夹线弹簧支撑	L TR TAKE-UP SPRING SUPPORT	
82	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
83	0A4300805	1	螺栓(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
84	060300816	1	<用于-02> 螺钉 M3X8	<For -02> SCREW BIND M3X8	
85	S37725001	1	底线压簧	COMPRESSIONSPRING	
91	SA6868101	1	底线压板组件 J	LOWER THREAD PRESSER J ASSY	
86	SA7634101	1	<选配件> 有孔弯针 B	<Option parts> EYE LOOPER, B	
87	S49078001	1	弯针 L-S	LOOPER, L-S	
88	S35472101	1	叉板 LB	SPREADER, LB	
89	S49079001	1	叉板 L-S	SPREADER, L-S	
90	SA7546001	1	针孔板 1.1	THROAT PLATE, 1.1	

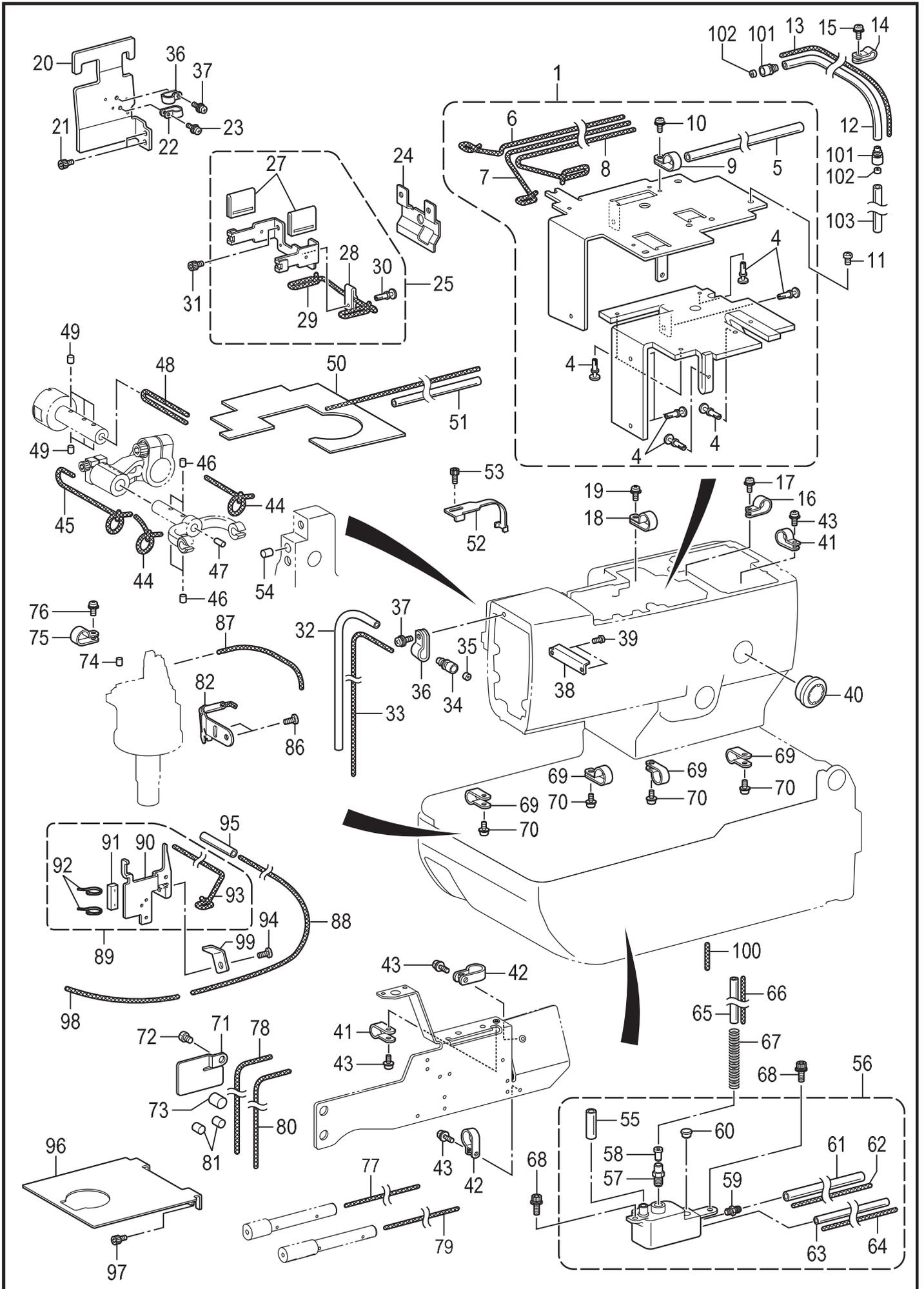


M. 分纱装置 / Spreader mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6882001	1	叉板杆轴	SPREADER LEVER SHAFT	
2	014500836	2	螺钉 M5X8	SET SCREW SOCKET (CP) M5X8	
3	SA6883101	1	叉板杆组件 A	SPREADER LEVER A ASSY	
5	SA6885001	1	油毡	SPREADER LEVER FELT	
6	SA5565001	1	油管	OIL TUBE	
7	SA6886001	1	油线 2X2	WICK 2X2	
8	SA6887001	1	油管压板	SPREADER TUBE CLAMP	
9	228475000	2	电线夹 1.9X80	FASTENING BAND 1.9X80	
10	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
11	SA8001001	1	油线 2X2	WICK 2X2	
12	SA6888001	1	叉板杆组件 B	SPREADER LEVER B ASSY	
14	SA6890001	2	轴 6X15.5	SHAFT 6X15.5	
15	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
16	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
17	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
18	025040236	2	平垫圈 M4	WASHER PLAIN M 4	
19	SA6891001	1	偏心销	ECCENTRIC PIN	
20	S25279101	1	螺钉 M3.5-5	SET SCREW (CP) M3.5-5	
21	SA6892001	2	角块 6X8	SLIDE BLOCK 6X8	

N. 供油润滑装置 / Lubrication

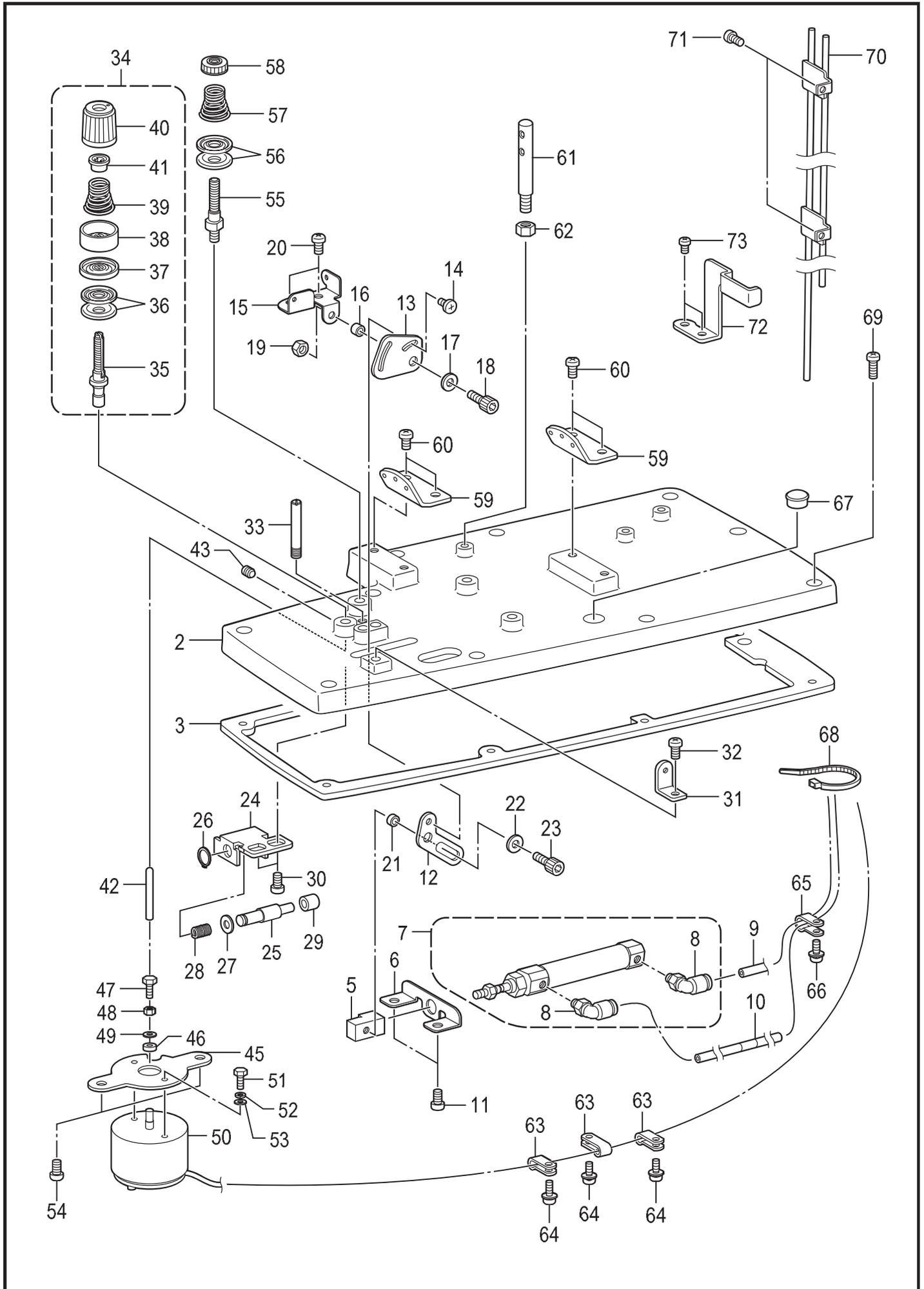
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6893001	1	油板组件	OIL PLATE ASSY	
4	S35001000	8	尼龙铆钉	NYLON RIVET	
5	SA6896001	1	油管	OIL TUBE	
6	SA6897001	1	油线 3X3	WICK 3X3	
7	SA6898001	1	油线 3X3	WICK 3X3	
8	SA6899001	1	油线 6X6	WICK 6X6	
9	S00480000	1	电线夹 #5	CORD HOLDER, 5N	
10	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
11	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
12	SA6900001	1	油管	OIL TUBE	
13	SA6901101	1	油线 3X3	WICK 3X3	
14	146202000	1	尼龙线夹 6N	CORD HOLDER, 6N	
15	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
16	S10243000	1	尼龙夹 NK-3N	CORD HOLDER, NK-3N	
17	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
18	149547000	1	压线板	CORD HOLDER, 4N	
19	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
20	SA6902001	1	油管压板	TUBE SUPPORT	
21	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
22	S10243000	1	尼龙夹 NK-3N	CORD HOLDER, NK-3N	
23	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
24	SA6903001	1	挡油板	OIL STOPPER	
25	SA6904001	1	油毡压板组件	FELT HOLDER ASSY	
27	SA6906001	2	针杆油毡	N-BAR YOKE FELT	
28	SA6907001	1	角块供油毡 D	SLIDE BLOCK FELT D	
29	SA6908001	1	油线 2X2	WICK 2X2	
30	S35001000	1	尼龙铆钉	NYLON RIVET	
31	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
32	SA6909001	1	油管	OIL TUBE	
33	SA6910001	1	油线 2X2	WICK 2X2	
34	S56911000	1	油管接头 S	OIL JOINT S	
35	S51020000	1	油芯紧圈	COLLAR	
36	S10243000	2	尼龙夹 NK-3N	CORD HOLDER, NK-3N	
37	0A4400806	2	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
38	SA6911001	1	油板	OIL PLATE	
39	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
40	S49992000	1	油视窗	OIL GAUGE WINDOW	
41	S00480000	2	电线夹 #5	CORD HOLDER, 5N	
42	552907000	2	电线夹 #10	CORD HOLDER #10	
43	0A4400806	4	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
44	SA6912001	2	油线 2X2	WICK 2X2	
45	SA6913001	1	油线 2X2	WICK 2X2	
46	S29700000	4	上弯针导向油毡	FELT	
47	153050000	1	油毡	S-RACE BASE FELT	
48	SA6914001	1	油线 2X2	WICK 2X2	
49	S29700000	6	上弯针导向油毡	FELT	
50	SA6915001	1	油毡组件	FELT ASSY	
51	SA6918001	1	油管	OIL TUBE	
52	SA6919001	1	油管压板	TUBE GUIDE	
53	018400836	1	螺栓 M4X8	BOLT SOCKET M4X8	
54	S25328001	1	油毡	FELT	
55	SA8279001	1	油管	OIL TUBE	
56	SA6920001	1	副油罐总组件	SUB-TANK UNIT	
57	SA3040001	1	油嘴管	OIL FEEDING PIPE	
58	SA3060001	1	油门垫片	VALVE PACKING	
59	SA6922001	1	油口 6.5-3.8	OIL CONNECROR 6.5-3.8	
60	104450101	1	橡皮塞 8	RUBBER CAP, 8	
61	SA6923001	1	油管	OIL TUBE	
62	SA6924001	1	油线 6X6	WICK 6X6	
63	SA6925001	1	油管	OIL TUBE	
64	SA6926001	1	油线 3X3	WICK 3X3	
65	SA6927001	1	油管	OIL TUBE	
66	SA6928001	1	油线 6X6	WICK 6X6	



N. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
67	SA6929001	1	油管定位弹簧	TUBE CLIP SPRING	
68	S55481001	2	螺栓(带垫圈) M4X12	BOLT SOCKET (S/P WASHER)M4X12	
69	149287000	4	压线板	CORD HOLDER, 7N	
70	0A4400806	4	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
71	SA6930001	1	油管压板 B	TUBE SUPPORT B	
72	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
73	S25328001	1	油毡	FELT	
74	112753001	1	油毡	FELT	
75	S00480000	1	电线夹 #5	CORD HOLDER, 5N	
76	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
77	SA6886001	1	油线 2X2	WICK 2X2	
78	SA5567001	1	油线 2X2	WICK 2X2	
79	SA5566001	1	油线 2X2	WICK 2X2	
80	SA5567001	1	油线 2X2	WICK 2X2	
81	107155001	2	油毡	FELT	
82	SA6932001	1	弯针座供油组件	LOOPER BASE OIL PLATE ASSY	
86	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
87	SA6936001	1	油线	WICK	
88	SA6937101	1	油线 2X2	WICK 2X2	
89	SA6938001	1	芯线板组件	GIMP THREAD WASTE PLATE ASSY	
90	SA6939001	1	芯线板	GIMP THREAD WASTE PLATE	
91	SA6940001	1	弯针油毡	LOOPER LINK FELT	
92	228475000	2	电线夹 1.9X80	FASTENING BAND 1.9X80	
93	SA6941001	1	油线 2X2	WICK 2X2	
94	060400816	1	螺钉 M4X8	SCREW BIND M4X8	
95	SA7178001	1	油管	OIL TUBE	
96	SA6942001	1	隔板	PARTITION	
97	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
98	SA8009001	1	油线	WICK	
99	S02657101	1	油线夹板	CORD HOLDER	
100	SA8011001	1	油线 6X6	WICK 6X6	
101	S56911000	2	油管接头 S	OIL JOINT S	
102	S51020000	2	油芯紧圈	COLLAR	
103	SA8101001	1	油管	OIL TUBE	

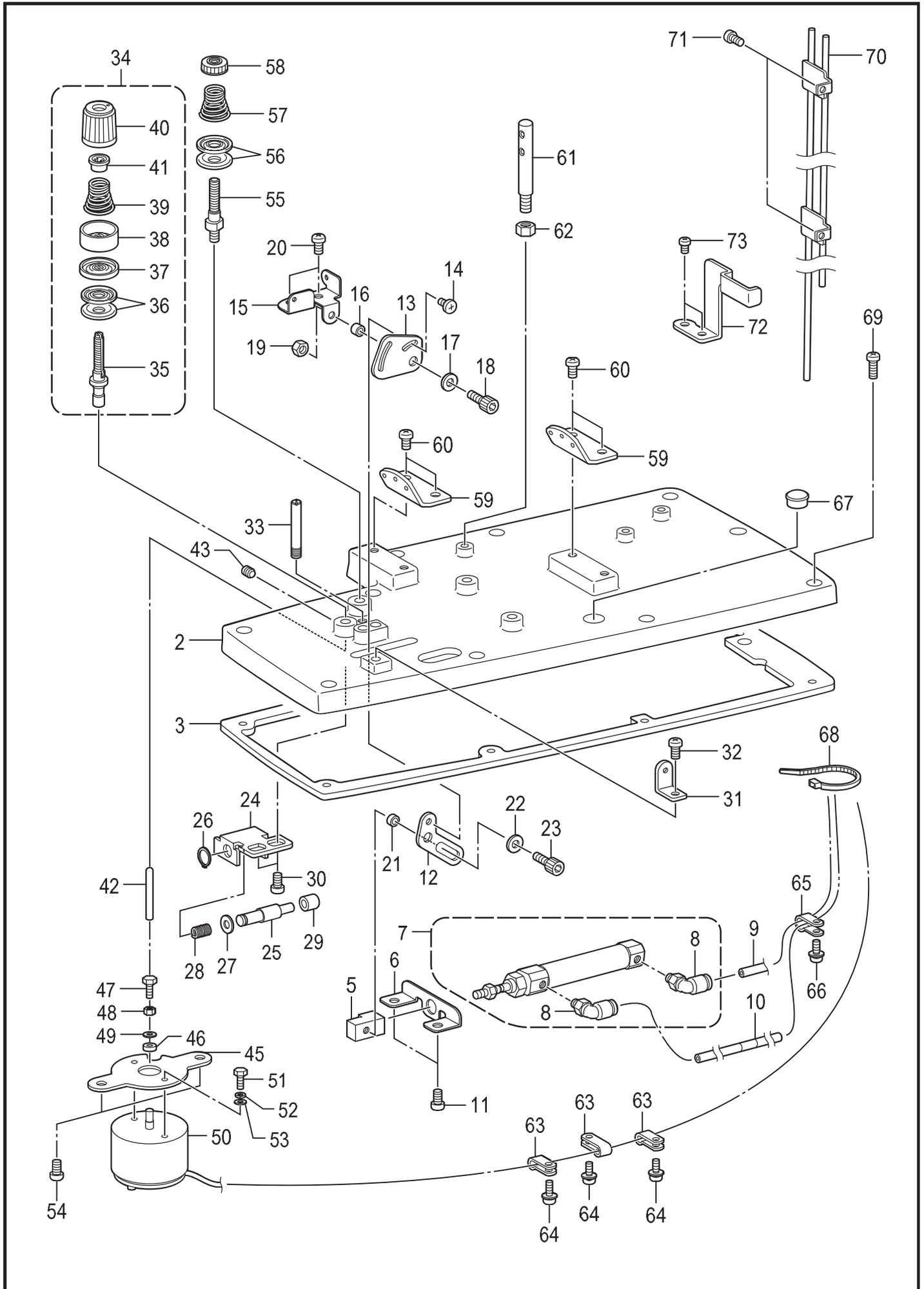
P1. 穿线装置 / Threading mechanism



P1. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
2	SA6944001	1	上盖	TOP COVER	
3	SA6945001	1	上盖垫片	PACKING TOP COVER	
5	SA6947101	1	气缸接头 A	CYLINDER JOINT A	
6	SA6948101	1	气缸安装板 A	CYLINDER SETTING PLATE A	
7	SA6949001	1	气缸组件 10-30	CYLINDER ASSY 10-30	
8	S11426000	2	弯管接头 4M5	ELBOW UNION 4M5	
9	SA6950001	1	空气管 4X2.5-11	AIR TUBE 4X2.5-11	
10	SA7134001	1	空气管 4X2.5-12	AIR TUBE 4X2.5-12	
11	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
12	SA6951001	1	取线手杆驱动板	T-TAKE-UP LEVER DRIVING PLATE	
13	SA6952001	1	取线手杆板	THREAD TAKE-UP LEVER PLATE	
14	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
15	SA6953001	1	取线手杆基台	THREAD TAKE-UP LEVER BASE	
16	SA6954001	1	管套 A	COLLAR A	
17	SA7494001	1	垫圈	WASHER	
18	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
19	021400206	1	六角螺母 M4	NUT 2 M4	
20	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
21	SA6955001	1	管套 B	COLLAR B	
22	SA7494001	1	垫圈	WASHER	
23	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
24	SA6956101	1	冲击支撑板	IMPACT SUPPORT PLATE	
25	SA6957001	1	冲击支撑杆	IMPACT SUPPORT SHAFT	
26	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
27	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
28	SA6958001	1	压簧 A	SPRING COMPRESSION A	
29	S05356000	1	扣夹 A	BUTTON CLAMP, A	
30	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
31	SA6959001	1	面线导向 A	UPPER THREAD GUIDE A	
32	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
33	SA6960101	1	线导向杆 A	THREAD GUIDE ROD A	
34	SA6961001	1	夹线器组件 U	TENSION U ASSY	
35	SA6962001	1	夹线螺杆 U	TENSION STUD U	
36	145446001	2	夹线盘	DISC, TENSION	
37	159805001	1	夹线压盘	TENSION DISC PRESSER	
38	144103009	1	压线圈	TENSION DISC PRESSER	
39	159221101	1	调节弹簧	TENSION SPRING	
40	S20682102	1	调节螺母	TENSION NUT	
41	S20681000	1	调节弹簧垫圈	WASHER	
42	152873001	1	松线销	TENSION RELEASE PIN	
43	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
45	SA3345001	1	电磁铁安装板	SETTING PLATE, SOLENOID	
46	154599000	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
47	017401415	1	螺栓 M4X14	BOLT M4X14	
48	021400306	1	六角螺母 M4	NUT 3 M4	
49	102707002	1	垫圈 4	WASHER	
50	SA6538001	1	面线松线电磁铁	U-TENSION RELEASE SOLENOID	
51	017400802	2	螺栓 M4X8	BOLT M4X8	
52	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
53	025040236	2	平垫圈 M4	WASHER PLAIN M 4	
54	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
55	S20698221	1	夹线螺杆	TENSION STUD	
56	144504001	2	导向盘	THREAD GUIDE DISC	
57	154562101	1	小夹线弹簧 B	PRE-TENSION SPRING B	
58	155510001	1	夹线螺母	TENSION NUT	
59	SA6963001	2	三眼导线板	SEWING THREAD RETAINER GUIDE	
60	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
61	SA5568001	1	穿线杆	THREAD SPOOL PIN	
62	021500216	1	六角螺母 M5	NUT 1 M5	
63	149547000	3	压线板	CORD HOLDER, 4N	
64	0A4400806	3	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
65	S00480000	1	电线夹 #5	CORD HOLDER, 5N	
66	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	

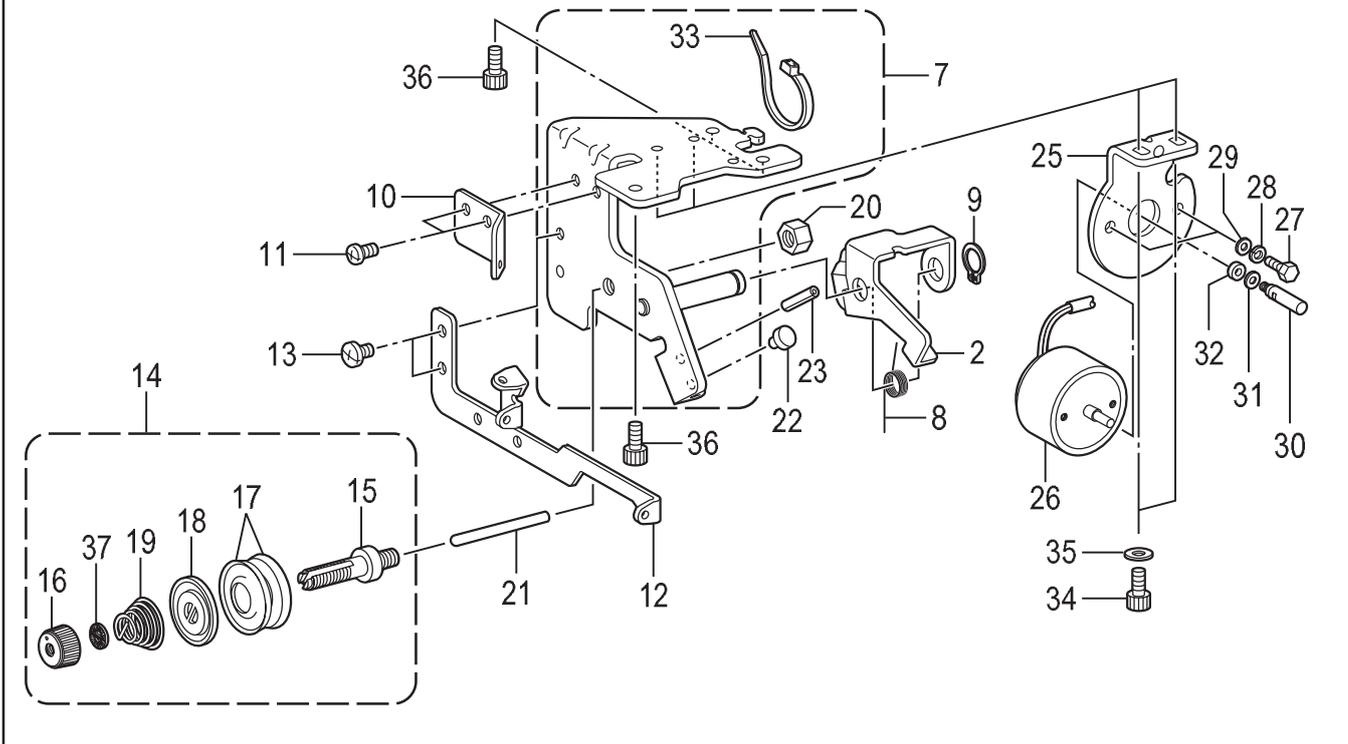
P1. 穿线装置 / Threading mechanism



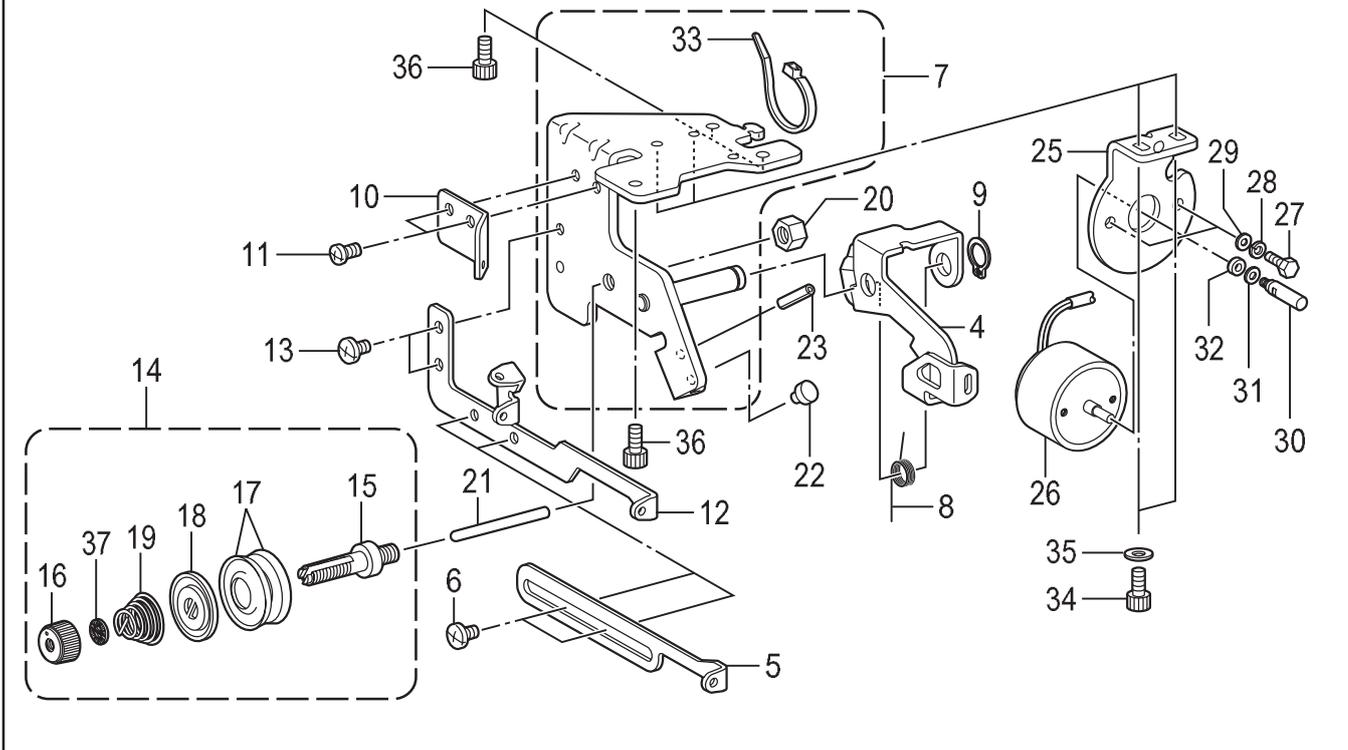
P1. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
67	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
68	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
69	062501216	9	螺钉 M5X12	SCREW PAN M5X12	
70	SA6965001	1	2连线导向管	2 PEDAL THREAD GUIDE PIPE	
71	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
72	SA6966001	1	导向管基座	PIPE CLAMP PLATE	
73	062400816	2	螺钉 M4X8	SCREW PAN M4X8	

< -00, -02 >



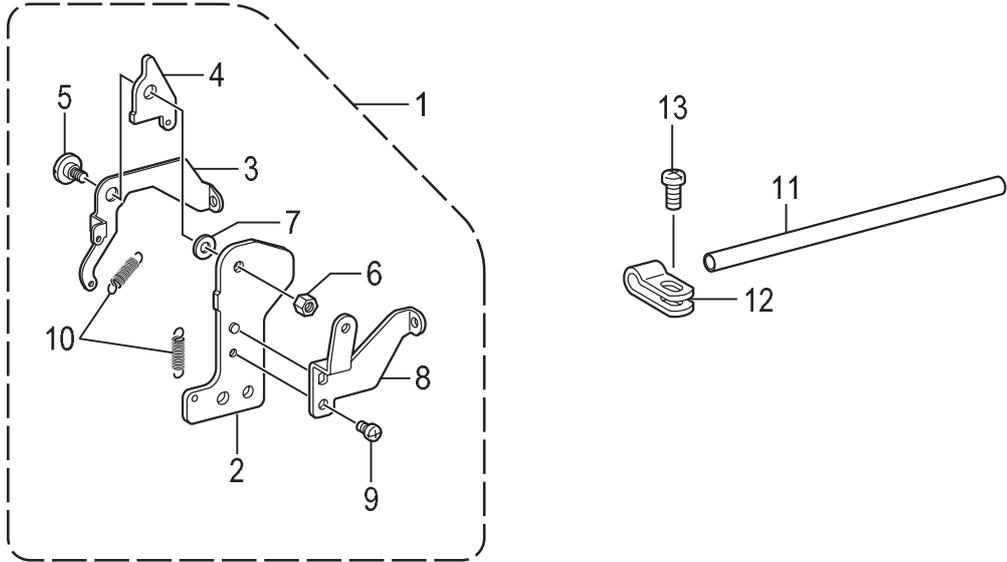
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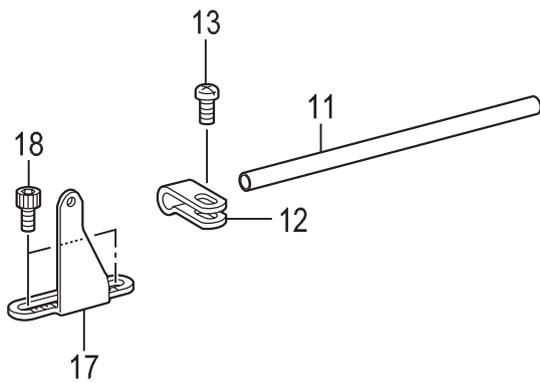
P2. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
2	SA7067101	1	<用于-00和-02> 底线松线板	<For -00 & -02> L-THREAD RELEASE PLATE	
4	SA6971001	1	<用于-01> 底线取线手柄	<For -01> L-THREAD TAKE-UP GUIDE LENER	
5	SA6974001	1	底线导向 C	LOWER THREAD GUIDE C	
6	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
7	SA6969101	1	底线调节板	L-THREAD GUIDE ADJUST PLATE	
8	SA6970001	1	弹簧 B	TWIST SPRING B	
9	048080142	1	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
10	SA6972001	1	底线导向 A	LOWER THREAD GUIDE A	
11	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
12	SA6973001	1	底线导向 B	LOWER THREAD GUIDE B	
13	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
14	SA7175201	1	底线夹线杆组件	L-THREAD TENSION SHAFT ASSY	
15	SA6975101	1	底线夹线杆 D	TENSION STUD D	
16	SA8094001	1	调节螺母	TENSION NUT	
17	145446001	2	夹线盘	DISC, TENSION	
18	159805001	1	夹线压盘	TENSION DISC PRESSER	
19	154562101	1	小夹线弹簧 B	PRE-TENSION SPRING B	
20	SA3227001	1	螺母 M6	NUT(FT),M6	
21	SA6977001	1	松线销	TENSION RELEASE PIN	
22	S52431000	1	剪刀定位	U-THREAD TRIMMER STOPPER	
23	047301042	1	弹簧销 AW3	PIN SPRING ROLL AW3	
25	SA6979001	1	松线电磁铁安装板	LOWER SOLENOID SETTING PLATE	
26	SA6539001	1	松线电磁铁	L-TENSION RELEASE SOLENOID	
27	017400802	2	螺栓 M4X8	BOLT M4X8	
28	028040246	2	弹簧垫圈 2-4	WASHER SPRING 2-4	
29	025040236	2	平垫圈 M4	WASHER PLAIN M 4	
30	SA6980001	1	电磁铁轴	LOWER SOLENOID SHAFT	
31	155559001	1	平垫圈	WASHER PLAIN	
32	154599000	1	电磁铁缓冲垫圈	SOLENOID CUSHION	
33	S04159000	1	线夹 1M	BAND, 1M	
34	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
35	026040136	2	平垫圈 S4	WASHER PLAIN S 4	
36	018400836	3	螺栓 M4X8	BOLT SOCKET M4X8	
37	SA8095001	1	垫圈	WASHER	

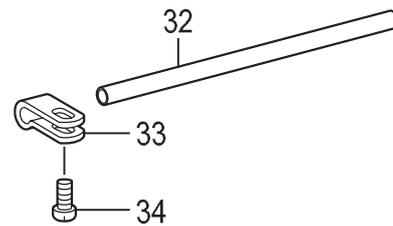
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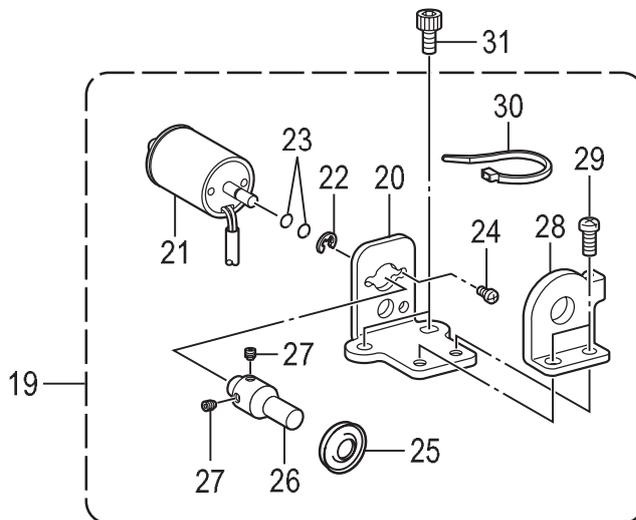
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< 用于底线 / For lower thread >



< -02 用于芯线 / For -02 gimp thread >

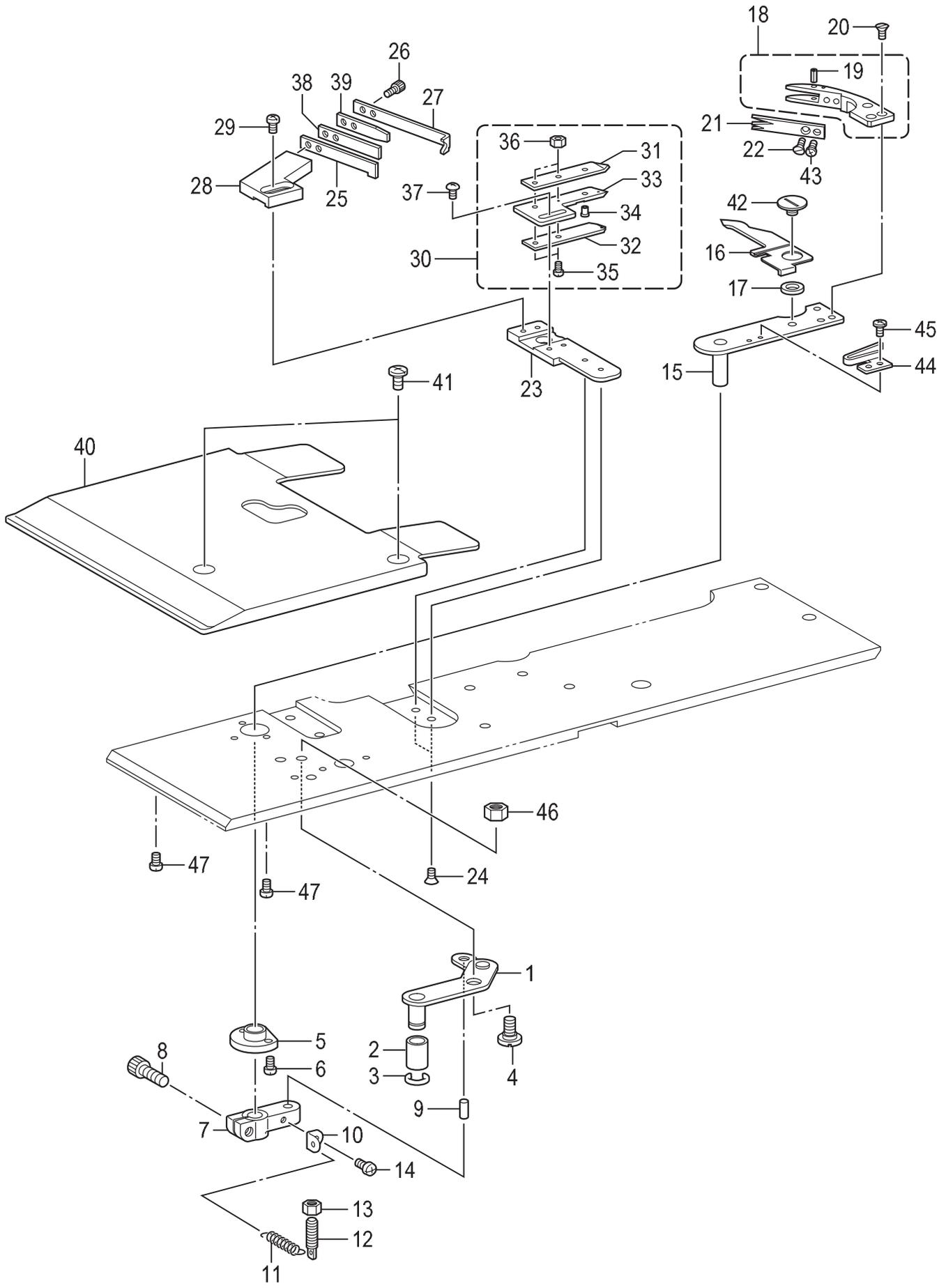


P3. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<-01用于芯线>	<For -01 gimp thread>	
1	SA7068001	1	芯线过线手柄组件	GIMP THREAD TAKE-UP G-L ASSY	
2	SA7069001	1	芯线过线架	GIMP THREAD TAKE-UP G-HOLDER	
3	SA7070001	1	芯线过线板	G-THREAD TAKE-UP GUIDE PLATE	
4	SA7071001	1	芯线过线作动板	GIMP THREAD TAKE-UP G-E PLATE	
5	SA7072001	1	段螺钉 M4	SHOULDER SCREW M4	
6	021400306	1	六角螺母 M4	NUT 3 M4	
7	158722001	1	垫圈 4.2	WASHER PLAIN 4.2	
8	SA7073001	1	芯线导向	GIMP THREAD GUIDE	
9	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
10	SA7074001	2	弹簧	SPRING TORSION	
11	SA6981001	1	芯线导向管	GIMP THREAD GUIDE PIPE	
12	S20696001	1	导线管夹	THREAD GUIDE PIPE SUPPORT	
13	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
			<-00和02用于芯线>	<For -00 & -02 gimp thread>	
11	SA6981001	1	芯线导向管	GIMP THREAD GUIDE PIPE	
12	S20696001	1	导线管夹	THREAD GUIDE PIPE SUPPORT	
13	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
17	SA6982001	1	芯线导向 J	GIMP THREAD GUIDE J	
18	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
			<-02用于芯线>	<For -02 gimp thread>	
19	SA6983101	1	芯线夹组件	GIMP THREAD CLAMP ASSY	
20	SA6984001	1	芯线夹板	GIMP THREAD CLAMP PLATE	
21	SA6537001	1	芯线电磁铁	GIMP THREAD SOLENOID	
22	048025346	1	挡圈 E2.5	RETAINING RING E2.5	
23	081003870	2	O形圈 S3	O RING S3	
24	062260406	2	螺钉 M2.6X4	SCREW PAN M2.6X4	
25	145446002	1	夹线盘	DISC, TENSION	
26	SA6986101	1	芯线轴	GIMP THREAD SHAFT	
27	014300332	2	螺钉 M3X3	SET SCREW SOCKET (CP) M3X3	
28	SA6987001	1	芯线夹	GIMP THREAD CLAMP	
29	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
30	S04557000	1	电线夹 PLT1M	BAND, PLT1M	
31	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
			<用于底线>	<For lower thread>	
32	SA6981001	1	芯线导向管	GIMP THREAD GUIDE PIPE	
33	S20696001	1	导线管夹	THREAD GUIDE PIPE SUPPORT	
34	062400816	1	螺钉 M4X8	SCREW PAN M4X8	

Q1 . 切线装置 / Thread trimmer mechanism

< -01 >

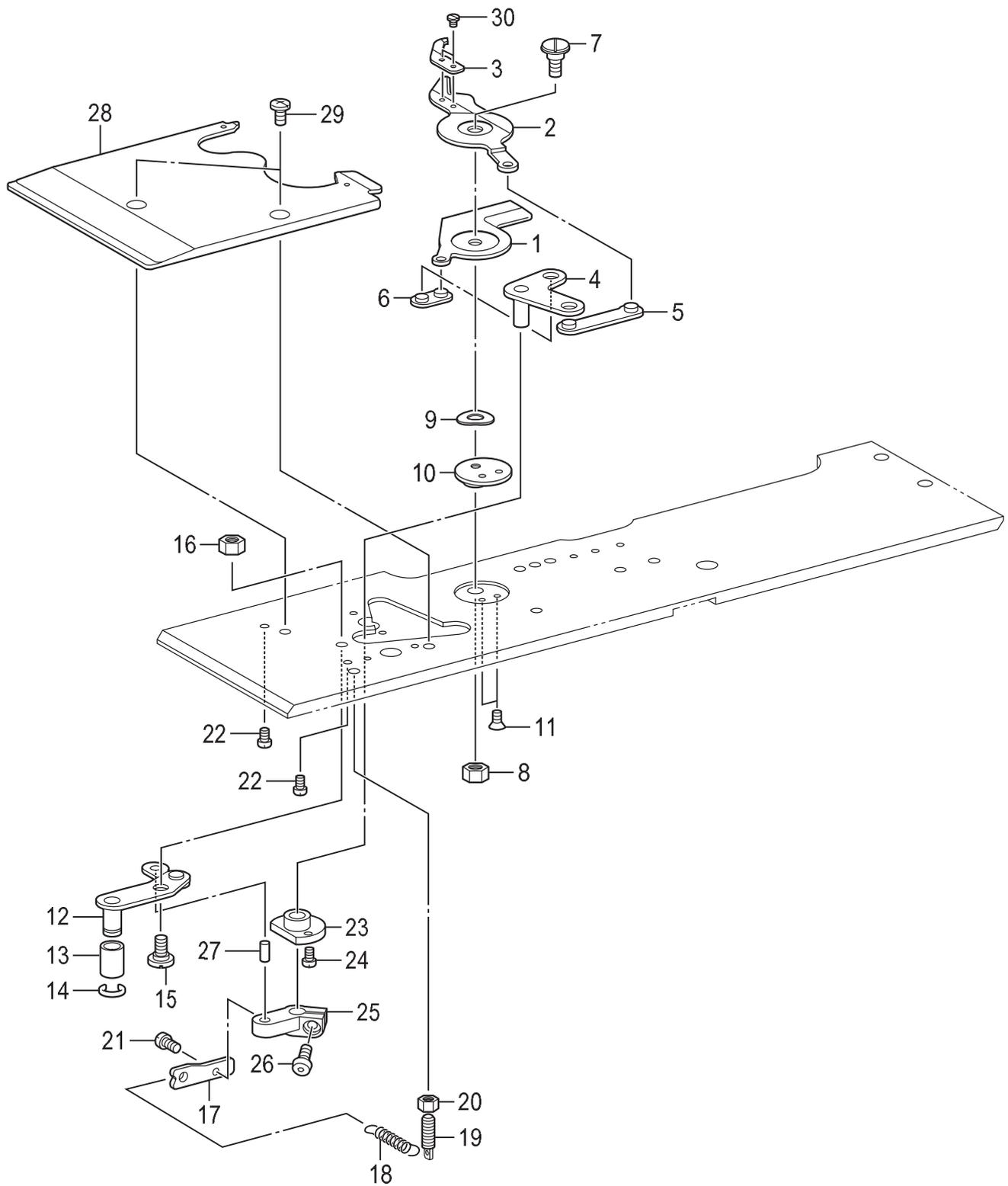


Q1. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-01>	<For -01>	
1	SA7526001	1	切线连接杆组件	THREAD TRIMMER LINK LEVER ASSY	
2	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
3	137191051	1	挡圈	STOP RING	
4	SA5693001	1	段螺钉 M4	SHOULDER SCREW M4	
5	S34906100	1	切线臂管套	BUSH TR TRIMMER ARM	
6	062260516	2	螺钉 M2. 6X5	SCREW PAN M2.6X5	
7	S34905101	1	切线杆臂	THREAD CUTTER LEVER ARM	
8	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
9	S37858000	1	针销 4X8	NEEDLE PIN, 4X8	
10	S34903001	1	弹簧挂钩	SPRING HOOK	
11	S34883001	1	切线弹簧	SPRING, EXTENSION	
12	S34902001	1	弹簧挂钩	SPRING HOOK	
13	021350106	1	螺母 M3. 5	NUT 1 M3.5	
14	062260516	1	螺钉 M2. 6X5	SCREW PAN M2.6X5	
15	S34901001	1	切线臂	THREAD TRIMMER ARM	
16	S34900001	1	分线板	OPENER, ;T-NIPPER	
17	153219001	1	动刀管套	COLLAR, ;MOVABLE KNIFE	
18	S34899001	1	动刀组件	MOVABLE KNIFE ASSY	
19	S34898001	1	弹簧销 1. 4	PIN, SPRING 1.4	
20	141542001	3	螺钉 3. 18	SCREW 3.18	
21	SA7076001	1	挡线器	THREAD HANDLER	
22	S01694001	1	螺钉 SM2. 38X4	SCREW, FLAT SM2.38X4	
23	S34896001	1	定刀台座	BRACKET, ;FIXED KNIFE	
24	061300416	2	螺钉 M3X4	SCREW FLAT M3X4	
25	S34895001	1	定刀	FIXED KNIFE	
26	018260832	2	螺栓 M2. 6X8	BOLT, SOCKET M2.6X8	
27	S34894001	1	线导向板	THREAD GUIDE PLATE	
28	S34893001	1	定刀安装板	SETTING BRACKET FIXED KNIFE	
29	062300512	2	螺钉 M3X5	SCREW PAN M3X5	
30	S34889101	1	夹线组件	THREAD NIPPER ASSY	
31	S34890001	1	夹线 U	THREAD NIPPER, U	
32	S34891101	1	夹线 D	THREAD NIPPER, D	
33	S34888101	1	夹线 M	THREAD NIPPER, M	
34	S34892001	1	分线销	OPENER PIN	
35	062020416	2	螺钉 M2X4	SCREW PAN M2X4	
36	021020106	2	螺母 M2	NUT 1 M2	
37	542515001	2	螺母 M2. 6X3. 5	SCREW M2.6X3.5	
38	S34887001	1	定刀板弹簧	SPRING, PLATE ;F-KNIFE	
39	S34886001	1	定刀板弹簧 U	SPRING, U PLATE ;F-KNIFE	
40	SA7077001	1	压板 U	PRESSER PLATE U	
41	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
42	152904001	1	螺钉 SM4. 37	SCREW, SM4.37	
43	104336003	1	螺钉 SM2. 38	SCREW, SM2.38	
44	S34884000	1	分线器弹簧	OPENER SPRING	
45	060630312	2	螺钉 SM2. 38-56X3	SCREW BIND SM2.38-56X3	
46	021400306	1	六角螺母 M4	NUT 3 M4	
47	062300416	2	螺钉 M3X4	SCREW PAN M3X4	

Q2 . 切线装置 / Thread trimmer mechanism

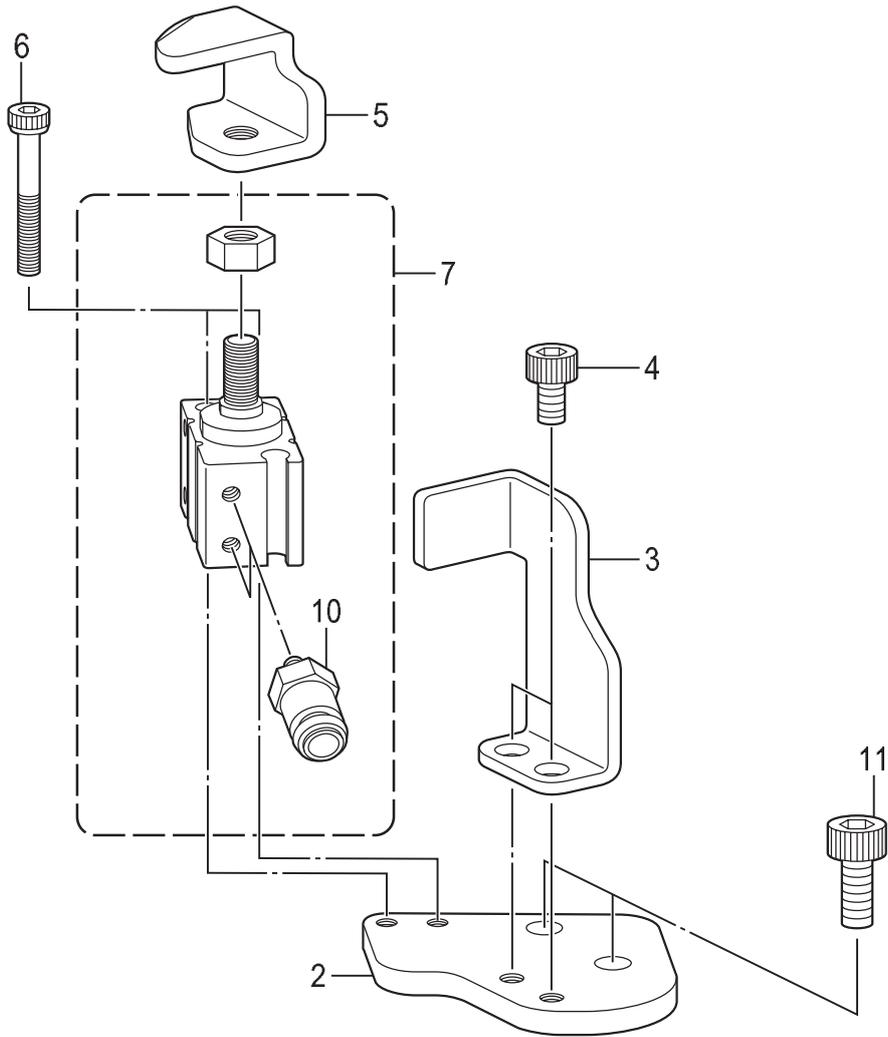
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Q2. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-02>	<For -02>	
1	SA6988001	1	动刀 R	MOVABLE KNIFE R	
2	SA6989001	1	动刀 L	MOVABLE KNIFE L	
3	SA6990101	1	挡线器	THREAD HANDLER	
4	SA6991001	1	动刀驱动板	MOVABLE KNIFE DRIVING PLATE	
5	SA6992001	1	切线连接组件 A	THREAD TRIMMER LINK A ASSY	
6	SA6994001	1	切线连接组件 B	THREAD TRIMMER LINK B ASSY	
7	S37660101	1	段螺钉 M4	SHOULDER SCREW, M4	
8	021400202	1	六角螺母 M4	NUT 2 M4	
9	S37654000	1	波纹垫圈	WAVE WASHER	
10	S37655101	1	切刀支撑圈	KNIFE SUPPORT WASHER	
11	141542001	2	螺钉 3.18	SCREW 3.18	
12	SA6996001	1	切线连接杆组件 J	THREAD TRIMMER L-LEVER J ASSY	
13	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
14	137191051	1	挡圈	STOP RING	
15	SA5693001	1	段螺钉 M4	SHOULDER SCREW M4	
16	021400306	1	六角螺母 M4	NUT 3 M4	
17	SA6998101	1	弹簧挂钩	SPRING HOOK	
18	SA6999101	1	切线弹簧	THREAD TRIMMER SPRING	
19	S34902001	1	弹簧挂钩	SPRING HOOK	
20	021350106	1	螺母 M3.5	NUT 1 M3.5	
21	062260516	1	螺钉 M2.6X5	SCREW PAN M2.6X5	
22	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
23	SA7001001	1	切线臂管套	BUSH TR TRIMMER ARM	
24	062260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
25	SA7002101	1	切线杆臂 B	THREAD TRIMMER LEVER ARM B	
26	S21716001	1	螺钉 M4X10	SCREW, BUTTON HEAD M4X10	
27	S37858000	1	针销 4X8	NEEDLE PIN, 4X8	
28	SA7003001	1	压板 JU	WORK CLAMP PLATE JU	
29	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
30	153787001	2	螺钉 SM2.38	SCREW, SM2.38	

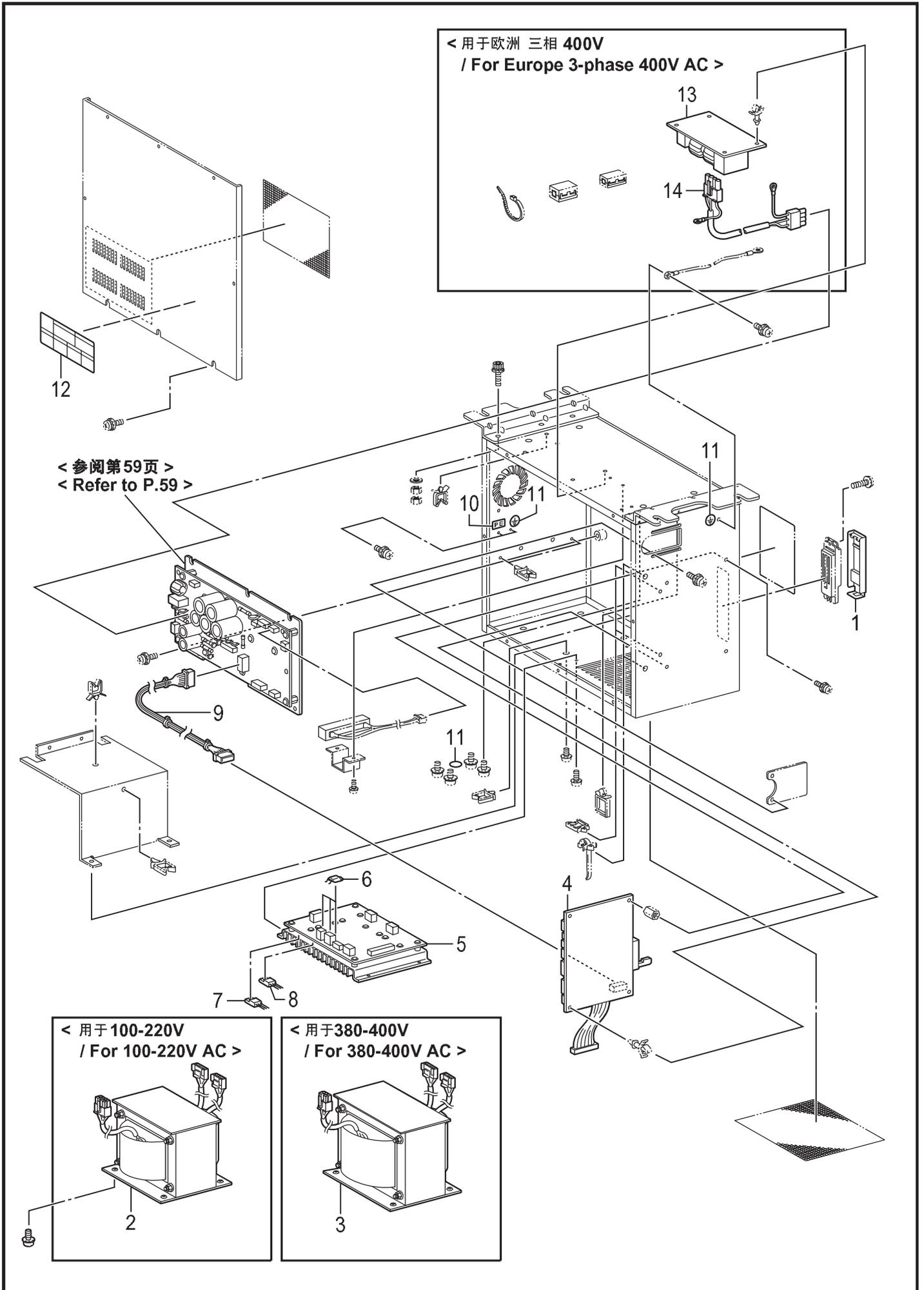
R. 面线剪切装置 / Upper thread trimmer mechanism



R. 面线剪切装置 / Upper thread trimmer mechanism

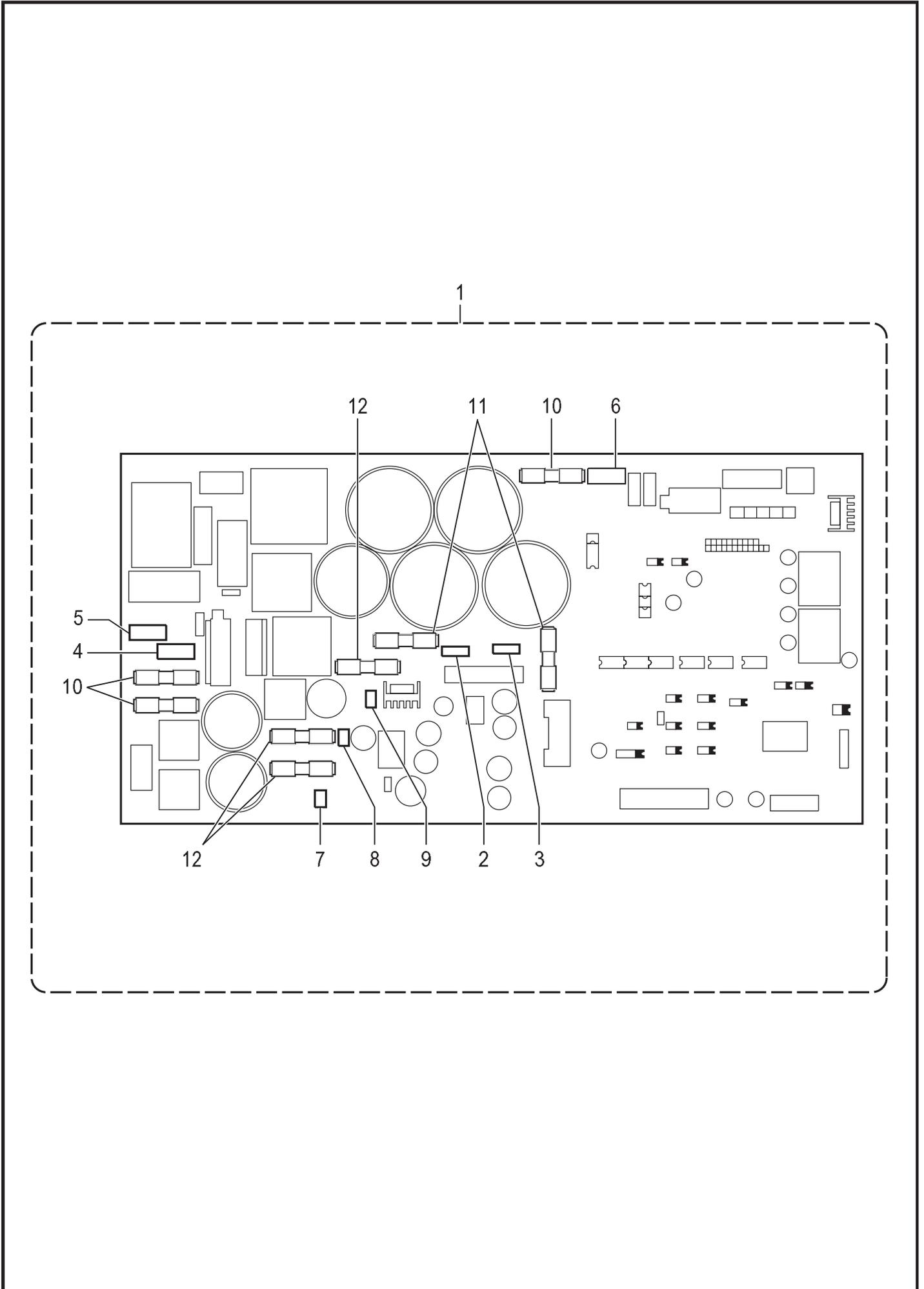
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
2	SA7005001	1	气缸安装板	CYLINDER SETTING PLATE	
3	SA7006001	1	气锤导向板	HAMMER GUIDE PLATE	
4	018400636	2	螺栓 M4X6	BOLT SOCKET M4X6	
5	SA7007001	1	气锤	HAMMER	
6	S12053000	2	螺栓 M3X25 CQ2	BOLT, CQ2 M3X25	
7	SA7008001	1	气缸组件	CYLINDER ASSY	
10	SA7011001	2	接头 KJH04-M3	JOINT KJH04-M3	
11	018501236	2	螺栓 M5X12	BOLT SOCKET M5X12	

S1. 控制箱装置 / Control box mechanism



S1. 控制箱装置 / Control box mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6364001	1	盖组件 CF	CF CAP ASSY	
2	SA3720101	1	<用于100-220V> 变压器 LV	<For 100-220V AC> TRANSFORMER LOW VOLTAGE	
3	SA3808101	1	<用于380-400V> 变压器 HV	<For 380-400V AC> TRANSFORMER HIGH VOLTAGE	
4	SA6554001	1	主基板组件 982	PCB ASSY MAIN 982	
5	SA3739501	1	基板组件 PMD	PCB ASSY PMD	
6	SA3744001	3	FET FS10ASJ-2	TRANSISTOR FET:FS10ASJ-2	
7	SA3722001	1	MOSFET FX20KMJ2	TRANSISTOR FET:FX20KMJ-2	
8	S49484000	1	MOSFETFS10KMJ-2	TRANSISTOR FET:FS10KMJ-2	
9	SA3806001	1	电线	HARNESS MAIN POWER SUPPLY	
10	S37059001	1	PE标记	LABEL, PE	
11	S37060001	3	接地标记	LABEL, GROUNDING	
12	J04115001	1	感电标签(6国)	LABEL, ELEC. SHOCK 6 LANG.	
13	SA3581101	1	<用于欧洲 三相 400V> 基板组件	<For Europe 3-phase 400V AC> PCB ASSY NF	
14	SA3796001	1	电线 NF OUT	HARNESS NF OUT	

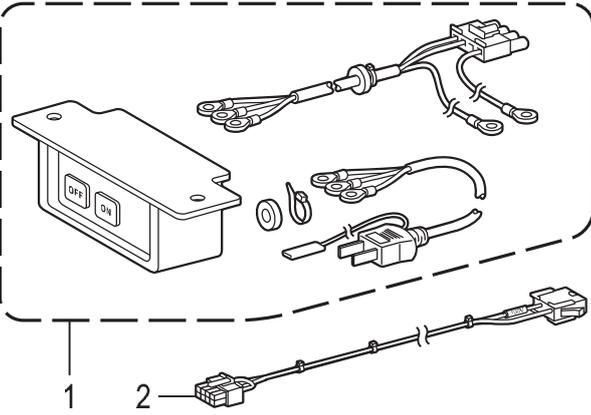


S2. 控制箱装置 (电源马达基板) / Control box mechanism (Power supply motor PCB)

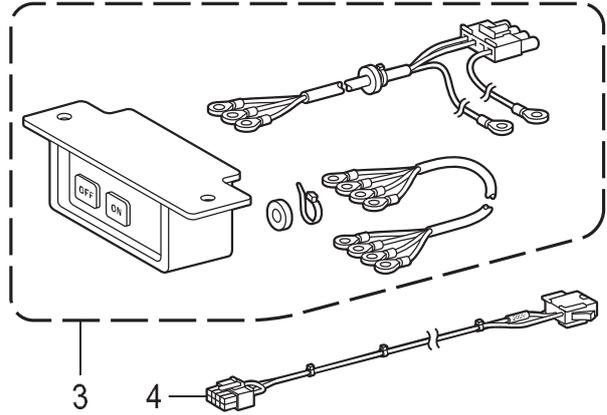
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3755201	1	电源马达基板组件	PCB ASSY POWER SUPPLY MOTOR	
2	SA3765001	1	电阻 V10D101	VARISTOR:V10D101	
3	SA3766001	1	电阻 V10D241	VARISTOR:V10D241	
4	SA3767001	1	电阻 V14D511	VARISTOR:V14D511	
5	SA3768001	1	电阻 V14D561	VARISTOR:V14D561	
6	SA3762001	1	电阻 V14D911	VARISTOR:V14D911	
7	SA3769001	1	电阻 V5D121	VARISTOR:V5D121	
8	SA3770001	1	电阻 V5D330	VARISTOR:V5D330	
9	SA3771001	1	电阻 V5D820	VARISTOR:V5D820	
10	SA3794001	3	保险丝 250V-15A	G FUSE S 15A	
11	SA3795001	2	保险丝 250V-6A	G FUSE S 6A	
12	SA7794001	3	保险丝 3A	G FUSE S 3A	

T. 开关装置 / Power switch mechanism

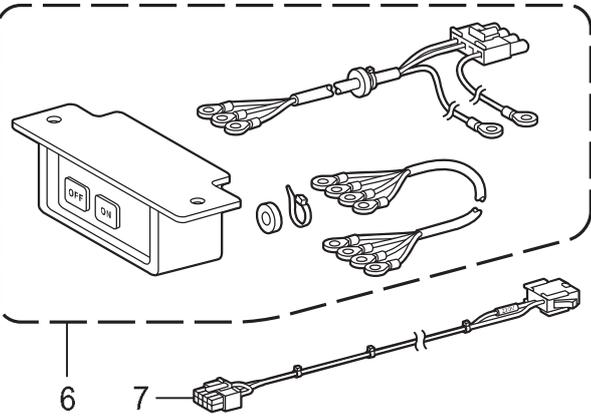
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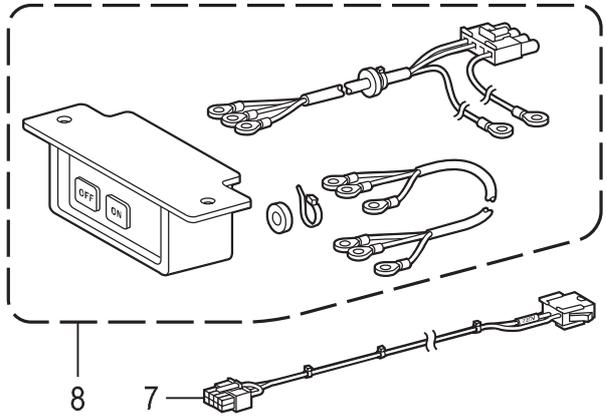
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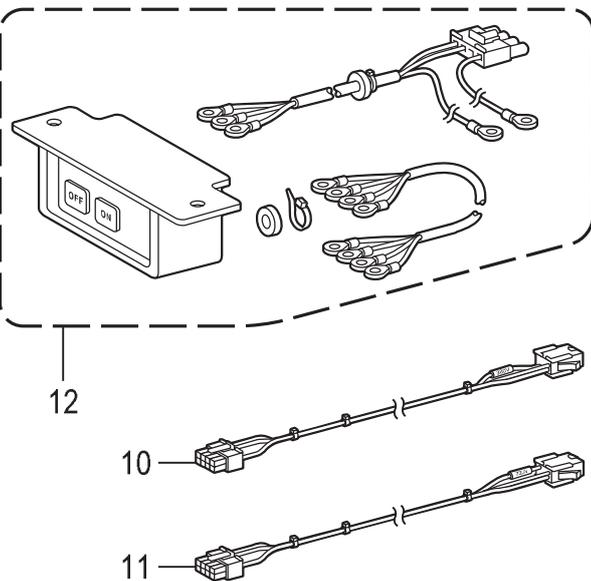
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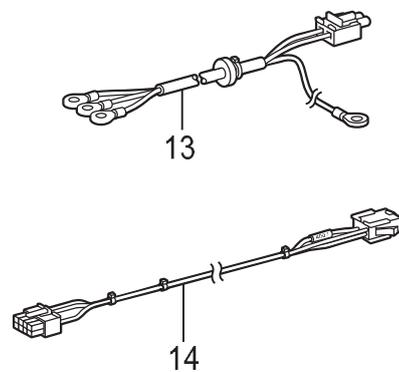
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< 用于中国 三相 380V / For China 3-phase 380V AC. >

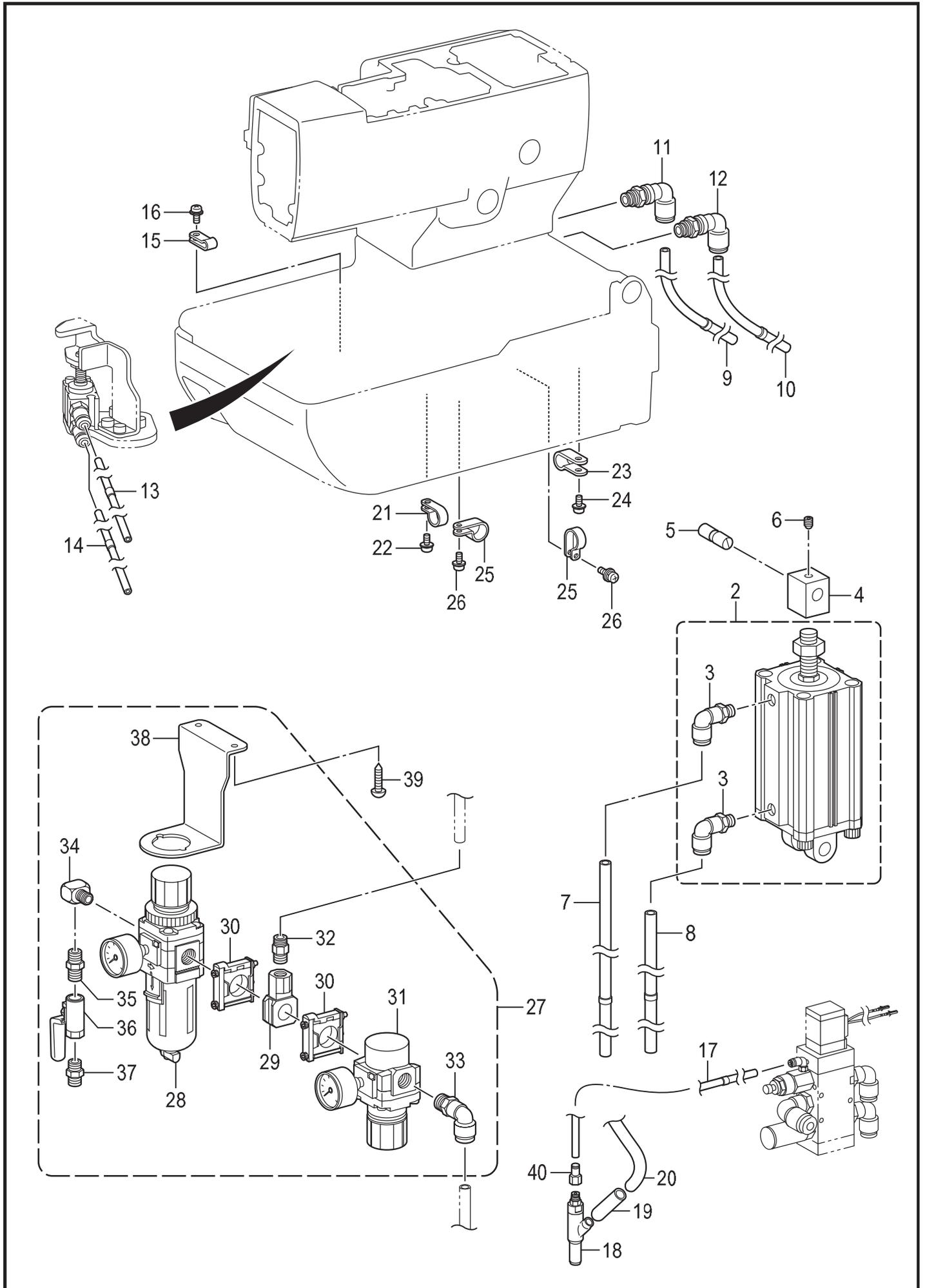


< 用于欧洲 三相 400V / For Europe 3-phase 400V AC. >



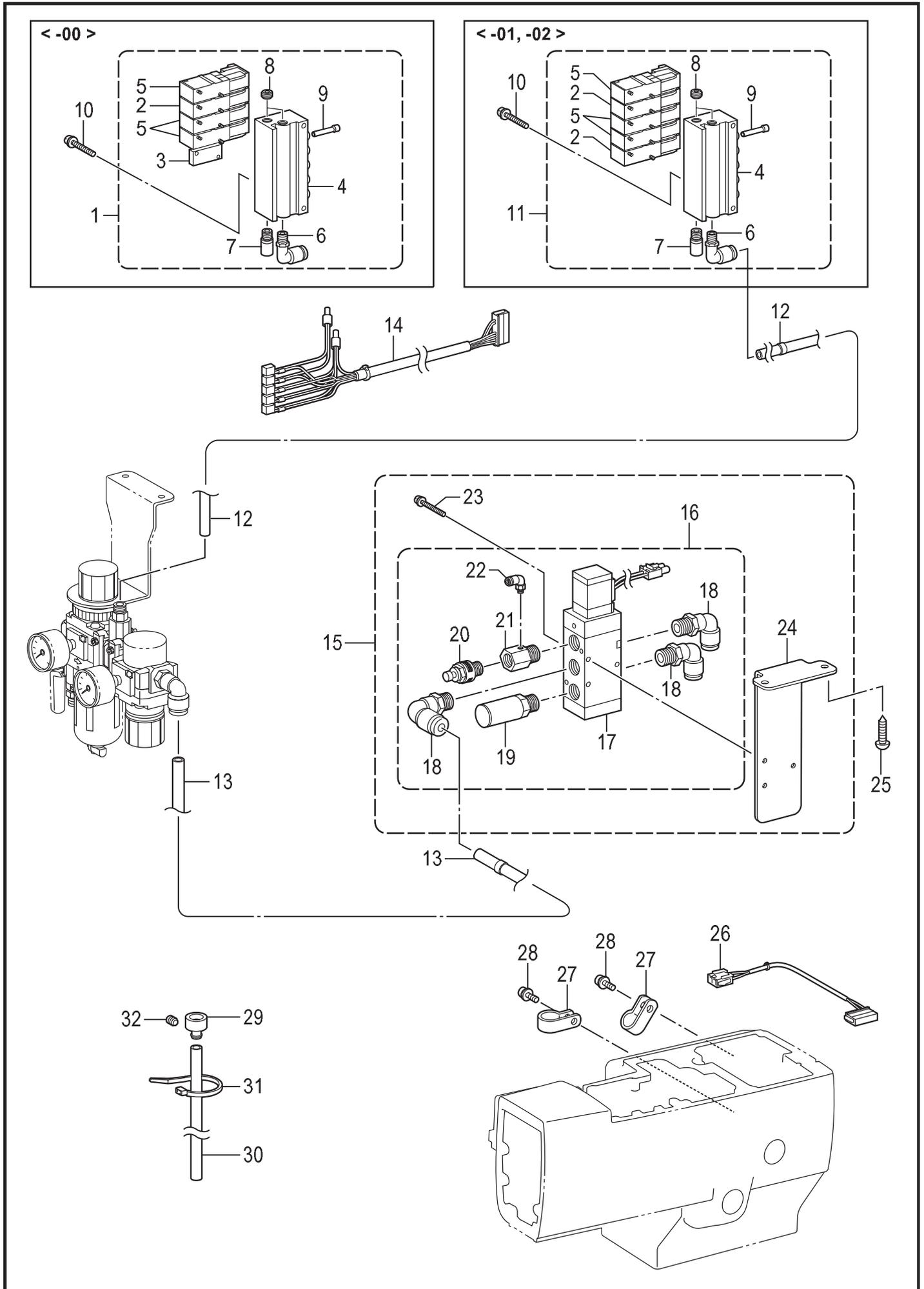
T. 开关装置 / Power switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3813001	1	<用于日本 单相 100V> 电源开关组件 1P-JP	<For Japan 1-phase 100V AC.> POWER SUPPLY SWITCH ASSY,1P-JP	
2	SA3822001	1	V切换电线 100V	VOLTAGE SELECT HARNESS 100V	
3	SA3819001	1	<用于日本 三相 200V> 电源开关组件 3P-JP	<For Japan 3-phase 200V AC.> POWER SUPPLY SWITCH ASSY,3P-JP	
4	SA3825001	1	V切换电线 200V	VOLTAGE SELECT HARNESS 200V	
6	SA3816001	1	<用于美国 三相 220V> 电源开关组件 3P-L	<For USA 3-phase 220V AC.> POWER SUPPLY SWITCH ASSY,3P-L	
7	SA3812001	1	V切换电线 220V	VOLTAGE SELECT HARNESS 220V	
8	SA3809001	1	<用于亚洲 单相 220V> 电源开关组件 1P	<For Asia 1-phase 220V AC.> POWER SUPPLY SWITCH ASSY,1P	
7	SA3812001	1	V切换电线 220V	VOLTAGE SELECT HARNESS 220V	
10	SA3827001	1	<用于中国 三相 380V> V切换电线 380V	<For China 3-phase 380V AC.> VOLTAGE SELECT HARNESS 380V	
11	SA3789101	1	V切换电线 H220V	VOLTAGE SELECT HARNESS H220V	
12	SA4510001	1	电源开关组件 3P-H	POWER SUPPLY SWITCH ASSY,3P-H	
13	SA3838001	1	<用于欧洲 三相 400V> 电线组件 AC IN EC	<For Europe 3-phase 400V AC.> HARNESS ASSY, AC IN EC	
14	SA3828001	1	V切换电线 400V	VOLTAGE SELECT HARNESS 400V	



U1. 空压装置 / Air pressure mechanism

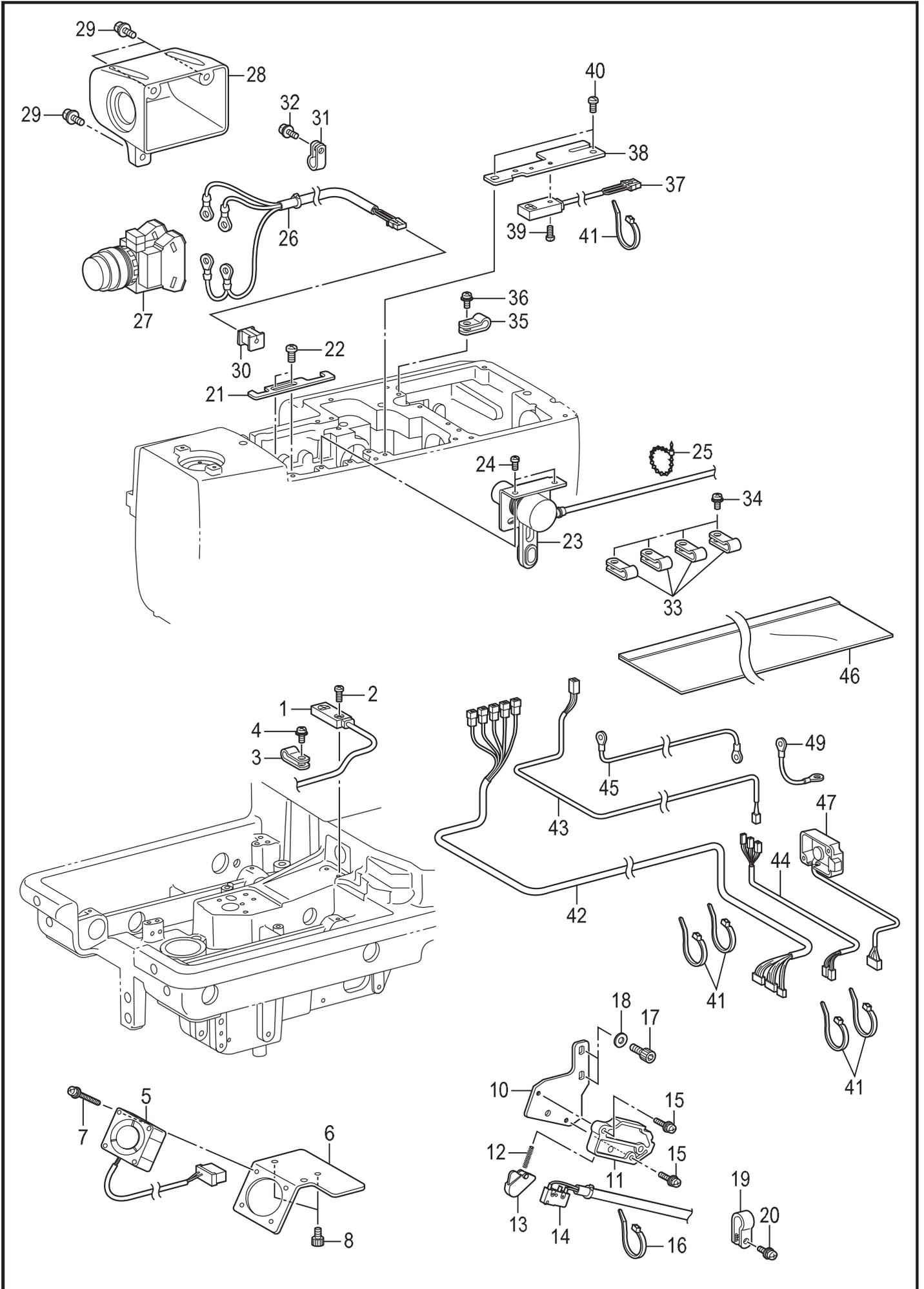
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
2	S35360000	1	气缸组件 63X100	CYLINDER ASSY, 63X100	
3	S35426100	2	弯管 10-4	ELBOW 10-4	
4	SA7016001	1	气缸连接	CYLINDER ROD	
5	SA7017001	1	气缸连接轴	CYLINDER ROD SHAFT	
6	014060836	1	固定螺钉 M6X8	SET SCREW SOCKET (CP) M6X8	
7	SA7018001	1	空气管 10X6.5-6A	AIR TUBE 10X6.5-6A	
8	SA7019001	1	空气管 10X6.5-5A	AIR TUBE 10X6.5-5A	
9	SA7020001	1	空气管 10X6.5-5	AIR TUBE 10X6.5-5	
10	SA7021001	1	空气管 10X6.5-6	AIR TUBE 10X6.5-6	
11	SA7022001	1	弯管 KQ2LE10-5	UNION KQ2LE10-5	
12	SA8040001	1	弯管 KQ2LE10-6	UNION KQ2LE10-6	
13	SA7023001	1	空气管 4X2.5-13	AIR TUBE 4X2.5-13	
14	SA7159001	1	空气管 4X2.5-14	AIR TUBE 4X2.5-14	
15	S00480000	1	电线夹 #5	CORD HOLDER, 5N	
16	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
17	SA7024001	1	空气管 4X2.5-2	AIR TUBE 4X2.5-2	
18	S34569000	1	文吐里管	VENTURI TUBE	
19	SA7027001	1	空气管 16X12-80	AIR TUBE 16X12-80	
20	SA7028001	1	布屑管	KNIFE TRASH TUBE	
21	525567000	1	电线夹 #8	CORD HOLDER #8	
22	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
23	552908000	1	电线夹 #14	CORD HOLDER #14	
24	0A4401206	1	螺栓(带垫圈) M4X12DA	SCREW PAN (S/P WASHER) M4X12	
25	554482000	2	电线夹 #12	CORD HOLDER #12	
26	0A4401206	2	螺栓(带垫圈) M4X12DA	SCREW PAN (S/P WASHER) M4X12	
27	SA8119001	1	压缩空气大组件	AIR UNIT SET	
28	SA7583001	1	FR复合件 AW30	FR UNIT AW30	
29	SA7584001	1	T隔板	T SPACER	
30	SA7585001	2	隔板	SPACER	
31	SA7586001	1	R复合件 AR30	R UNIT AR30	
32	S59219000	1	管接头 08-PT1/4	HALF UNION, 08-PT1/4	
33	SA7587001	1	弯管 KQ2L10-02S	ELBOW KQ2L10-02S	
34	SA7588001	1	接管 PT 1/4	ELBOW PT 1/4	
35	SA7589001	1	中间管接头 1/4	MIDDLE NIPPLE 1/4	
36	SA6573001	1	球阀 V03 1/4	BALL VALVE V03 1/4	
37	SA7595001	1	中间管接头 1/4	MIDDLE NIPPLE 1/4	
38	SA7580001	1	安装板	SETTING PLATE	
39	031553202	2	木螺钉 M5.5X32	WOOD SCREW ROUND M5.5X32	
40	SA8003001	1	空气接头	AIR CONNECTOR	



U2. 空压装置 / Air pressure mechanism

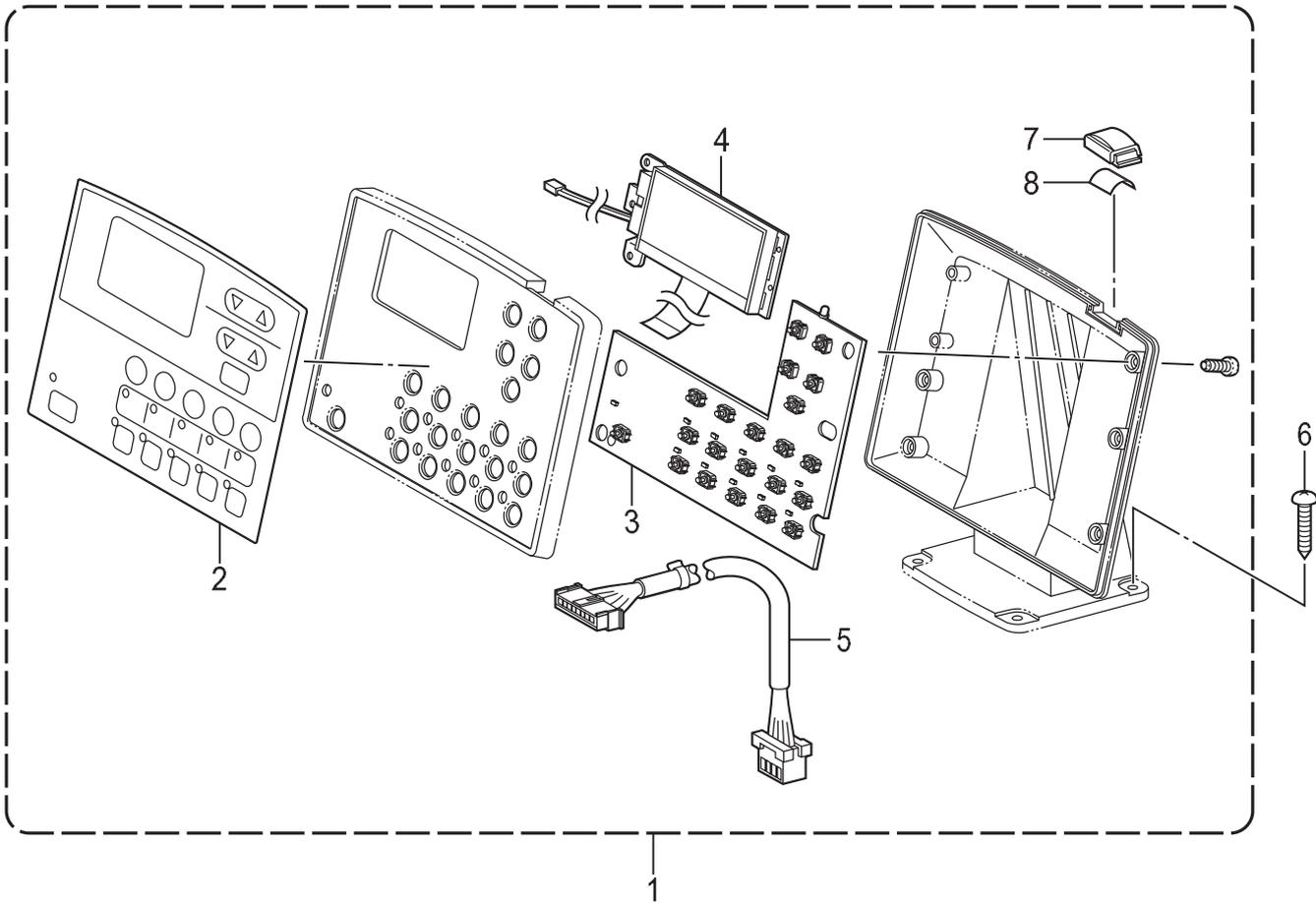
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00>	<For -00>	
1	SA7085001	1	电磁阀组件 4	SOLENOID VALVE 4 ASSY	
2	S39116100	1	阀 VQZ2151S-5	VALVE VQZ2151S-5	
3	S53982000	1	遮隔板组件	BLANKING PLATE ASSY	
4	SA7032001	1	复式接头 5	MANIFOLD 5	
5	S39115100	3	阀门 VQZ2151-5	VALVE, VQZ2151-5	
6	S14159000	1	弯管 1/8-8	ELBOW 1/8-8	
7	SA5283001	1	消音器 AN103-1	SILENCER AN103-1	
8	153274001	2	盖 1/8	CAP, 1/8	
9	SA7033001	1	插销 4	PLUG 4	
10	0A4403506	2	螺栓(带垫圈) M4X35DA	SCREW PAN (S/P WASHER) M4X35	
			<用于-01和-02>	<For -01 & -02>	
11	SA7031001	1	电磁阀组件 5	SOLENOID VALVE 5 ASSY	
2	S39116100	2	阀 VQZ2151S-5	VALVE VQZ2151S-5	
4	SA7032001	1	复式接头 5	MANIFOLD 5	
5	S39115100	3	阀门 VQZ2151-5	VALVE, VQZ2151-5	
6	S14159000	1	弯管 1/8-8	ELBOW 1/8-8	
7	SA5283001	1	消音器 AN103-1	SILENCER AN103-1	
8	153274001	2	盖 1/8	CAP, 1/8	
9	SA7033001	1	插销 4	PLUG 4	
10	0A4403506	2	螺栓(带垫圈) M4X35DA	SCREW PAN (S/P WASHER) M4X35	
12	SA7034001	1	空气管 8X5-1	AIR TUBE 8X5-1	
13	SA7035001	1	空气管 10X6.5-4	AIR TUBE 10X6.5-4	
14	SA6525001	1	阀接线组 X5	VALVE HARNESS ASSY X5	
15	SA8120101	1	切刀阀大组件	CUTTER VALVE SET	
16	SA7591101	1	阀组件	VALVE ASSY	
17	SA7592101	1	阀门 VF5120-5G-03	VALVE VF5120-5G-03	
18	SA7593001	3	弯管	ELBOW KQ2L10-03S	
19	SA7594001	1	消音器 AN303-03	SILENCER AN303-03	
20	SA7598001	1	消音器 ASN2-02	SILENCER ASN2-02	
21	SA7596001	1	接头 3/8X1/4-M5	JOINT 3/8X1/4-M5	
22	SA7597001	1	弯管	ELBOW KJL04-M5	
23	0A4404006	3	螺栓(带垫圈) M4X40DA	SCREW PAN (S/P WASHER) M4X40	
24	SA7581001	1	阀安装板	VALVE SETTING PLATE	
25	031553202	2	木螺钉 M5.5X32	WOOD SCREW ROUND M5.5X32	
26	SA6526101	1	气锤阀接线	HAMMER VALVE HARNESS	
27	S00470000	2	电线夹 #16	CORD HOLDER, 16N	
28	0A5401006	2	螺栓(带垫圈) M4X10DB	SCREW PAN (S/P WASHER) M4X10	
29	SA7046001	1	管接头	HOSE JOINT	
30	SA7047001	1	油管	OIL TUBE	
31	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
32	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

V. 电气部品装置 / Power supply equipment mechanism



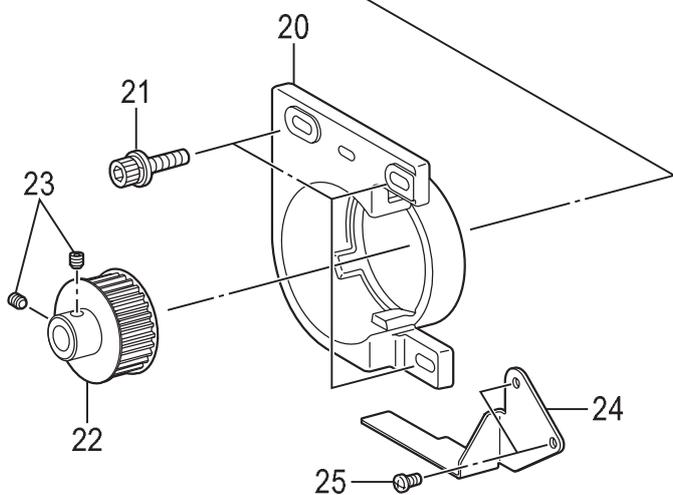
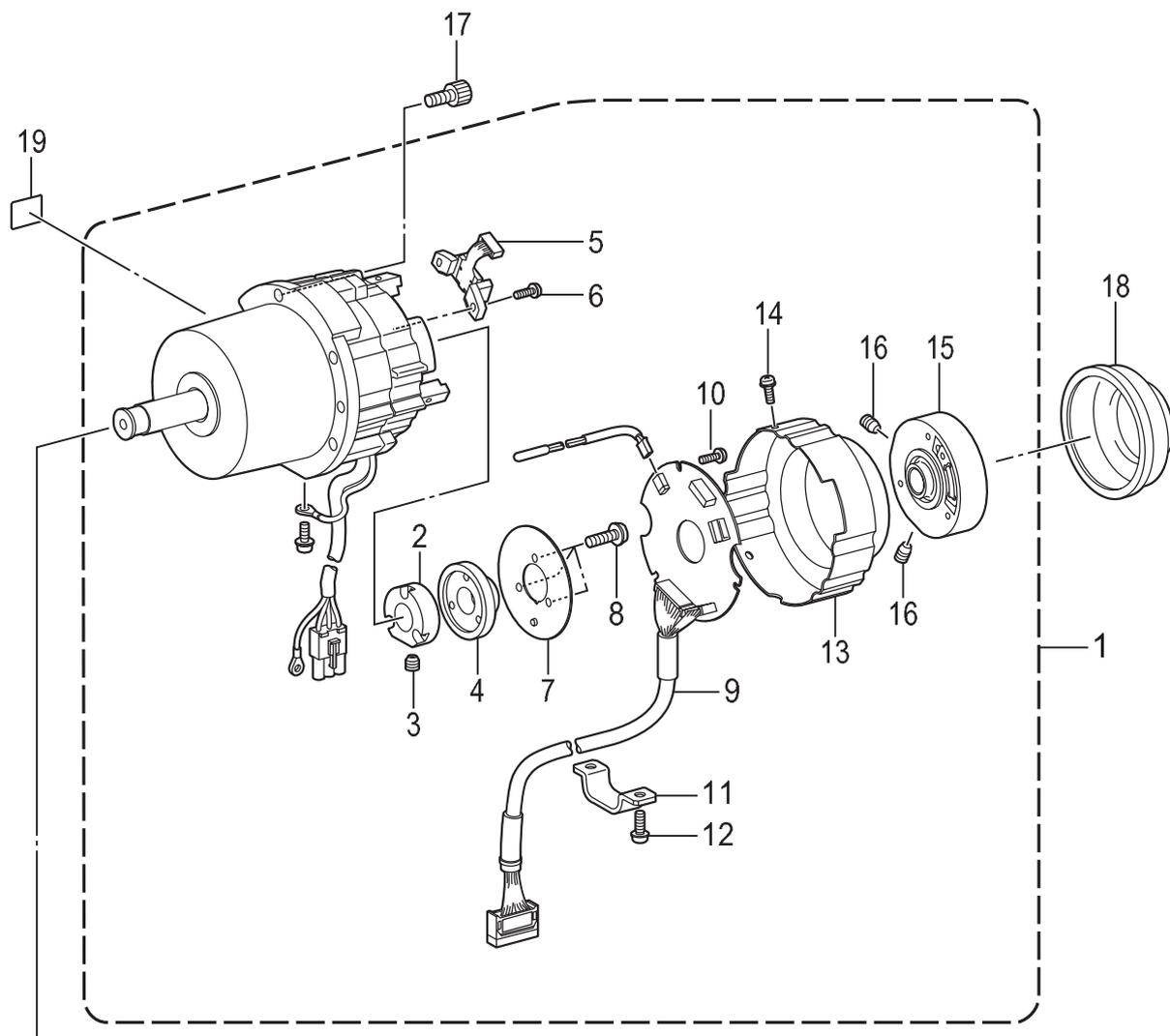
V. 电气部品装置 / Power supply equipment mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6530001	1	Y原点感应器	Y-POSITION SENSOR	
2	062300816	1	螺钉 M3X8	SCREW PAN M3X8	
3	S10243000	1	尼龙夹 NK-3N	CORD HOLDER, NK-3N	
4	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
5	SA6618001	1	DC风扇马达组件 40	DC FAN MOTOR ASSY 40	
6	SA5696001	1	风扇支架	FAN HOLDER	
7	0A5302005	4	螺栓(带垫圈) M3X20DB	SCREW PAN (S/P WASHER) M3X20	
8	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
10	SA5729001	1	安全开关板	SAFETY SWITCH PLATE	
11	SA5730001	1	安全开关基座	SAFETY SWITCH BASE	
12	SA5731001	1	开关弹簧	SAFETY SWITCH SPRING	
13	SA5732001	1	开关手柄	SAFETY SWITCH LEVER	
14	SA6533001	1	头部开关组件	SWITCH ASSY MACHINE HEAD	
15	SA7293001	2	螺栓(带垫圈) M3X12	SCREW, PAN (S/P W) M3X12	
16	S04159000	1	线夹 1M	BAND, 1M	
17	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	
18	025040236	2	平垫圈 M4	WASHER PLAIN M 4	
19	525664000	1	电线夹 #6	CORD HOLDER #6	
20	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
21	SA5733001	1	电线压板	CORD HOLDER	
22	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
23	SA5734101	1	切刀感应器组件	CUTTER SENSOR ASSY	
24	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
25	340400001	1	线夹	BEAD BAND	
26	SA6531101	1	停止开关接线	STOP SWITCH HARNESS	
27	SA7488001	1	开关 HW1B-M211B	SWITCH HW1B-M211B	
28	SA5737001	1	开关罩	SWITCH COVER	
29	0A4400806	3	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
30	SA5738001	1	电线套	CORD BUSH	
31	625010000	1	尼龙夹 NK-2N	NYLON CLAMP NK-2N	
32	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
33	149547000	4	压线板	CORD HOLDER, 4N	
34	0A4400806	4	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
35	S10243000	1	尼龙夹 NK-3N	CORD HOLDER, NK-3N	
36	0A4400806	1	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA5740001	1	针摆感应器组件	ZIGZAG SENSOR ASSY	
38	SA5741001	1	感应器安装板	SENSOR SETTING PLATE	
39	062300816	1	螺钉 M3X8	SCREW PAN M3X8	
40	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
41	228475000	5	电线夹 1.9X80	FASTENING BAND 1.9X80	
42	SA6532001	1	电线组件	CONNECT HARNESS ASSY	
43	SA6535001	1	面线电磁铁电线	UP SOLENOID HARNESS	
44	SA6536001	1	电磁铁电线	SOLENOID HARNESS	
45	SA5434001	1	接地线 700	GROUND WIRE 700	
46	SA6636001	1	粘链管 40X800	QUICK TUBE ASSY 40X800	
47	SA7119001	1	头部检出复合件	HEAD DETECTION UNIT ASSY	
49	SA5433001	1	接地线 40	GROUND WIRE 40	



W. 操作盘装置 / Operation panel mechanism

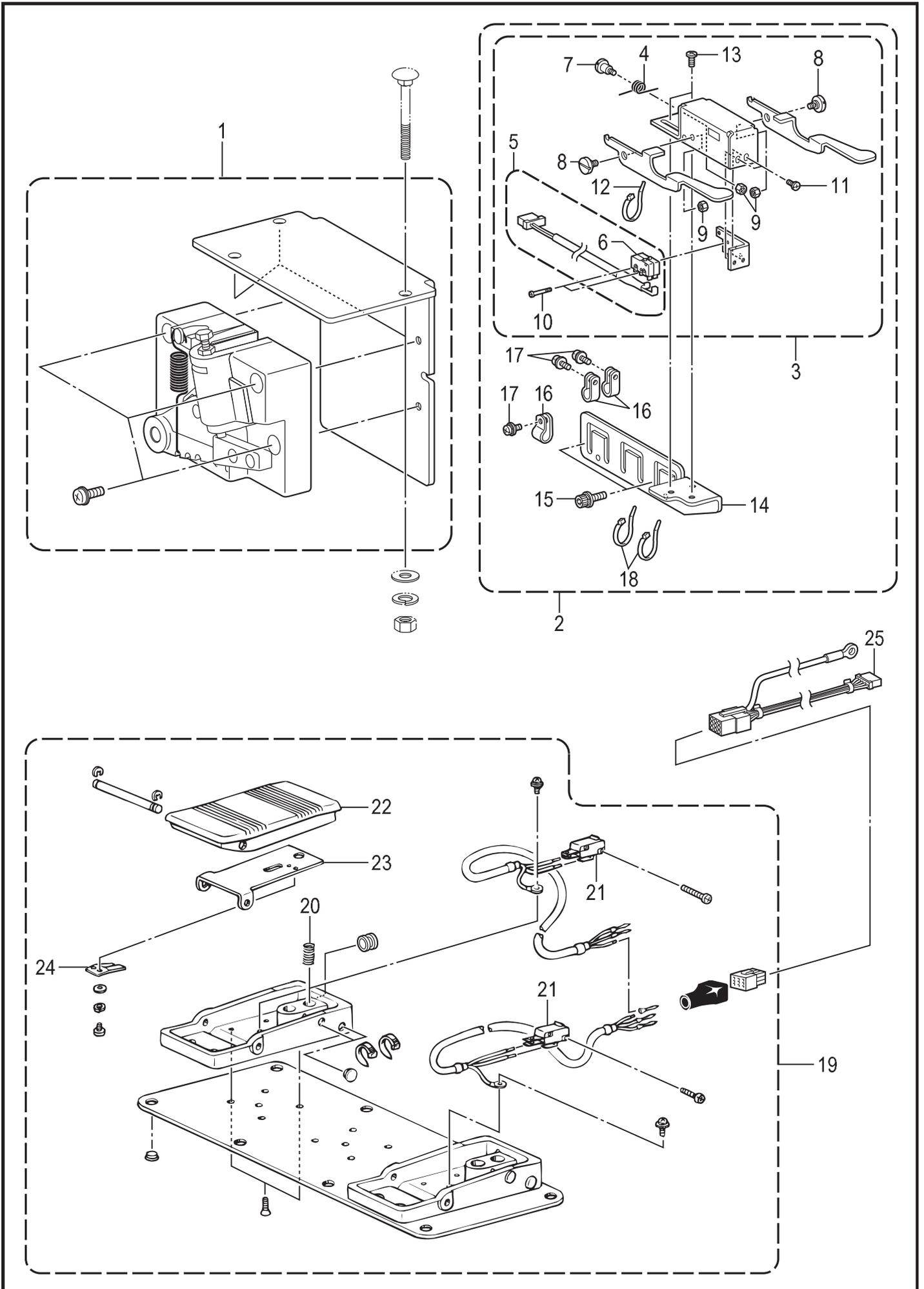
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6547001	1	操作盘组件	OPERATION PANEL ASSY	
2	SA6550001	1	操作盘面板	PANEL SHEET	
3	SA5148001	1	操作盘基板组件	PCB ASSY PANEL	
4	SA5360001	1	灯光板组件	LIGHT PLATE ASSY	
5	SA6546001	1	操作盘接线	PANEL HARNESS	
6	0B0452006	4	圆头木螺钉 M4. 5X20	WOOD SCREW ROUND M4.5X20	
7	J03974001	1	护灯罩	LAMP HOLDER	
8	J04146001	1	薄膜 75PBA	DIFFUSION SHEET 75PBA	



X. 马达装置 / Motor mechanism

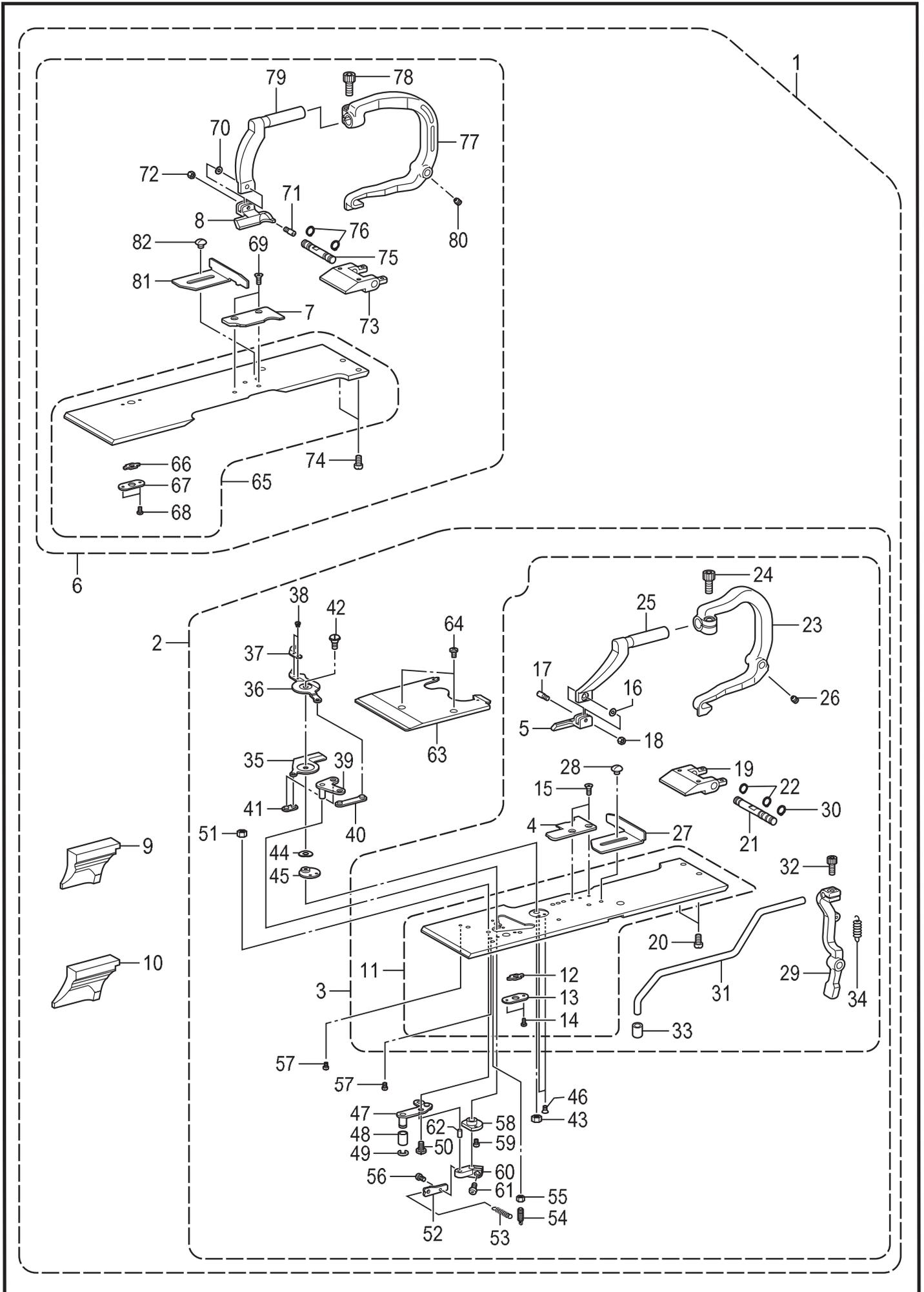
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA7476001	1	马达组件 CDD	MOTOR ASSY CDD HATOME	
2	J03955001	1	磁鼓 CDD	DRUM CDD	
3	014400632	2	螺钉 M4X6	SET SCREW SOCKET (CP) M4X6	
4	J03956001	1	磁铁 180P36	MAGNET 180P36	
5	J03957001	1	MR感应器组件 180P	MR SENSOR ASSY 180P	
6	0A4300806	2	螺栓(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
7	J03958001	1	屏蔽板 CDD	SHIELD PLATE CDD	
8	0A4261006	3	螺栓(带垫圈) M2. 6X10DA	SCREW PAN (S/P WASHER) M2.6X10	
9	SA7480001	1	基板组件 ENC	ENC PCB ASSY HATOME	
10	0A5300606	3	螺栓(带垫圈) M3X6DB	SCREW PAN (S/P WASHER) M3X6	
11	J04230001	1	电线固定夹 CDD-HT	CORD HOLDER CDD-HT	
12	0A4401006	3	螺栓(带垫圈) M4X10DA	SCREW PAN (S/P WASHER) M4X10	
13	J04388001	1	编码器盖 430D	ENCORDER COVER 430D	
14	0A4300806	3	螺栓(带垫圈) M3X8DA	SCREW PAN (S/P WASHER) M3X8	
15	J04303001	1	同步轮组件 430D	PULLEY HOLDER ASSY 430D	
16	014500632	2	螺钉 M5X6	SET SCREW SOCKET (CP) M5X6	
17	018501636	5	螺栓 M5X16	BOLT SOCKET M5X16	
18	SA7012001	1	马达罩	MOTOR COVER	
19	J03663001	1	高温标签 13X20	LABEL, HIGH TEMP. 13X20	
20	SA7013001	1	马达支架	MOTOR HOLDRER	
21	S58636001	3	螺栓(带垫圈) M8X30	BOLT SOCKET (S/P WASHER)M8X30	
22	SA5549001	1	同步手轮组件	TIMING PULLEY ASSY	
23	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
24	SA7014001	1	皮带导向	BELT GUIDE	
25	062400816	2	螺钉 M4X8	SCREW PAN M4X8	

Y. 踏板开关关系 / Foot switch pedal mechanism



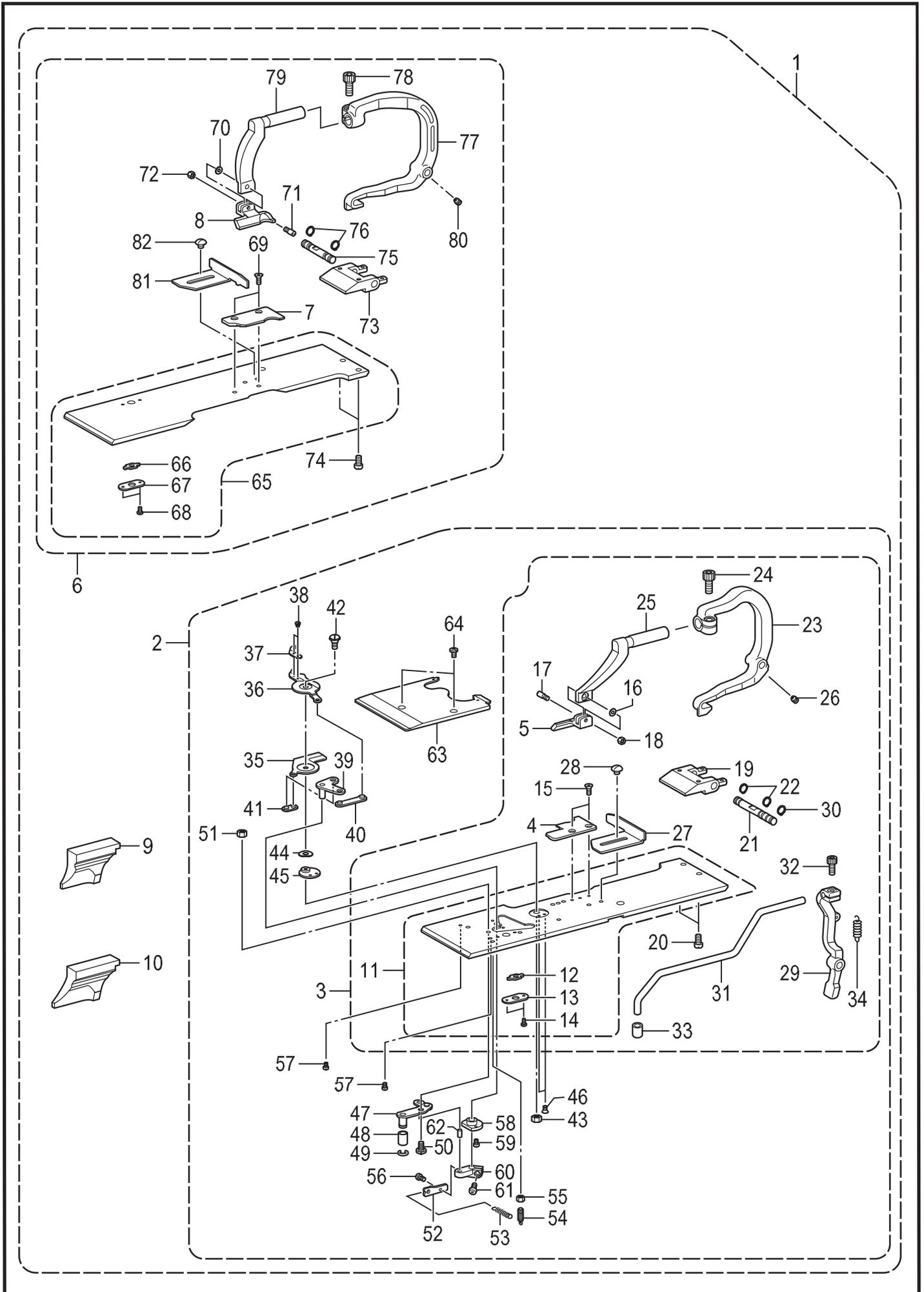
Y. 踏板开关关系 / Foot switch pedal mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA6567101	1	<用于脚踏板> 踏板复合件 B	<For treadle> TREADLE UNIT B ASSY	
2	SA7121001	1	<用于手动开关> 手动开关大组件	<For hand start switch> HAND START SWITCH UNIT	
3	SA7122001	1	手动开关组件	HAND START SWITCH ASSY	
4	S39914001	1	开关弹簧	SWITCH LEVER SPRING	
5	SA7123001	1	手动开关	HAND START SWITCH	
6	S02699001	2	微调开关	MICRO SWITCH	
7	S34922101	1	段螺钉 M4	SHOULDER SCREW M4	
8	S34966001	2	段螺钉 M4	SHOULDER SCREW M4	
9	021400202	3	六角螺母 M4	NUT 2 M4	
10	146124001	2	螺钉 SM2.38	SCREW, SM2.38	
11	060300616	2	螺钉 M3X6	SCREW BIND M3X6	
12	S04557000	1	电线夹 PLT1M	BAND, PLT1M	
13	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
14	SA7124001	1	手动开关安装板	HAND SWITCH SETTING PLATE	
15	S55485001	2	螺栓(带垫圈) M5X12	BOLT SOCKET (S/P WASHER)M5X12	
16	S10243000	3	尼龙夹 NK-3N	CORD HOLDER, NK-3N	
17	0A4400806	3	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
18	228475000	2	电线夹 1.9X80	FASTENING BAND 1.9X80	
19	S42838301	1	<用于2连脚踏板> 2连踏板开关 2SW	<For 2-pedal foot switch> 2-PEDAL FOOT SWITCH 2	
20	S38170001	2	弹簧	FOOT PEDAL SPRING	
21	S36260000	2	开关 VX	PIN BUTTON MICRO SWITCH, VX	
22	S38174000	2	脚踏板	FOOT PEDAL	
23	S38175101	2	脚踏护板	PROTECTION PLATE PEDAL	
24	S38176101	2	弹簧板	SPRING, PLATE	
25	SA3784001	1	脚开关变换配线	CONVERSION HARNESS FOOT SW	



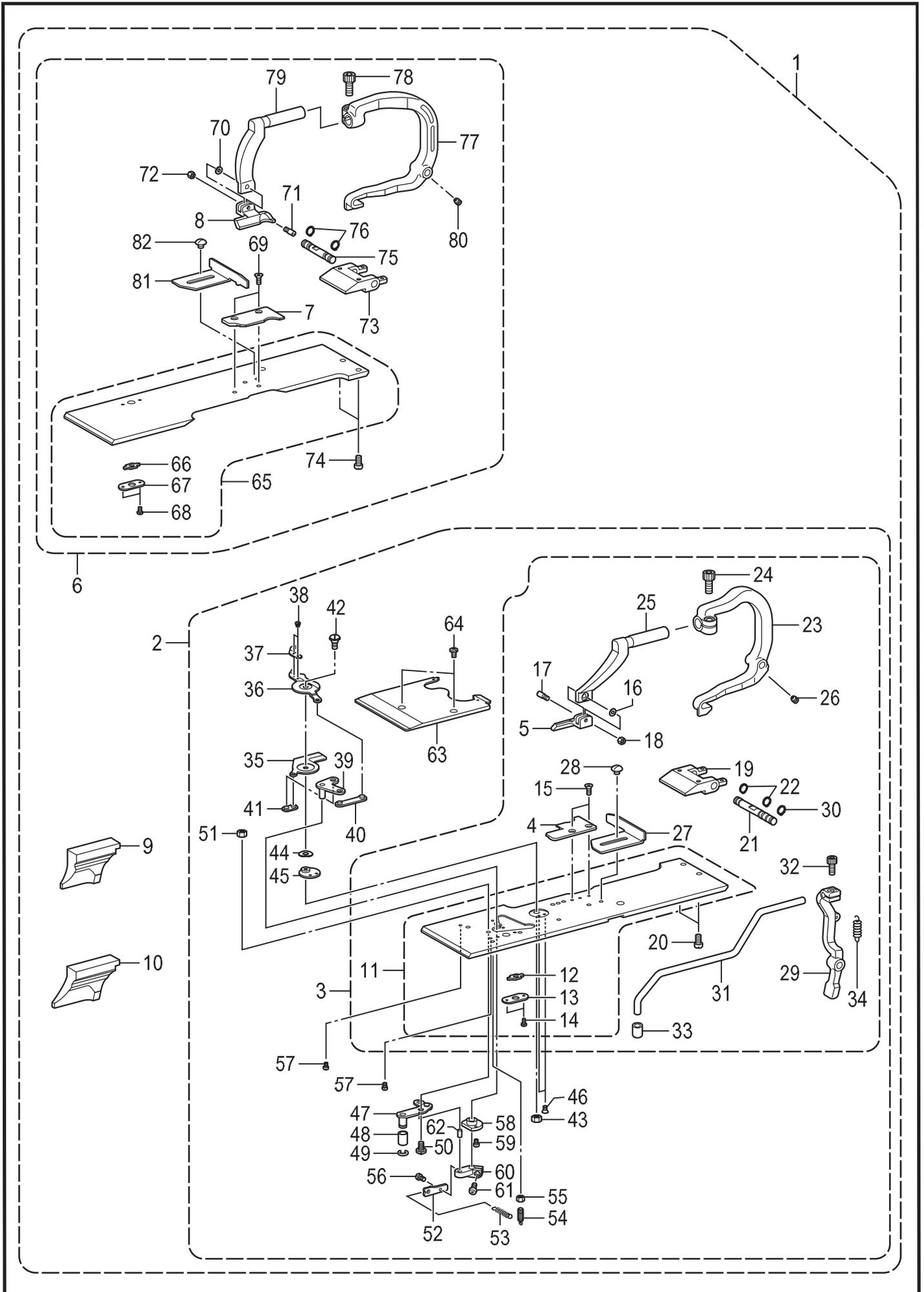
AA1. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<规格变换用零部件>	<For exchange parts>	
			<用于-02: L1422>	<For -02: L1422>	
1	SA7750001	1	规格变换零部件组 (L1422)	EXCHANGE PARTS SET L1422	
2	SA7748001	1	L1422-板R组件	L1422-PLATE R ASSY	
3	SA7728001	1	压脚板组件 R1422	WORK CLAMP PLATE R1422 ASSY	
4	SA7102001	1	针板 L1422R	NEEDLE PLATE L1422R	
5	SA7092001	1	布压板 R-JL1422	WORK CLAMP R-JL1422	
6	SA7749001	1	压脚板组件 L1422	WORK CLAMP PLATE L1422 ASSY	
7	SA7097001	1	针板 L1422L	NEEDLE PLATE L1422L	
8	SA7087001	1	布压板 L-JL1422	WORK CLAMP L-JL1422	
9	S37704001	1	气锤 S16	HAMMER, S16	
10	S37706001	1	气锤 S20	HAMMER, S20	
			<用于-02: L2230>	<For -02: L2230>	
1	SA7752001	1	规格变换零部件组 (L2230)	EXCHANGE PARTS SET L2230	
2	SA7751001	1	L2230-板R组件	L2230-PLATE R ASSY	
3	SA6728001	1	压脚板组件 R2230	WORK CLAMP PLATE R2230 UNIT	
4	SA6731001	1	针板 L2230R	NEEDLE PLATE L 2230R	
5	SA6732001	1	压布 R=JL2230	WORK CLAMP R-JL2230	
6	SA6738001	1	压脚板组件 L2230	WORK CLAMP PLATE L2230 UNIT	
7	SA6741001	1	针板 L2230L	NEEDLE PLATE L 2230L	
8	SA6742001	1	压布板 L-JL2230	WORK CLAMP L-JL2230	
9	S37708001	1	气锤 S24	HAMMER, S24	
10	S42053001	1	气锤 S28	HAMMER, S28	
			<用于-02: L2634>	<For -02: L2634>	
1	SA7756001	1	规格变换零部件组 (L2634)	EXCHANGE PARTS SET L2634	
2	SA7754001	1	L2634-板R组件	L2634-PLATE R ASSY	
3	SA7753001	1	压脚板组件 R2634	WORK CLAMP PLATE R2634 ASSY	
4	SA7103001	1	针板 L2634R	NEEDLE PLATE L2634R	
5	SA7093001	1	布压板 R-JL2634	WORK CLAMP R-JL2634	
6	SA7755001	1	压脚板组件 L2634	WORK CLAMP PLATE L2634 ASSY	
7	SA7098001	1	针板 L2634L	NEEDLE PLATE L2634L	
8	SA7088001	1	布压板 L-JL2634	WORK CLAMP L-JL2634	
9	S37198001	1	气锤 28	HAMMER, 28	
10	S37200001	1	气锤 32	HAMMER, 32	
			<用于-02: L3442>	<For -02: L3442>	
1	SA7764001	1	规格变换零部件组 (L3442)	EXCHANGE PARTS SET L3442	
2	SA7758001	1	L3442-板R组件	L3442-PLATE R ASSY	
3	SA7757001	1	压脚板组件 R3442	WORK CLAMP PLATE R3442 ASSY	
4	SA7104001	1	针板 L3442R	NEEDLE PLATE L3442R	
5	SA7094001	1	布压板 R-JL3442	WORK CLAMP R-JL3442	
6	SA7762001	1	压脚板组件 L3442	WORK CLAMP PLATE L3442 ASSY	
7	SA7099001	1	针板 L3442L	NEEDLE PLATE L3442L	
8	SA7089001	1	布压板 L-JL3442	WORK CLAMP L-JL3442	
9	S37202001	1	气锤 36	HAMMER, 36	
10	SA7106001	1	气锤 42	HAMMER 42	
			<用于-02: L1826>	<For -02: L1826>	
1	SA7771001	1	规格变换零部件组 (L1826)	EXCHANGE PARTS SET L1826	
2	SA7768001	1	L1826-板R组件	L1826-PLATE R ASSY	
3	SA7187001	1	压脚板组件 R1826	WORK CLAMP PLATE R1826 ASSY	
4	SA7105001	1	针板 L1826R	NEEDLE PLATE L1826R	
5	SA7095001	1	布压板 R-JL1826	WORK CLAMP R-JL1826	
6	SA7186001	1	压脚板组件 L1826	WORK CLAMP PLATE L1826 ASSY	
7	SA7100001	1	针板 L1826L	NEEDLE PLATE L1826L	
8	SA7090001	1	布压板 L-JL1826	WORK CLAMP L-JL1826	
9	S37706001	1	气锤 S20	HAMMER, S20	
10	S37708001	1	气锤 S24	HAMMER, S24	



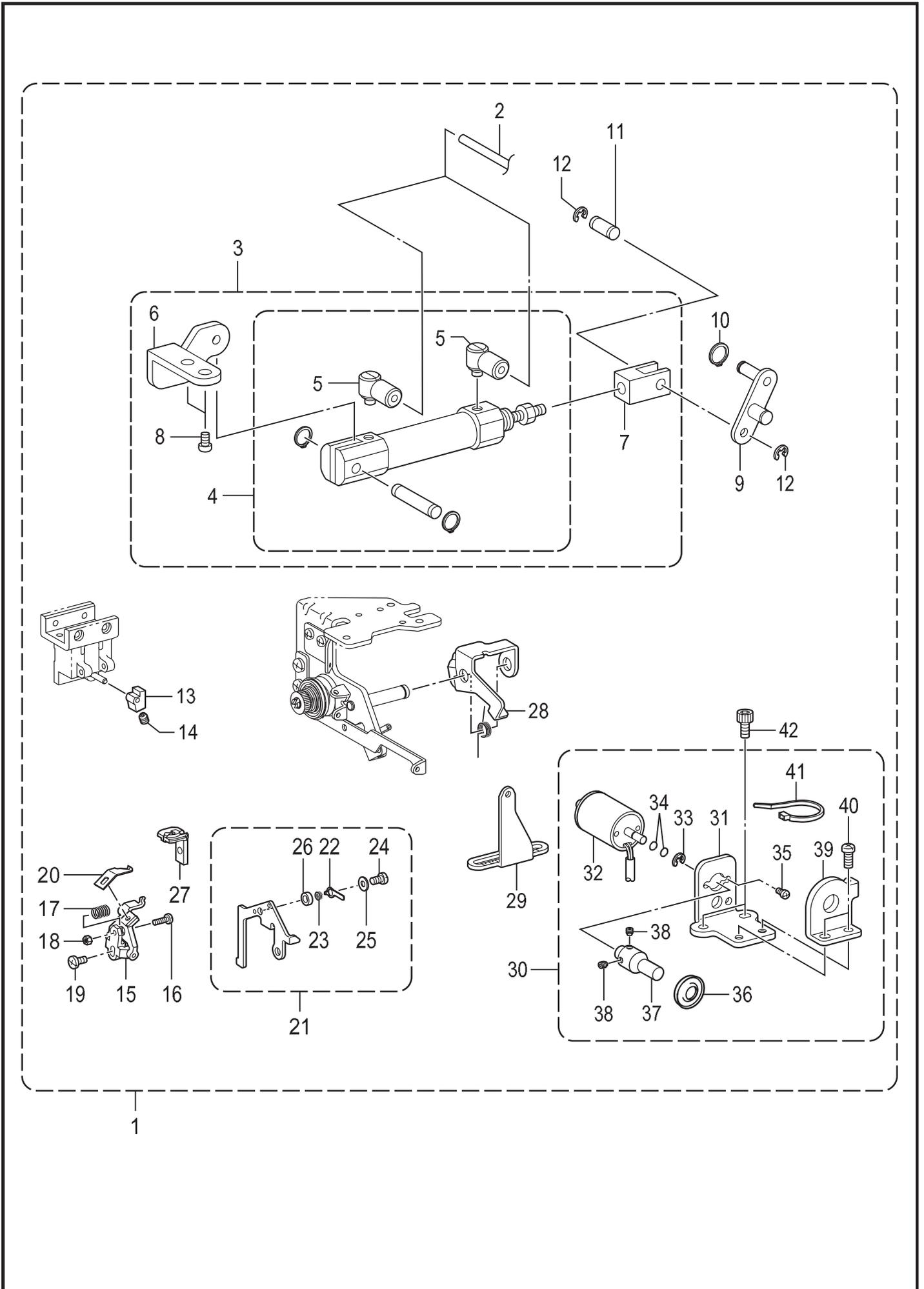
AA1. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
11	SA6729001	1	布压板组件 JR	WORK CLAMP PLATE JR UNIT	
12	S35315001	1	角块	OPENING SLIDE BLOCK	
13	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
14	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
15	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
16	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
17	S35235001	1	支架销	SUPPORT PIN, CLAMP	
18	021300306	1	螺母 M3	NUT 3 M3	
19	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
20	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
21	SA6733001	1	支点轴 J	CLAMP FULCRUM SHAFT J	
22	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
23	SA5585001	1	夹杆 R	CLAMP LEVER R	
24	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
25	SA6734001	1	夹臂 R-J	CLAMP ARM R-J	
26	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
27	SA7550001	1	布挡板 R	CROTH GUIDE R	
28	S35326101	1	螺钉 M3.5	SCREW M3.5	
29	SA6735001	1	辅助压脚臂	AUX CLAMP ARM	
30	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
31	SA6736001	1	辅助压脚杆	SUB AUX CLAMP WRIST	
32	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
33	S05356000	1	扣夹 A	BUTTON CLAMP, A	
34	SA6737001	1	回复弹簧	AUX CLAMP TSWIST SPRING	
35	SA6988001	1	动刀 R	MOVABLE KNIFE R	
36	SA6989001	1	动刀 L	MOVABLE KNIFE L	
37	SA6990001	1	挡线器	THREAD HANDLER	
38	153787001	2	螺钉 SM2.38	SCREW, SM2.38	
39	SA6991001	1	动刀驱动板	MOVABLE KNIFE DRIVING PLATE	
40	SA6992001	1	切线连接组件 A	THREAD TRIMMER LINK A ASSY	
41	SA6994001	1	切线连接组件 B	THREAD TRIMMER LINK B ASSY	
42	S37660101	1	段螺钉 M4	SHOULDER SCREW, M4	
43	021400206	1	六角螺母 M4	NUT 2 M4	
44	S37654000	1	波纹垫圈	WAVE WASHER	
45	S37655101	1	切刀支撑圈	KNIFE SUPPORT WASHER	
46	141542001	2	螺钉 3.18	SCREW 3.18	
47	SA6996001	1	切线连接杆组件 J	THREAD TRIMMER L-LEVER J ASSY	
48	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
49	137191051	1	挡圈	STOP RING	
50	SA5693001	1	段螺钉 M4	SHOULDER SCREW M4	
51	021400306	1	六角螺母 M4	NUT 3 M4	
52	SA6998001	1	弹簧挂钩	SPRING HOOK	
53	SA6999001	1	切线弹簧	THREAD TRIMMER SPRING	
54	S34902001	1	弹簧挂钩	SPRING HOOK	
55	021350106	1	螺母 M3.5	NUT 1 M3.5	
56	062260406	1	螺钉 M2.6X4	SCREW PAN M2.6X4	
57	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
58	SA7001001	1	切线臂管套	BUSH TR TRIMMER ARM	
59	062260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
60	SA7002001	1	切线杆臂 B	THREAD TRIMMER LEVER ARM B	
61	S21716001	1	螺钉 M4X10	SCREW, BUTTON HEAD M4X10	
62	S37858000	1	针销 4X8	NEEDLE PIN, 4X8	
63	SA7003001	1	压板 JU	WORK CLAMP PLATE JU	
64	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
65	SA6739001	1	布压板组件 JL	WORK CLAMP PLATE JL ASSY	
66	S35315001	1	角块	OPENING SLIDE BLOCK	
67	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
68	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
69	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
70	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
71	S35235001	1	支架销	SUPPORT PIN, CLAMP	
72	021300306	1	螺母 M3	NUT 3 M3	
73	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	



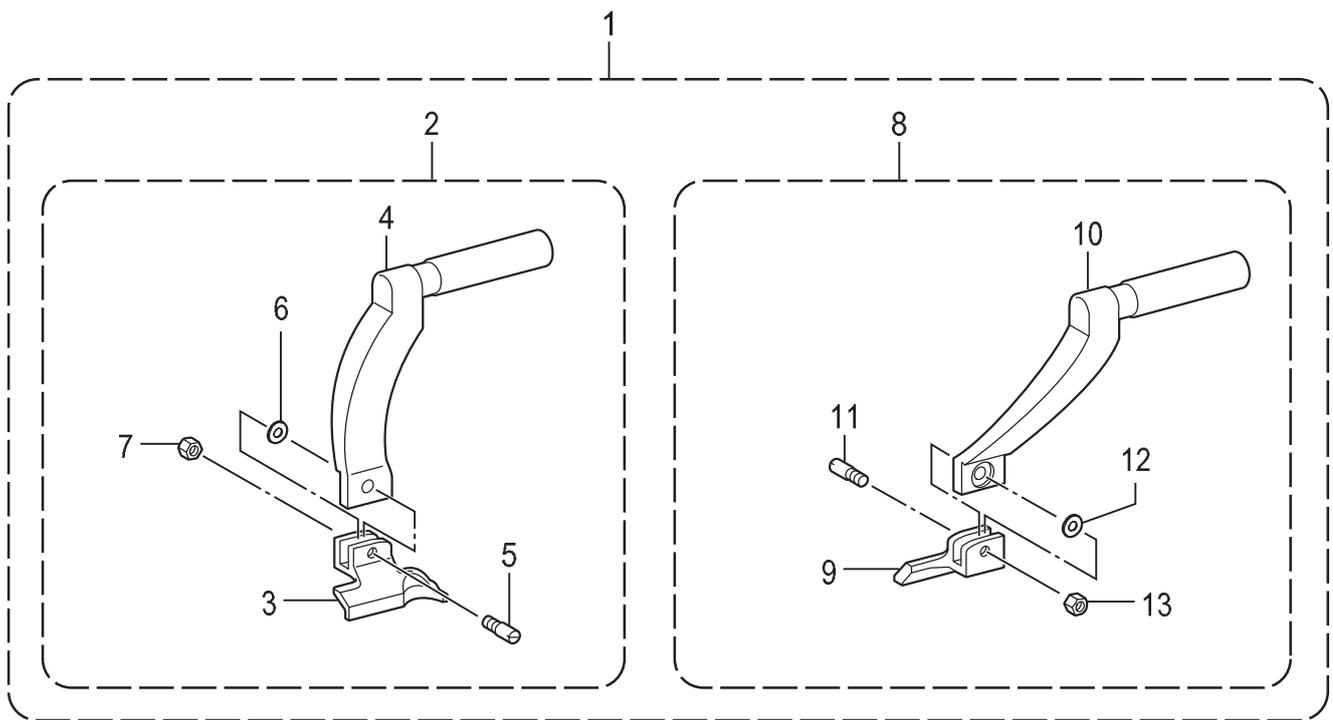
AA1. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
74	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
75	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
76	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
77	SA5671001	1	夹杆 L	CLAMP LEVER L	
78	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
79	SA6743001	1	夹臂 L-J	CLAMP ARM L-J	
80	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
81	SA7551001	1	布挡板 L	CROTH GUIDE L	
82	S35326101	1	螺钉 M3.5	SCREW M3.5	



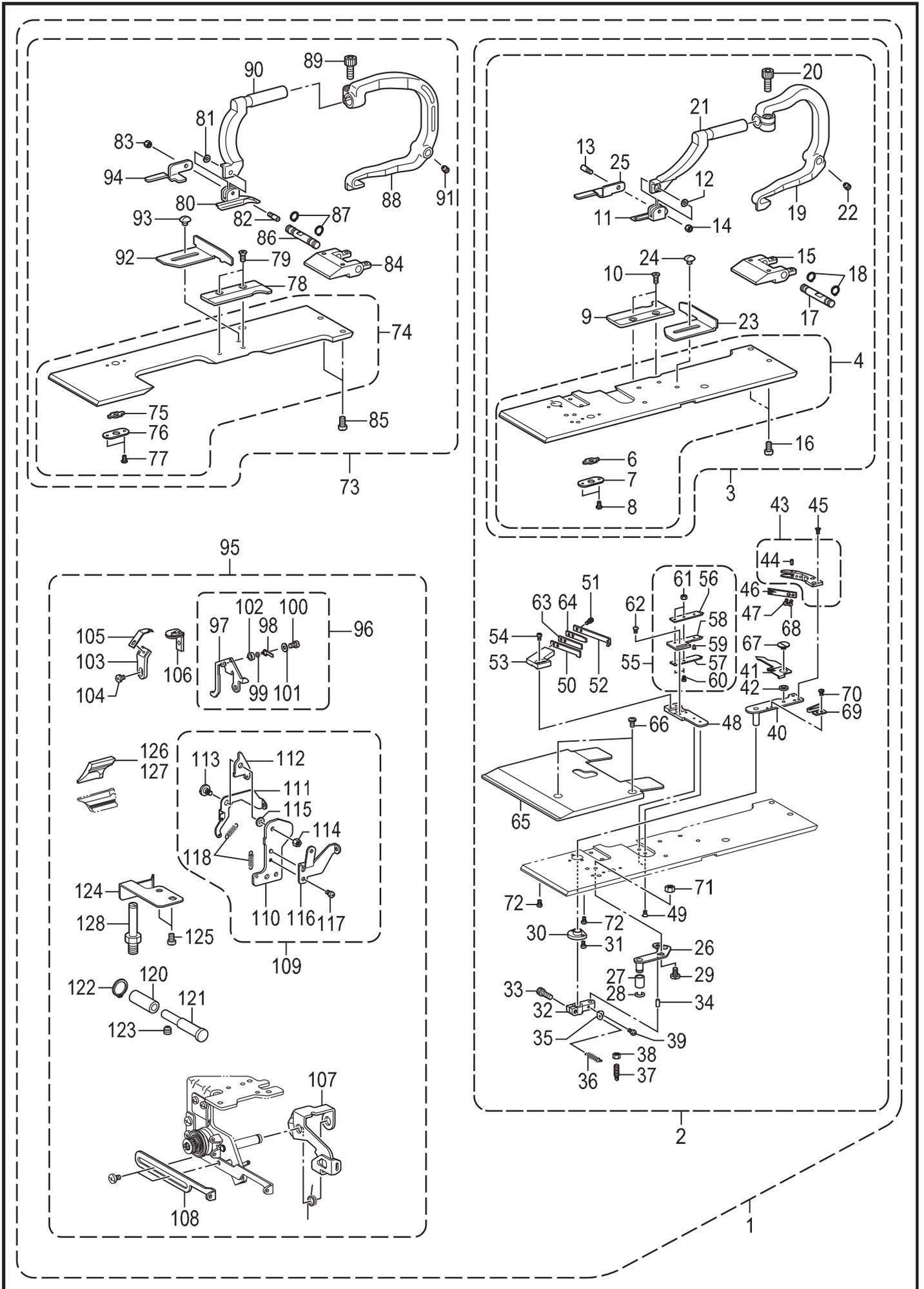
AA2. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<规格变换用零部件>	<For exchange parts>	
			<用于-01变更为-02规格时>	<Exchange parts from -01 to -02>	
1	SA7773001	1	规格变换零部件组 (-2)	EXCHANGE PARTS SET -2	
2	SA7131001	2	空气管 4X2.5-150	AIR TUBE 4X2.5-150	
3	SA6718001	1	辅助压脚气缸组件	AUX CLAMP C-SUPPORT ASSY	
4	SA6719001	1	气缸组件 10X15	CYLINDER ASSY 10X15	
5	S12150000	2	管接头 M-5HL-4	TUBE ELBOW, M-5HL-4	
6	SA6720001	1	辅助压脚 S 支架	AUX CLAMP S HOLDER	
7	S35351001	1	气缸杆	CYLINDER ROD	
8	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
9	SA6721001	1	气缸杆销	AUX CLAMP CONNECTING ROD ASSY	
10	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
11	SA6726001	1	气缸连杆销	CYLINDER ROD PIN	
12	048030342	2	挡圈 E3	RETAINING RING E3	
13	SA6800001	1	气锤垫块	HAMMER SPACER	
14	014400536	1	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
15	SA6868001	1	底线压板组件 J	LOWER THREAD PRESSER J ASSY	
16	S37724001	1	螺钉 SM2.38	SCREW, SM2.38	
17	S37725001	1	底线压簧	COMPRESSIONSPRING	
18	S47932001	1	螺母 SM2.38-56	NUT, SM2.38-56	
19	060300816	1	螺钉 M3X8	SCREW BIND M3X8	
20	S37723101	1	上动刀 B	UPPER MOVABLE KNIFE, B	
21	SA6873001	1	芯线导向组件 C-J	GIMP THREAD GUIDE C-J ASSY	
22	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
23	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
24	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
25	025030236	1	平垫圈 M3	WASHER PLAIN M 3	
26	SA7615001	1	管套 3	COLLAR 3	
27	S37752001	1	针孔板 1.8-J	THROAT PLATE, 1.8-J	
28	SA7067101	1	底线松线板	L-THREAD RELEASE PLATE	
29	SA6982001	1	芯线导向 J	GIMP THREAD GUIDE J	
30	SA6983001	1	芯线夹组件	GIMP THREAD CLAMP ASSY	
31	SA6984001	1	芯线夹板	GIMP THREAD CLAMP PLATE	
32	SA6537001	1	芯线电磁铁	GIMP THREAD SOLENOID	
33	048025346	1	挡圈 E2.5	RETAINING RING E2.5	
34	081003870	2	O形圈 S3	O RING S3	
35	062260406	2	螺钉 M2.6X4	SCREW PAN M2.6X4	
36	145446001	1	夹线盘	DISC, TENSION	
37	SA6986001	1	芯线轴	GIMP THREAD SHAFT	
38	014300332	2	螺钉 M3X3	SET SCREW SOCKET (CP) M3X3	
39	SA6987001	1	芯线夹	GIMP THREAD CLAMP	
40	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
41	S04557000	1	电线夹 PLT1M	BAND PLT1M	
42	018400836	2	螺栓 M4X8	BOLT SOCKET M4X8	



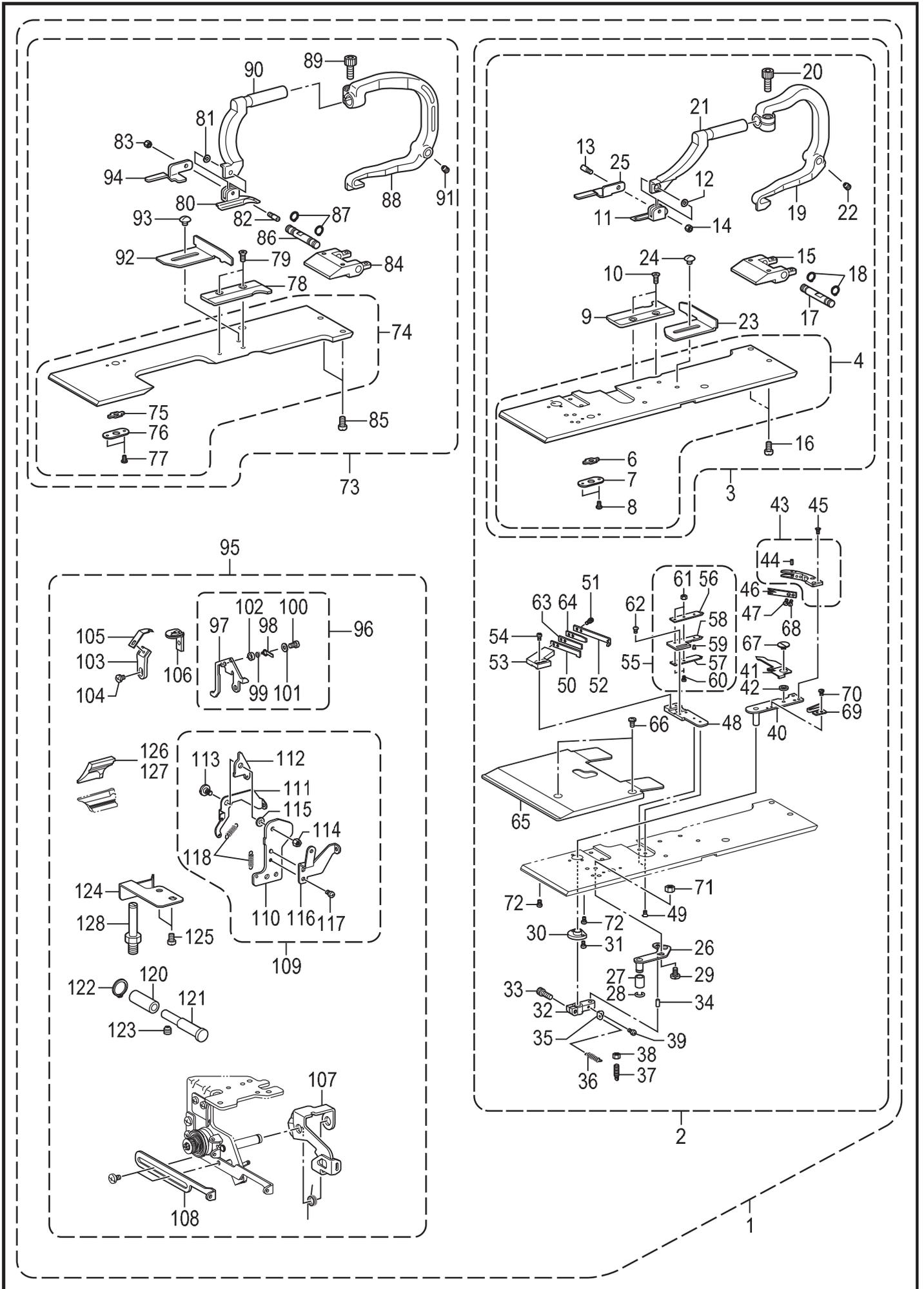
AA3. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于腰带压脚 L26>	<For waist belt presser L26>	
1	SA7777001	1	压脚复合件 L26W	WORK CLAMP SET L26W	
2	SA7775001	1	压脚组件 L-L26W	WORK CLAMP ASSY L-L26W	
3	S43408001	1	压脚 L-L3W	WORK CLAMP, L-L3W	
4	SA7726001	1	夹臂 L-JW	CLAMP ARM L-JW	
5	S35235001	1	支架销	SUPPORT PIN, CLAMP	
6	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
7	021300306	1	螺母 M3	NUT 3 M3	
8	SA7776001	1	压脚组件 R-L26W	WORK CLAMP ASSY R-L26W	
9	S43409001	1	压脚 R-L3W	WORK CLAMP, R-L3W	
10	SA7727001	1	夹臂 R-JW	CLAMP ARM R-JW	
11	S35235001	1	支架销	SUPPORT PIN, CLAMP	
12	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
13	021300306	1	螺母 M3	NUT 3 M3	
			<用于腰带压脚 L30>	<For waist belt presser L30>	
1	SA7781001	1	压脚复合件 L30W	WORK CLAMP SET L30W	
2	SA7779001	1	压脚组件 L-L30W	WORK CLAMP ASSY L-L30W	
3	S43410001	1	压脚 L-L4W	WORK CLAMP, L-L4W	
4	SA7726001	1	夹臂 L-JW	CLAMP ARM L-JW	
5	S35235001	1	支架销	SUPPORT PIN, CLAMP	
6	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
7	021300306	1	螺母 M3	NUT 3 M3	
8	SA7780001	1	压脚组件 R-L30W	WORK CLAMP ASSY R-L30W	
9	S43411001	1	压脚 R-L4W	WORK CLAMP, R-L4W	
10	SA7727001	1	夹臂 R-JW	CLAMP ARM R-JW	
11	S35235001	1	支架销	SUPPORT PIN, CLAMP	
12	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
13	021300306	1	螺母 M3	NUT 3 M3	



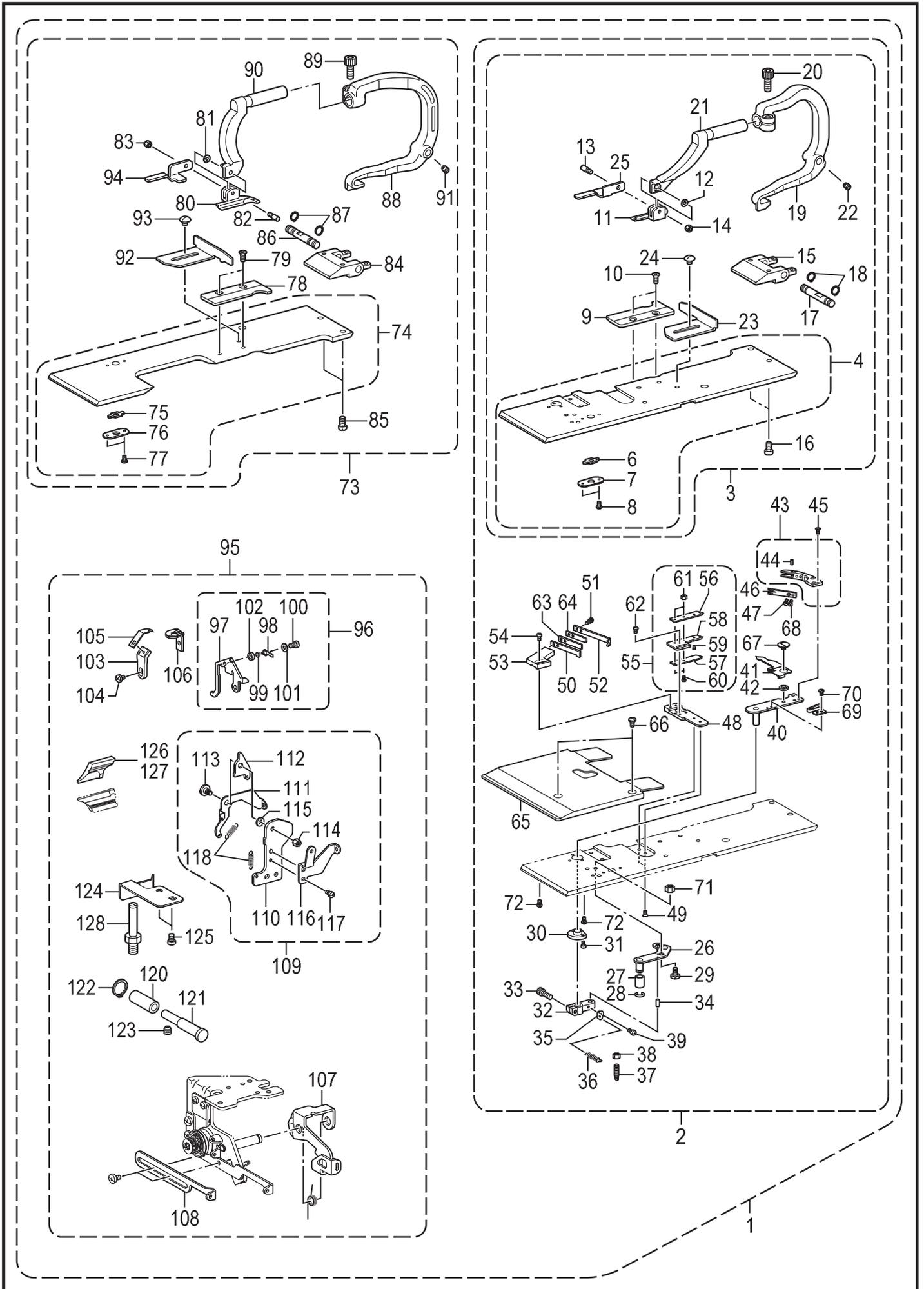
AA4. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<规格变换用零部件> <用于-02变更为-01规格时>	<For exchange parts> <Exchange parts from -02 to -01>	
1	SA7784001	1	规格变换零部件组 01	EXCHANGE PARTS SET 01	
2	SA7782001	1	板RS组件 (-01)	PLATE ASSY RS 01	
3	SA7055001	1	压脚板总组件 RS30	WORK CLAMP PLATE RS30 UNIT	
4	SA7056001	1	布压板组件 RS	WORK CLAMP PLATE RS ASSY	
6	S35315001	1	角块	OPENING SLIDE BLOCK	
7	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
8	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
9	SA5673001	1	针板 R=42	NEEDLE PLATE R-42	
10	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
11	S39932101	1	压布 R-30	CLOTH WORK CLAMP, R-30	
12	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
13	S35235001	1	支架销	SUPPORT PIN, CLAMP	
14	021300306	1	螺母 M3	NUT 3 M3	
15	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
16	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
17	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
18	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
19	SA5585001	1	夹杆 R	CLAMP LEVER R	
20	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
21	SA5576001	1	夹臂 R	CLAMP ARM R	
22	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
23	SA7550001	1	布挡板 R	CROTH GUIDE R	
24	S35326101	1	螺钉 M3.5	SCREW M3.5	
25	S35330001	1	压料板 R	WORK CLAMP PLATE, R	
26	SA7526001	1	切线连接杆组件	THREAD TRIMMER LINK LEVER ASSY	
27	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
28	137191051	1	挡圈	STOP RING	
29	SA5693001	1	段螺钉 M4	SHOULDER SCREW M4	
30	S34906100	1	切线臂管套	BUSH TR TRIMMER ARM	
31	062260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
32	S34905101	1	切线杆臂	THREAD CUTTER LEVER ARM	
33	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
34	S37858000	1	针销 4X8	NEEDLE PIN, 4X8	
35	S34903001	1	弹簧挂钩	SPRING HOOK	
36	S34883001	1	切线弹簧	SPRING, EXTENSION	
37	S34902001	1	弹簧挂钩	SPRING HOOK	
38	021350106	1	螺母 M3.5	NUT 1 M3.5	
39	062260406	1	螺钉 M2.6X4	SCREW PAN M2.6X4	
40	S34901001	1	切线臂	THREAD TRIMMER ARM	
41	S34900001	1	分线板	OPENER, ;T-NIPPER	
42	153219001	1	动刀管套	COLLAR, ;MOVABLE KNIFE	
43	S34899001	1	动刀组件	MOVABLE KNIFE ASSY	
44	S34898001	1	弹簧销 1.4	PIN, SPRING 1.4	
45	141542001	3	螺钉 3.18	SCREW 3.18	
46	SA7076001	1	挡线器	THREAD HANDLER	
47	S01694001	1	螺钉 SM2.38X4	SCREW, FLAT SM2.38X4	
48	S34896001	1	定刀台座	BRACKET, ;FIXED KNIFE	
49	061300416	2	螺钉 M3X4	SCREW FLAT M3X4	
50	S34895001	1	定刀	FIXED KNIFE	
51	018260832	2	螺栓 M2.6X8	BOLT, SOCKET M2.6X8	
52	S34894001	1	线导向板	THREAD GUIDE PLATE	
53	S34893001	1	定刀安装板	SETTING BRACKET FIXED KNIFE	
54	062300512	2	螺钉 M3X5	SCREW PAN M3X5	
55	S34889101	1	夹线组件	THREAD NIPPER ASSY	
56	S34890001	1	夹线 U	THREAD NIPPER, U	
57	S34891101	1	夹线 D	THREAD NIPPER, D	
58	S34888101	1	夹线 M	THREAD NIPPER, M	
59	S34892001	1	分线销	OPENER PIN	
60	062020416	2	螺钉 M2X4	SCREW PAN M2X4	
61	021020106	2	螺母 M2	NUT 1 M2	



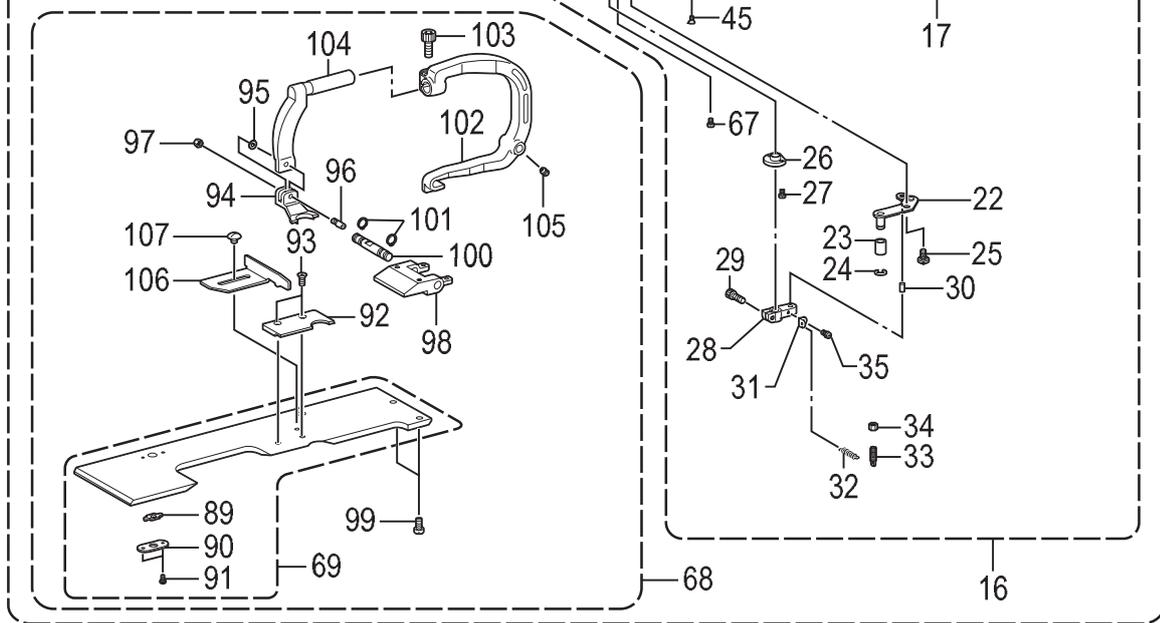
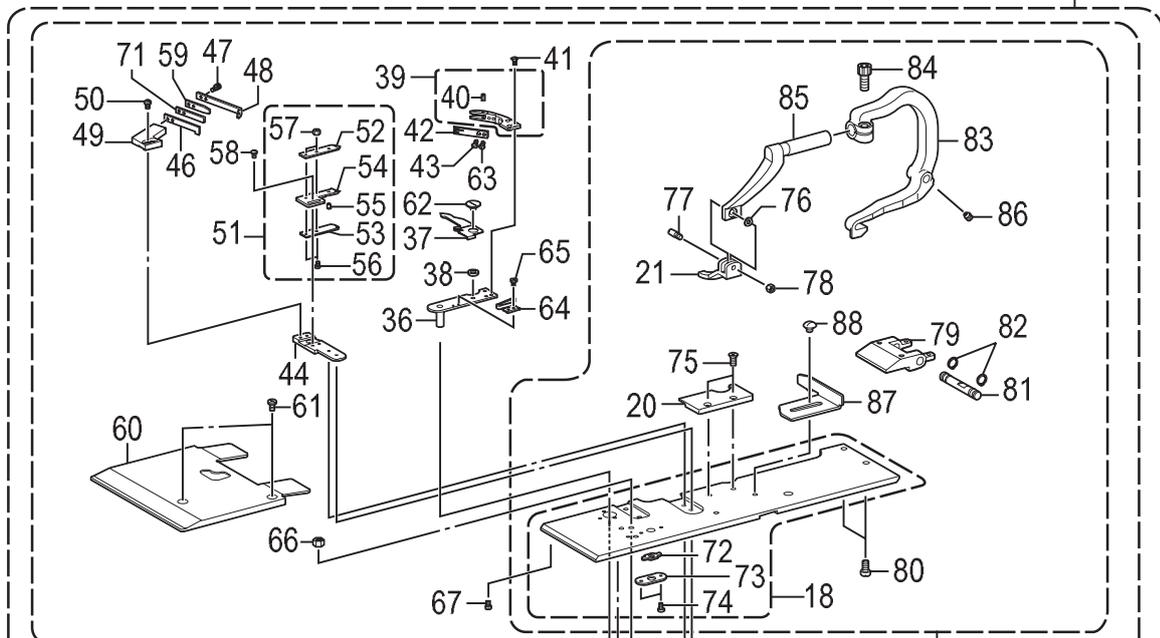
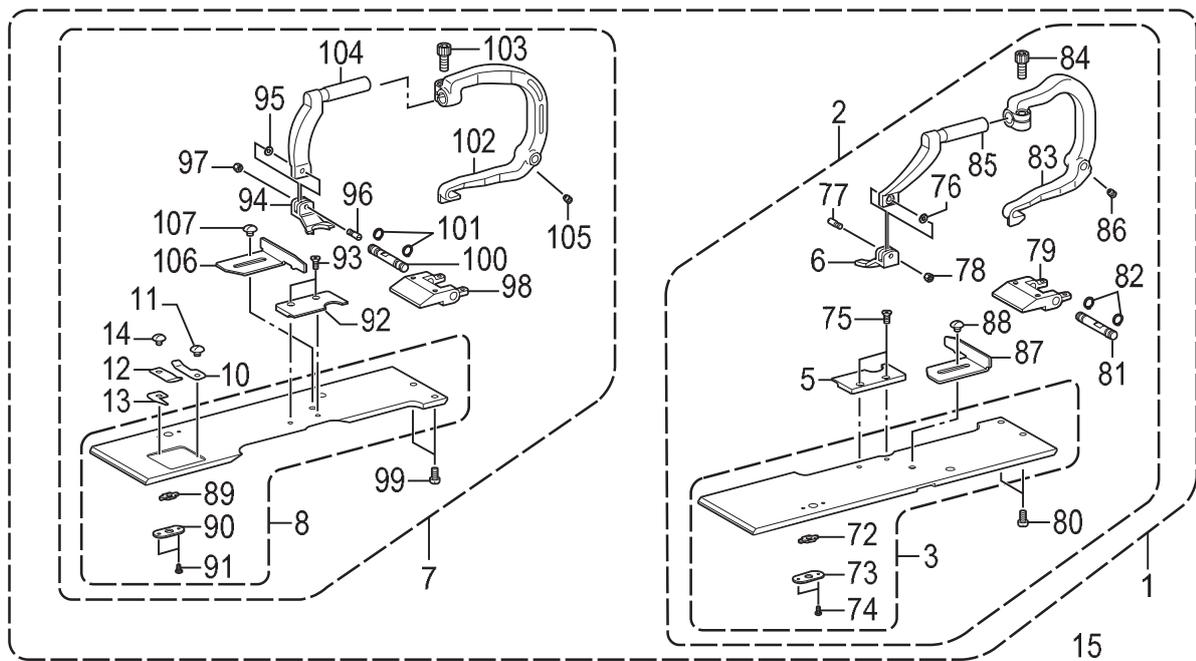
AA4. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
62	542515001	2	螺母 M2. 6X3. 5	SCREW M2.6X3.5	
63	S34887001	1	定刀板弹簧	SPRING, PLATE ;F-KNIFE	
64	S34886001	1	定刀板弹簧 U	SPRING, U PLATE ;F-KNIFE	
65	SA7077001	1	压板 U	PRESSER PLATE U	
66	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
67	152904001	1	螺钉 SM4. 37	SCREW, SM4.37	
68	104336003	1	螺钉 SM2. 38	SCREW, SM2.38	
69	S34884000	1	分线器弹簧	OPENER SPRING	
70	060630312	2	螺钉 SM2. 38-56X3	SCREW BIND SM2.38-56X3	
71	021400306	1	六角螺母 M4	NUT 3 M4	
72	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
73	SA7060001	1	压脚板总组件 LS30	WORK CLAMP PLATE LS30 UNIT	
74	SA7061001	1	布压板组件 LS	WORK CLAMP PLATE LS ASSY	
75	S35315001	1	角块	OPENING SLIDE BLOCK	
76	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
77	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
78	SA5672001	1	针板 L-42	NEEDLE PLATE L-42	
79	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
80	S39931101	1	压布 L-30	CLOTH WORK CLAMP, L-30	
81	S35236000	1	垫圈 3. 2	WASHER, BENDING 3.2	
82	S35235001	1	支架销	SUPPORT PIN, CLAMP	
83	021300306	1	螺母 M3	NUT 3 M3	
84	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
85	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
86	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
87	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
88	SA5671001	1	夹杆 L	CLAMP LEVER L	
89	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
90	SA5577001	1	夹臂 L	CLAMP ARM L	
91	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
92	SA7551001	1	布挡板 L	CROTH GUIDE L	
93	S35326101	1	螺钉 M3. 5	SCREW M3.5	
94	S35329001	1	压料板 L	WORK CLAMP PLATE, L	
95	SA7783001	1	变换零部件组 01	EXCHANGE PARTS SET 01	
96	SA7578001	1	芯线导向组件 C	GIMP THREAD GUIDE C ASSY	
97	SA7063001	1	芯线导向 C	GIMP THREAD GUIDE C	
98	SA7613001	1	芯线压板	GIMP THREAD CLAMP PLATE	
99	SA7614001	1	芯线调节弹簧	GIMP THREAD TENSION SPRING	
100	062300506	1	螺钉 M3X5	SCREW PAN M3X5	
101	025030236	1	平垫圈 M3	WASHER PLAIN M 3	
102	SA7615001	1	管套 3	COLLAR 3	
103	SA7064001	1	上动刀台	UPPER MOVABLE KNIFE	
104	060300416	1	螺钉 M3X4	SCREW BIND M3X4	
105	S35029001	1	上动刀 A	UPPER MOVABLE KNIFE, A	
106	SA7065001	1	针孔板 1. 6	THROAT PLATE 1.6	
107	SA6971001	1	底线取线手柄	L-THREAD TAKE-UP GUIDE LENER	
108	SA6974001	1	底线导向 C	LOWER THREAD GUIDE C	
109	SA7068001	1	芯线过线手柄组件	GIMP THREAD TAKE-UP G-L ASSY	
110	SA7069001	1	芯线过线架	GIMP THREAD TAKE-UP G-HOLDER	
111	SA7070001	1	芯线过线板	G-THREAD TAKE-UP GUIDE PLATE	
112	SA7071001	1	芯线过线作动板	GIMP THREAD TAKE-UP G-E PLATE	
113	SA7072001	1	段螺钉 M4	SHOULDER SCREW M4	
114	021400306	1	六角螺母 M4	NUT 3 M4	
115	158722001	1	垫圈 4. 2	WASHER PLAIN 4.2	
116	SA7073001	1	芯线导向	GIMP THREAD GUIDE	
117	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
118	SA7074001	2	弹簧	SPRING TORSION	
120	SA7053001	1	轴套	G-THREAD TAKE-UP GUIDE COLLER	
121	SA7054001	1	短轴	G-THREAD TAKE-UP GUIDE SHAFT	
122	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
123	014400536	1	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	



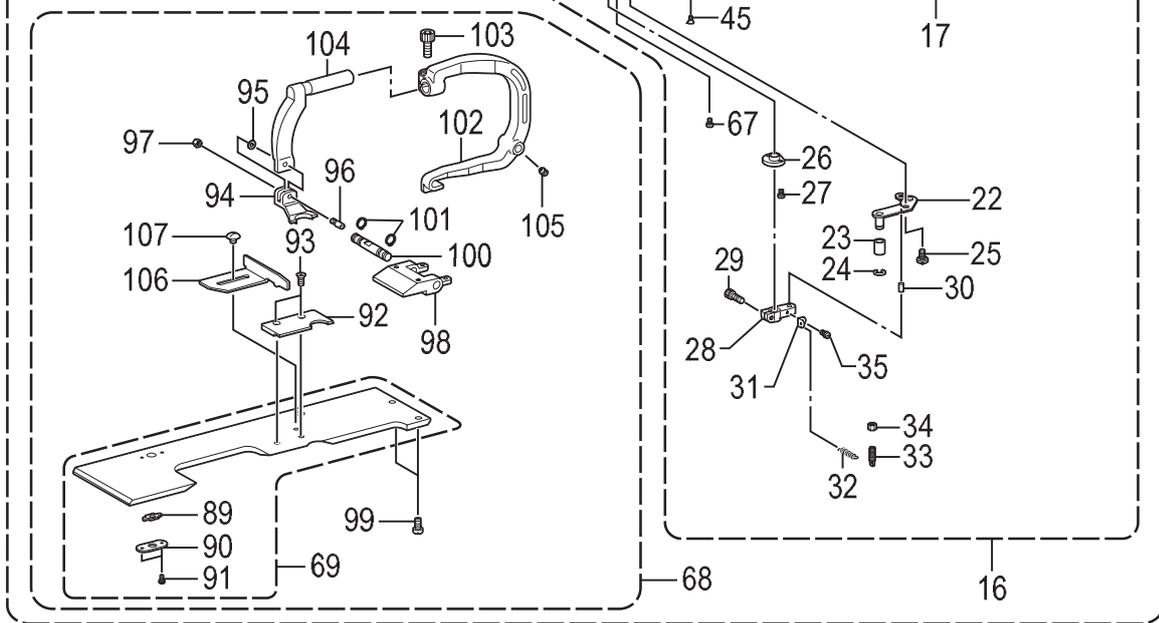
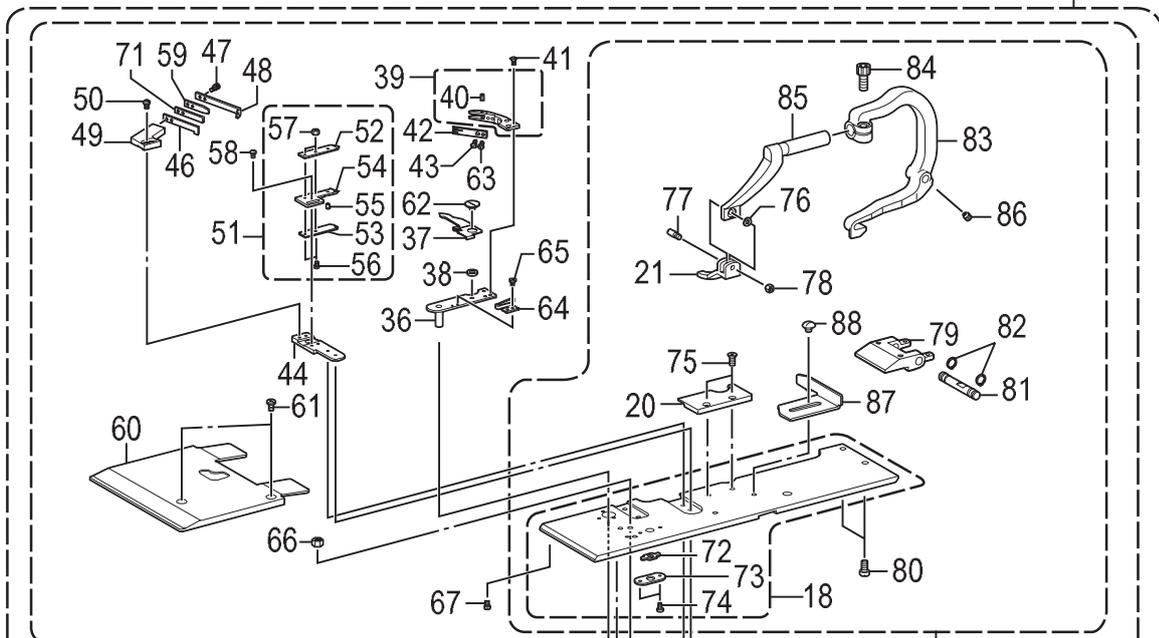
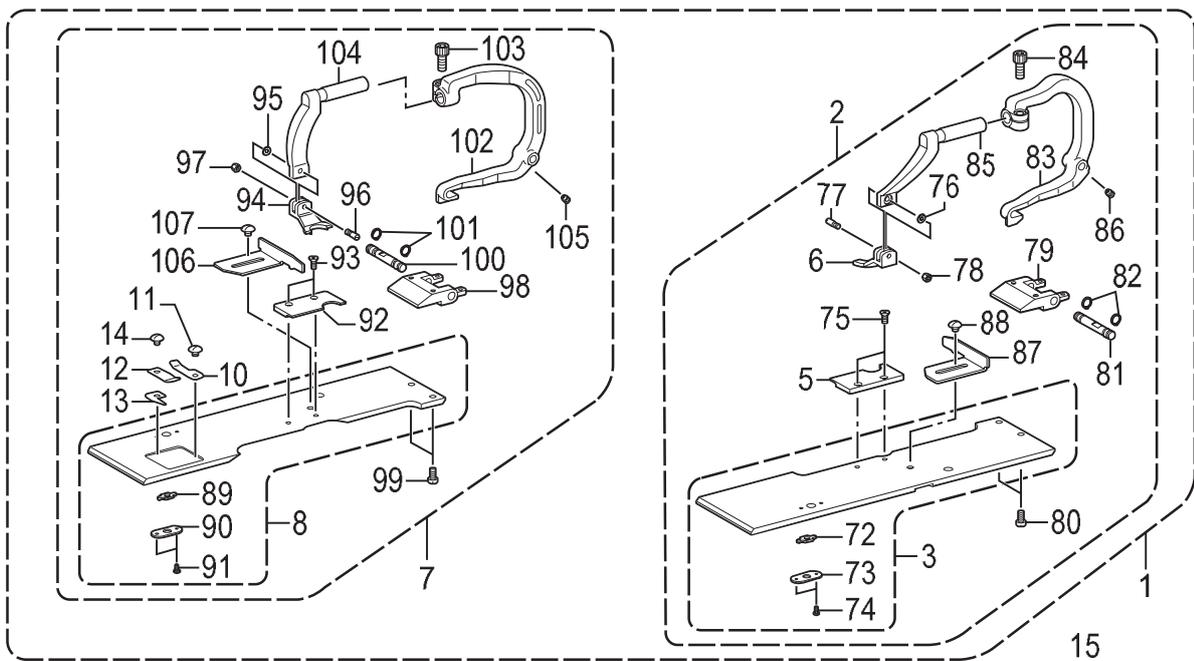
AA4. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
124	SA7555001	1	板弹簧	FEED BAR PLATE SPRING	
125	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
126	S37195001	1	气锤 22	HAMMER, 22	
127	S37199001	1	气锤 30	HAMMER, 30	
128	SA5584001	1	气缸螺栓	CYLINDER SCREW	



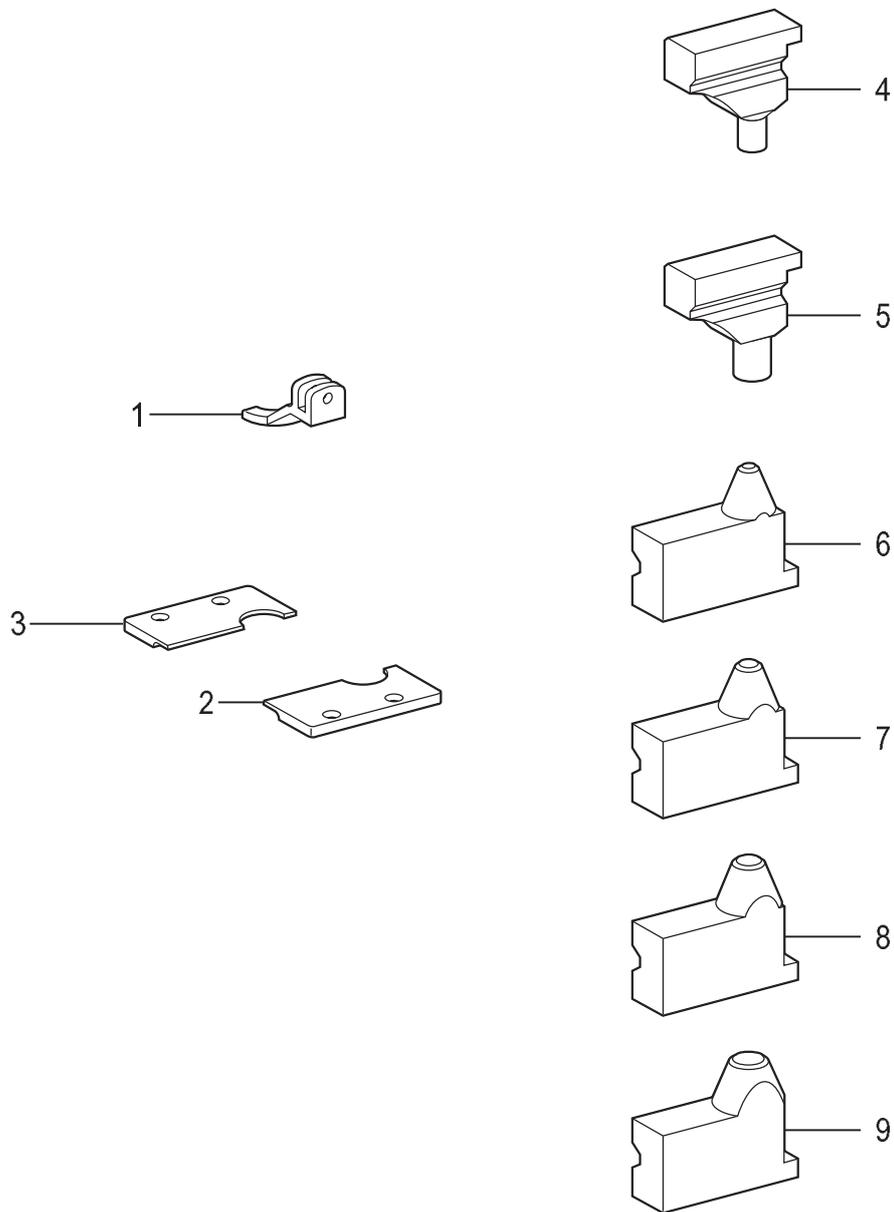
AA5. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-00菊孔复合件>	<For -00 circular stitch set>	
1	SA7804001	1	菊孔变换零部件组 D13 00	EXCHANGE PARTS SET D13 00	
2	SA7802001	1	布压板 RD13 组件	WORK CLAMP PLATE ASSY RD13	
3	SA7080001	1	布压板组件 R	WORK CLAMP PLATE R ASSY	
5	S41340001	1	针板 RD13	NEEDLE PLATE, RD13	
6	S41337001	1	压脚 D13	WORK CLAMP, D13	
7	SA7803101	1	布压板 LD13 组件	WORK CLAMP PLATE ASSY LD13	
8	SA7083001	1	布压板组件 L	WORK CLAMP PLATE L ASSY	
10	SA7149001	1	板弹簧	PLATE SPRING	
11	S35326101	1	螺钉 M3.5	SCREW M3.5	
12	SA7150101	1	切线 A	THREAD TRIMMER A	
13	SA7151101	1	切线 B	THREAD TRIMMER B	
14	S35326101	1	螺钉 M3.5	SCREW M3.5	
			<用于-01菊孔复合件>	<For -01 circular stitch set>	
15	SA7808001	1	菊孔变换零部件组 SD13 01	EXCHANGE PARTS SET SD13 01	
16	SA7806001	1	压板 RSD13 组件	PLATE RSD13 ASSY	
17	SA7805001	1	布压板 RSD13 组件	WORK CLAMP PLATE ASSY RSD13	
18	SA7056001	1	布压板组件 RS	WORK CLAMP PLATE RS ASSY	
20	S41340001	1	针板 RD13	NEEDLE PLATE, RD13	
21	S41337001	1	压脚 D13	WORK CLAMP, D13	
22	SA7526001	1	切线连接杆组件	THREAD TRIMMER LINK LEVER ASSY	
23	SA7778001	1	连接杆滚轮	LINK LEVER ROLLER	
24	137191051	1	挡圈	STOP RING	
25	SA5693001	1	段螺钉 M4	SHOULDER SCREW M4	
26	S34906100	1	切线臂管套	BUSH TR TRIMMER ARM	
27	062260516	2	螺钉 M2.6X5	SCREW PAN M2.6X5	
28	S34905101	1	切线杆臂	THREAD CUTTER LEVER ARM	
29	018401036	1	螺栓 M4X10	BOLT SOCKET M4X10	
30	S37858000	1	针销 4X8	NEEDLE PIN, 4X8	
31	S34903001	1	弹簧挂钩	SPRING HOOK	
32	S34883001	1	切线弹簧	SPRING, EXTENSION	
33	S34902001	1	弹簧挂钩	SPRING HOOK	
34	021350106	1	螺母 M3.5	NUT 1 M3.5	
35	062260406	1	螺钉 M2.6X4	SCREW PAN M2.6X4	
36	S34901001	1	切线臂	THREAD TRIMMER ARM	
37	S34900001	1	分线板	OPENER, ;T-NIPPER	
38	153219001	1	动刀管套	COLLAR, ;MOVABLE KNIFE	
39	S34899001	1	动刀组件	MOVABLE KNIFE ASSY	
40	S34898001	1	弹簧销 1.4	PIN, SPRING 1.4	
41	141542001	3	螺钉 3.18	SCREW 3.18	
42	SA7076001	1	挡线器	THREAD HANDLER	
43	S01694001	1	螺钉 SM2.38X4	SCREW, FLAT SM2.38X4	
44	S34896001	1	定刀台座	BRACKET, ;FIXED KNIFE	
45	061300416	2	螺钉 M3X4	SCREW FLAT M3X4	
46	S34895001	1	定刀	FIXED KNIFE	
47	018260832	2	螺栓 M2.6X8	BOLT, SOCKET M2.6X8	
48	S34894001	1	线导向板	THREAD GUIDE PLATE	
49	S34893001	1	定刀安装板	SETTING BRACKET FIXED KNIFE	
50	062300512	2	螺钉 M3X5	SCREW PAN M3X5	
51	S34889101	1	夹线组件	THREAD NIPPER ASSY	
52	S34890001	1	夹线 U	THREAD NIPPER, U	
53	S34891101	1	夹线 D	THREAD NIPPER, D	
54	S34888101	1	夹线 M	THREAD NIPPER, M	
55	S34892001	1	分线销	OPENER PIN	
56	062020416	2	螺钉 M2X4	SCREW PAN M2X4	
57	021020106	2	螺母 M2	NUT 1 M2	
58	542515001	2	螺母 M2.6X3.5	SCREW M2.6X3.5	
59	S34886001	1	定刀板弹簧 U	SPRING, U PLATE ;F-KNIFE	
60	SA7077001	1	压板 U	PRESSER PLATE U	
61	060400516	2	螺钉 M4X5	SCREW BIND M4X5	
62	152904001	1	螺钉 SM4.37	SCREW, SM4.37	
63	104336003	1	螺钉 SM2.38	SCREW, SM2.38	
64	S34884000	1	分线器弹簧	OPENER SPRING	



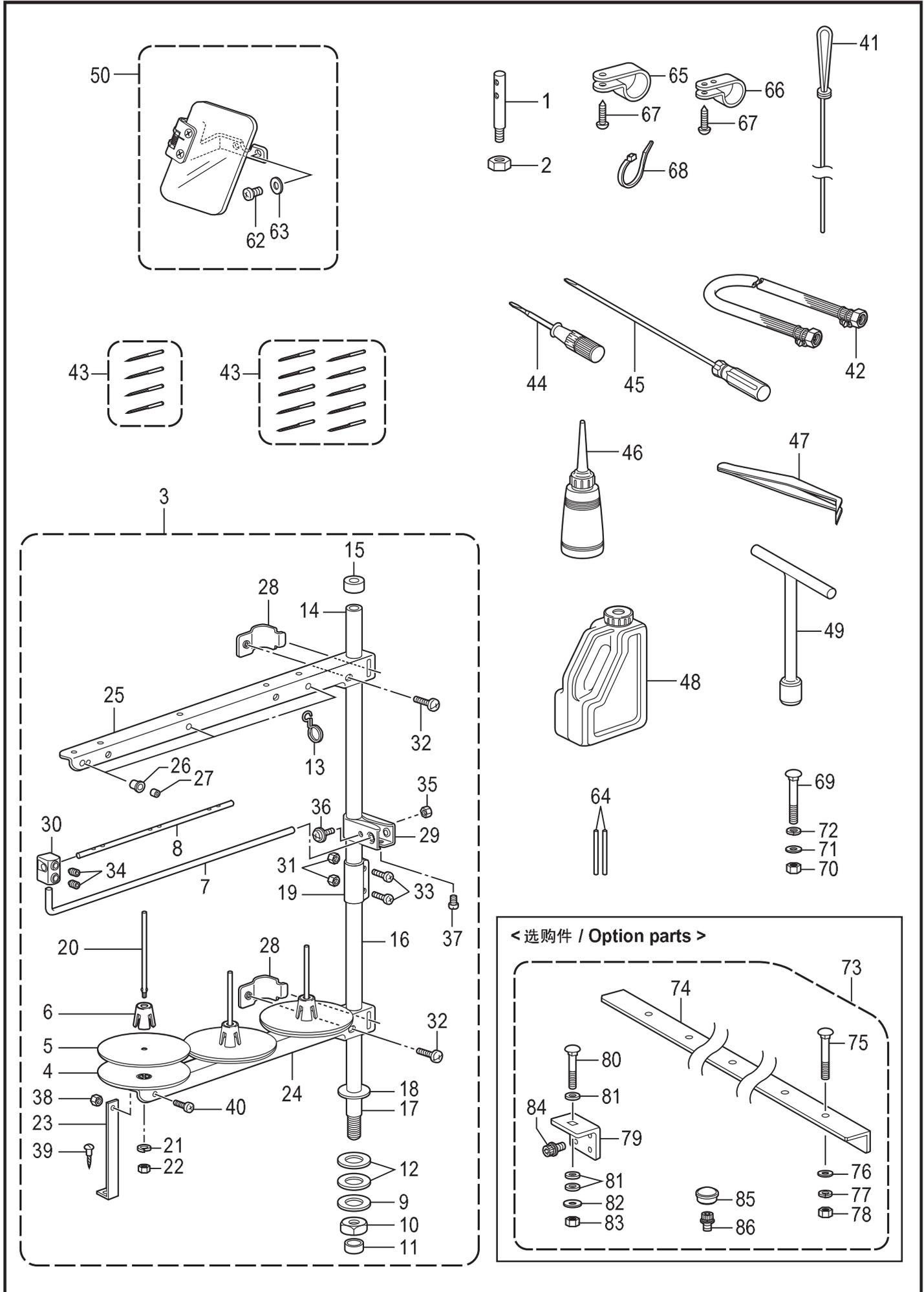
AA5. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-01菊孔复合件>	<For -01 circular stitch set>	
65	060630312	2	螺钉 SM2.38-56X3	SCREW BIND SM2.38-56X3	
66	021400306	1	六角螺母 M4	NUT 3 M4	
67	062300416	2	螺钉 M3X4	SCREW PAN M3X4	
68	SA7807001	1	布压板 LSD13 组件	WORK CLAMP PLATE ASSY LSD13	
69	SA7061001	1	布压板组件 LS	WORK CLAMP PLATE LS ASSY	
71	S34887001	1	定刀板弹簧	SPRING, PLATE ;F-KNIFE	
72	S35315001	1	角块	OPENING SLIDE BLOCK	
73	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
74	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
75	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
76	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
77	S35235001	1	支架销	SUPPORT PIN, CLAMP	
78	021300306	1	螺母 M3	NUT 3 M3	
79	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
80	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
81	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
82	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
83	SA5585001	1	夹杆 R	CLAMP LEVER R	
84	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
85	SA6734001	1	夹臂 R-J	CLAMP ARM R-J	
86	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
87	SA7550001	1	布挡板 R	CROTH GUIDE R	
88	S35326101	1	螺钉 M3.5	SCREW M3.5	
89	S35315001	1	角块	OPENING SLIDE BLOCK	
90	S35316001	1	角块支撑板	SLIDE BLOCK SUPPORT PLATE	
91	060020416	2	螺钉 M2X4	SCREW BIND M2X4	
92	S41341001	1	针板 LD13	NEEDLE PLATE, LD13	
93	S06696004	2	螺钉 M3X6	SCREW, FLAT M3X6	
94	S41337001	1	压脚 D13	WORK CLAMP, D13	
95	S35236000	1	垫圈 3.2	WASHER, BENDING 3.2	
96	S35235001	1	支架销	SUPPORT PIN, CLAMP	
97	021300306	1	螺母 M3	NUT 3 M3	
98	SA5560001	1	夹轴承受板	CLAMP SHAFT HOLDER	
99	062400816	2	螺钉 M4X8	SCREW PAN M4X8	
100	SA5674001	1	支点轴	CLAMP FULCRUM SHAFT	
101	048060142	2	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
102	SA5671001	1	夹杆 L	CLAMP LEVER L	
103	018501236	1	螺栓 M5X12	BOLT SOCKET M5X12	
104	SA6743001	1	夹臂 L-J	CLAMP ARM L-J	
105	014400536	2	螺钉 M4X5	SET SCREW SOCKET(CP) M4X5	
106	SA7551001	1	布挡板 L	CROTH GUIDE L	
107	S35326101	1	螺钉 M3.5	SCREW M3.5	



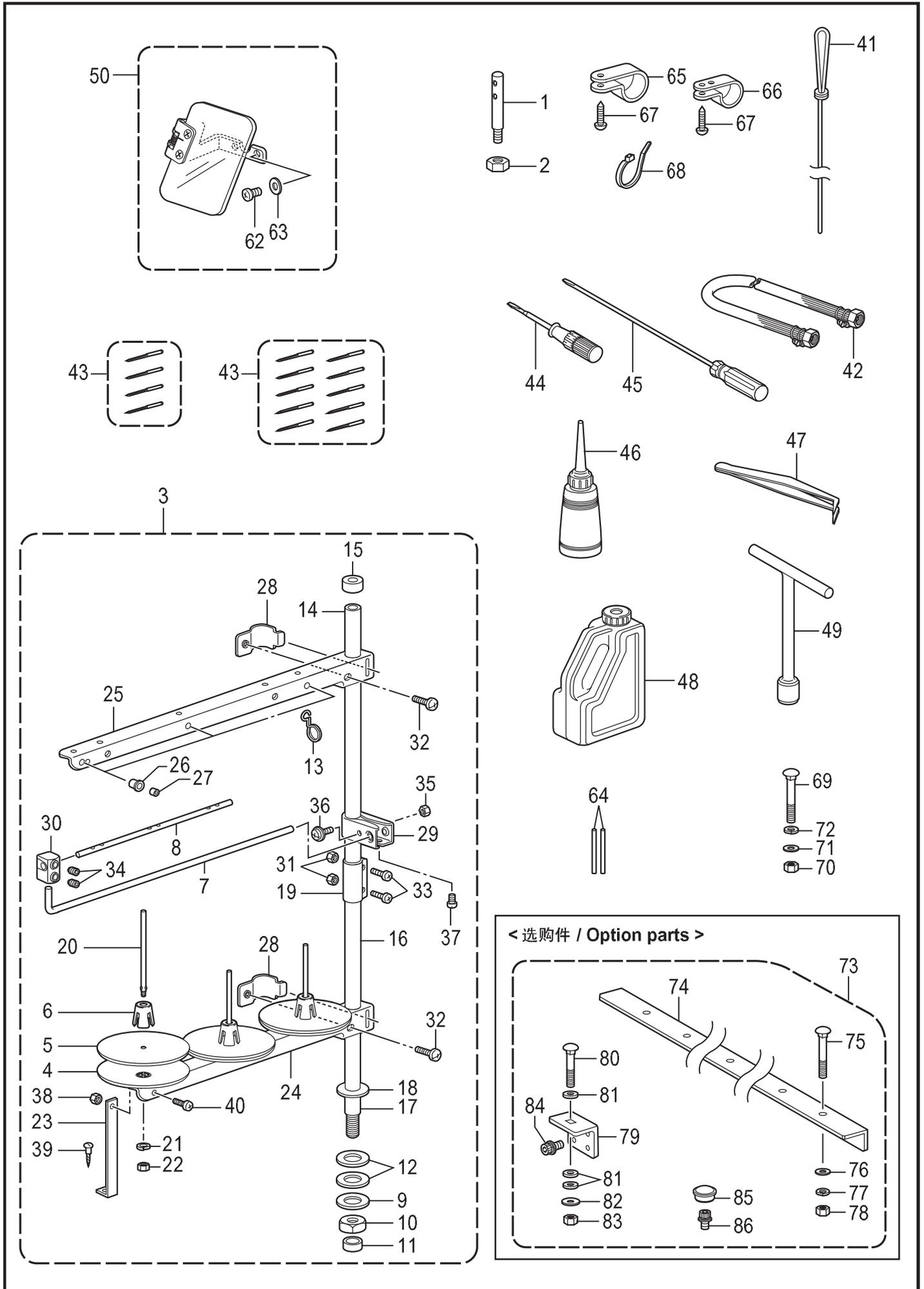
AA6. 附属装置 / Attachment set

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于菊孔>	<For circular stitch>	
1	S41337001	1	压脚 D13	WORK CLAMP, D13	
2	S41340001	1	针板 RD13	NEEDLE PLATE, RD13	
3	S41341001	1	针板 LD13	NEEDLE PLATE, LD13	
4	S41344001	1	气锤 D3	CUTTING BLOCK, D3	
5	S41345001	1	气锤 D5	CUTTING BLOCK, D5	
6	S41346001	1	切刀 D2	KNIFE, D2	
7	S41347001	1	切刀 D3	KNIFE, D3	
8	S41348001	1	切刀 D4	KNIFE, D4	
9	S41349001	1	切刀 D5	KNIFE, D5	



Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA5568001	1	穿线杆	THREAD SPOOL PIN	
2	021500216	1	六角螺母 M5	NUT 2 M5	
3	S07558409	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
4	S51283001	3	垫圈	SPOOL STAND BASE	
5	150182000	3	线盘软垫	SPOOL MAT	
6	S51282101	3	线轴缓冲架	SPOOL CUSHION	
7	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
8	142997001	1	过线杆 3	THREAD GUIDE, 3	
9	150206002	1	平垫圈 16	WASHER PLAIN 16	
10	SA6629001	1	螺母 M16	NUT M16	
11	150174000	1	线架支撑管套	COLUMN CAP	
12	S01005000	2	橡皮垫圈	RUBBER WASHER	
13	S02747101	1	弹簧	SPRING	
14	150172003	1	线架支撑管	COLUMN PIPE	
15	150174000	1	线架支撑管套	COLUMN CAP	
16	156112003	1	线架撑管 D	COLUMN PIPE D	
17	150207001	1	线架支撑管	COLUMN PIPE W/SCREW	
18	150206000	1	平垫圈 16	WASHER PLAIN 16	
19	SA6606001	1	线架管接头	COLUMN JOINT	
20	150179002	3	线轴 B	SPOOL SHAFT B	
21	028050244	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
22	021500104	3	螺母 M5	NUT 1 M5	
23	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT, A	
24	SA6610001	1	过线架 3	SPOOL HOLDER 3	
25	SA6610001	1	过线架 3	SPOOL HOLDER 3	
26	150183000	3	过线管套	THREAD HANGER BASE	
27	142990001	3	过线架上过线管	THREAD BUSH	
28	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	
29	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
30	138843001	1	连接器	JOINT	
31	021500104	2	螺母 M5	NUT 1 M5	
32	062061604	2	螺钉 M6X16	SCREW PAN M6X16	
33	062501404	2	螺钉 M5X14	SCREW PAN M5X14	
34	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
35	021500104	1	螺母 M5	NUT 1 M5	
36	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
37	062061004	1	螺钉 M6X10	SCREW PAN M6X10	
38	021500104	1	螺母 M5	NUT 1 M5	
39	031452204	1	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22	
40	062501004	1	螺钉 M5X10	SCREW PAN M5X10	
41	SA7037001	1	穿线器	THREADER	
42	149796001	1	橡皮管带接头	AIR HOSE, W/CONNECTOR	
			<用于中国以外> <蓝狮牌机针 DO x 558> <用于-00>#100	<Except for China> <Schmet DO x 558> <For -00>#100	
43	SA1741016	1	机针组 S35133(10枚)	NEEDLE 10PIECE ASSY, S35133	
			<用于-01>#90	<For -01>#90	
43	SA1741014	1	机针组 S35133(10枚)	NEEDLE 10PIECE ASSY, S35133	
			<用于-02>#110	<For -02>#110	
43	SA1741018	1	机针组 S35133(10枚)	NEEDLE 10PIECE ASSY, S35133	
			<用于中国> <风琴牌机针 DO x 558-NY2> <用于-00>#100	<For China> <Organ Needle DO x 558-NY2> <For -00>#100	
43	SA4858016	1	机针组 SA4857(4枚)	NEEDLE 4PIECE ASSY, SA4857	
			<用于-01>#90	<For -01>#90	
43	SA4858014	1	机针组 SA4857(4枚)	NEEDLE 4PIECE ASSY, SA4857	
			<用于-02>#110	<For -02>#110	
43	SA4858018	1	机针组 SA4857(4枚)	NEEDLE 4PIECE ASSY, SA4857	



Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
44	118837001	1	起子 3.4X70	SCREW-DRIVER, 3.4X70	
45	101572102	1	起子 5.5X190	SCREW-DRIVER 5.5X190	
46	114483002	1	油壶组件	OILER ASSY	
47	117466000	1	镊子	PINCETTE	
48	S55663001	1	油罐组件	OIL TANK ASSY	
49	SA3950001	1	套筒扳手	SOCKET WRENCH	
50	SA4103001	1	护眼板组件 D	EYE GUARD SET, D	
62	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
63	026040136	2	平垫圈 S4	WASHER PLAIN S 4	
64	SA7038001	2	销 4	PIN 4	
65	158581000	1	电线夹 24N	CORD HOLDER, 24N	
66	S11817000	1	线夹 NK-18N	CLAMP, NK-18N	
67	032461606	2	木螺钉 M4.5X16	WOOD SCREW ROUND 2 M4.5X16	
68	S04557000	1	电线夹 PLT1M	BAND, PLT1M	
			<用于脚踏板>	<For treadle>	
69	133740006	3	螺栓 M6X70	BOLT SQUARE M6X70	
70	021060106	3	螺母 M6	NUT 1 M6	
71	025060236	3	平垫圈 M6	WASHER PLAIN M 6	
72	028060246	3	弹簧垫圈 2-6	WASHER SPRING 2-6	
			<选购件>	<Option parts>	
73	SA7127001	1	半沈入复合件	SUBMERGE SET	
74	SA7128001	2	L型补强板	ANGLE L	
75	133740006	10	螺栓 M6X70	BOLT SQUARE M6X70	
76	025060236	10	平垫圈 M6	WASHER PLAIN M 6	
77	028060246	10	弹簧垫圈 2-6	WASHER SPRING 2-6	
78	021060106	10	螺母 M6	NUT 1 M6	
79	SA7129001	4	底板台支撑板	BED SUPPORT PLATE P	
80	119755001	4	螺栓 M6X60	BOLT, M6X60	
81	159458009	12	橡皮垫	RUBBER SHEET	
82	025060336	4	平垫圈 L6	WASHER PLAIN L 6	
83	021060106	4	螺母 M6	NUT 1 M6	
84	S42445001	16	螺栓 M8X25	BOLT SOCKET (S/P WASHER)M8X25	
85	SA2929001	4	橡皮塞 12.5	RUBBER CAP, 12.5	
86	S55477001	3	螺栓(带垫圈) M6X16	BOLT SOCKET (S/P WASHER)M6X16	

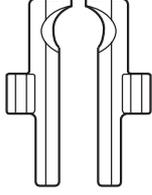
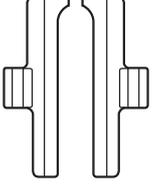
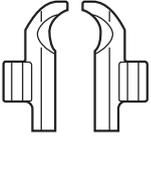
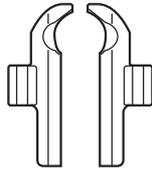
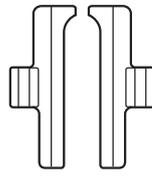
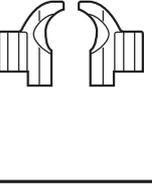
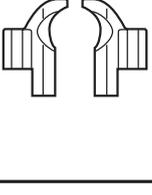
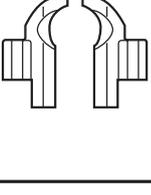
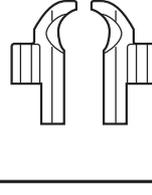
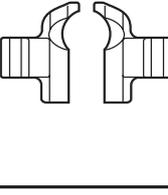
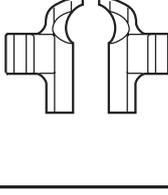
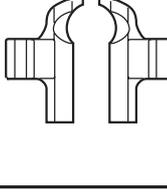
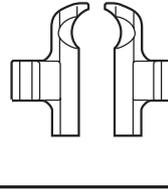
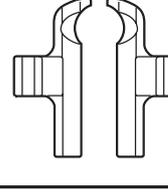
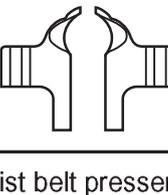
Sp . 不同规格零部件一览表 / Different parts list

-00 规格时可以安装10 - 50mm

10 to 50 mm are available for -00 specification.

-01 规格时可以安装10 - 42mm

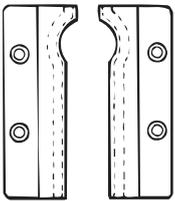
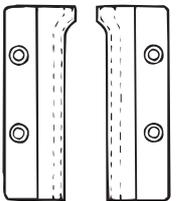
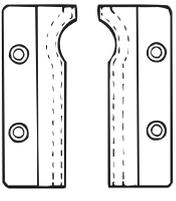
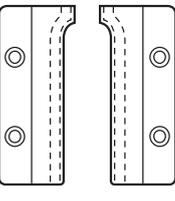
10 to 42 mm are available for -01 specification.

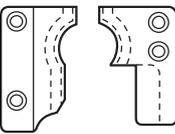
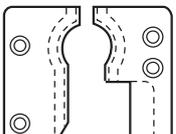
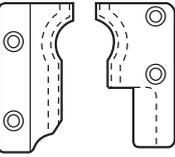
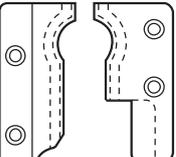
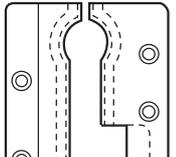
布压脚 / Work clamp					
(L)	S37679-001	S37677-101	SA5245-101	SA7086-001	SA7537-001
(R)	S37680-001	S37678-101	SA5244-101	SA7091-001	SA7536-001
(-00 -01)	< 50mm > 	< 50mm > 	< 32mm > 	< 42mm > 	< 42mm > 
	S35455-201	S39929-101	S35197-101	S39931-101	
	S35454-201	S39930-101	S35198-101	S39932-101	
	< 10 - 18mm > 	< 18 - 22mm > 	< 22 - 26mm > 	< 26 - 30mm > 	
(-02)	SA7087-001	SA7090-001	SA6742-001	SA7088-001	SA7089-001
	SA7092-001	SA7095-001	SA6732-001	SA7093-001	SA7094-001
	< 14 - 22mm > 	< 18 - 26mm > 	< 22 - 30mm > 	< 26 - 34mm > 	< 34 - 42mm > 
	S43408-001	S43410-001			
	S43409-001	S43411-001			
	L3W < 22 - 26mm > 	L4W < 26 - 30mm > 			
	< 用于腰带压脚 / For waist belt presser >				

Sp . 不同规格零部件一览表 / Different parts list

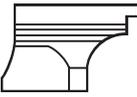
-00规格时42mm和50mm可以通用安装
-01规格时只能安装在42mm

Both 42 mm and 50 mm are available for -00 specification.
Only 42 mm is available for -01 specification.

针板 / Needle plate				
(L)	S37683-101(L-50)	S37681-101(SL-50)	SA5672-001(L-42)	SA7534-001
(R)	S37684-101(R-50)	S37682-101(SR-50)	SA5673-001(R-42)	SA7535-001
(-00--01)				

(L)	SA7097-001	SA7100-001	
(R)	SA7102-001	SA7105-001	
(-02)			
	SA6741-001	SA7098-001	SA7099-001
	SA6731-001	SA7103-001	SA7104-001
			

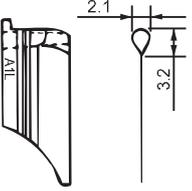
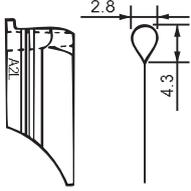
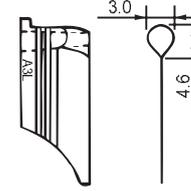
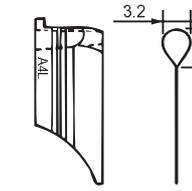
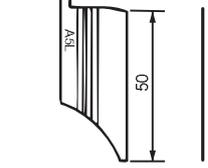
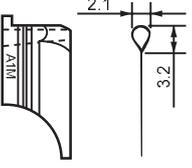
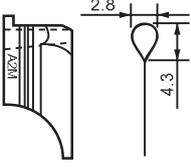
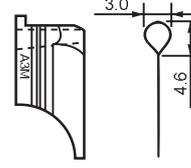
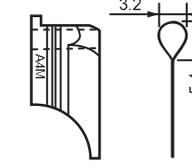
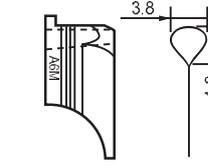
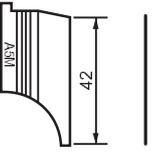
气锤 / Hammer						
(-00--01)	尺寸 / Size (mm)	10	12	14	16	
	零部件序号 / Code	S37211-001	S37210-001	S37209-001	S37208-001	
	尺寸 / Size (mm)	18	20	22	24	
	零部件序号 / Code	S37194-001	S35092-001	S37195-001	S37196-001	
	尺寸 / Size (mm)	26	28	30	32	
	零部件序号 / Code	S37197-001	S37198-001	S37199-001	S37200-001	
	尺寸 / Size (mm)	34	36	38	42	
	零部件序号 / Code	S37201-001	S37202-001	S35093-001	SA7106-001	
尺寸 / Size (mm)	50					
零部件序号 / Code	S35479-001					

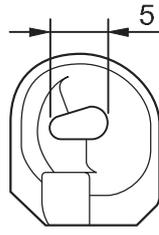
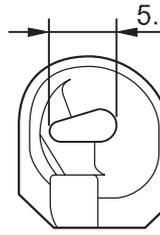
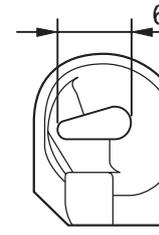
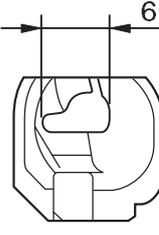
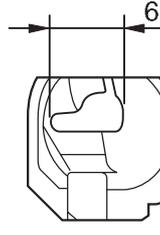
(-02)	尺寸 / Size (mm)	S10	S12	S14	S16	
	零部件序号 / Code	S37701-001	S37702-001	S37703-001	S37704-001	
	尺寸 / Size (mm)	S18	S20	S22	S24	
	零部件序号 / Code	S37705-001	S37706-001	S37707-001	S37708-001	
	尺寸 / Size (mm)	S26	S28			
零部件序号 / Code	S37709-001	S42053-001				

气锤：标准零部件 / Hammer : Standard parts

		装着零部件 / Preinstalled parts		附带零部件 / Accessory parts	
(-00,01)		22	S37195-001	30	S37199-001
	L1826	S20	S37706-001	S24	S37708-001
(-02)	L2230	S24	S37708-001	S28	S42053-001

Sp . 不同规格零部件一览表 / Different parts list

切刀 / Knife				
S35438-101	S35436-101	S35481-101	S35483-101	S35409-101(S)
< 50mm >	< 50mm >	< 50mm >	< 50mm >	< 50mm >
				
SA7107-001	SA6806-001	SA7108-001	SA7109-001	SA7110-001
< 42mm >	< 42mm >	< 42mm >	< 42mm >	< 42mm >
				
SA7111-001(S)				
< 42mm >				
				

转盘板 / Throat plate			
(-00..01)	SA7546-001	SA7065-001	SA7567-001
			
(-02)	S37752-001	SA7568-001	
			

Wa. 警告标签 / Warning labels

警告标签 Warning labels	零部件名称 Name of parts	尺寸 Size(mm)	零部件序号 Code
	<p>感电标签(6国) Label, elec. shock 6 lang</p>	<p>50 X 118</p>	<p>J04115-001</p>
	<p>操作注意标签(日/英) Label, caution Jpn / Eng</p>	<p>52 X 84</p>	<p>SA0792-001</p>
	<p>操作注意标签(中/英) Label, caution Chn / Eng</p>	<p>52 X 84</p>	<p>SA0793-001</p>
	<p>警告标记 Mark, injury</p>	<p>L=16 R=0.8</p>	<p>S36924-001</p>
	<p>高温标志 Label, high temp</p>	<p>13 X 20</p>	<p>J03663-001</p>
	<p>接地标记 Label, grounding</p>	<p>φ 12</p>	<p>S37060-001</p>
	<p>PE标记 Label, PE</p>	<p>7.5 X 12.5</p>	<p>S37059-001</p>